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Design And In Vivo Testing of Novel Single-Stage Tendon Graft Using Polyurethane Nanocomposite Polymer for Tendon Reconstruction

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| Abstract: | <p>Severe trauma, failure of prior surgical repair, delayed presentation and excessive scarring around the flexor tendon bed often necessitates a two-stage surgical reconstruction, where a silicone spacer is used in the first-stage to recreate the fibro-osseous tunnel through which the tendon graft can glide in the second-stage. This staged procedure involves great commitment on the part of both patient and surgeon, over the course of several months, involving a prolonged period of rehabilitation that can be quite disruptive to the patient's life and work. Reducing this from a two-stage into a single-stage procedure therefore has the potential to reduce rehabilitation time and cost, expedite return to work, and improve outcomes. To address this, we developed polyurethane nanocomposite (PU), as an engineered tendon sheath, for treatment of delayed flexor tendon division as a single-stage procedure. The clinically conformant tubular grafts were tested for their efficacy in the peroneus tertius tendon of 6 Mule sheep for 3 months. Semi-quantitative histological assessment was carried out by analysing four descriptive layers: tendon, tendon/polymer sheath interface, polymer sheath, and polymer sheath/surrounding tissue. 4 (out of 6) of the implanted PU nanocomposites showed moderate-to-substantial healing of the injured tendons, with minimal adhesion after repair, ensuring good gliding movement. No statistical differences were observed in tendon repair based on intra-regional variation in the explanted grafts, indicating homogeneity in tendon repair. Overall, the PU nanocomposite bears morphological stability and functionality for tendon repair, in single-stage surgical reconstruction, demonstrating promising evidence for clinical translation.</p> |



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To,
Editor-in-Chief

COVER LETTER FOR SUBMISSION OF MANUSCRIPT Transferred from JPRAS Open.

I am enclosing herewith a manuscript entitled “*Design And In Vivo Testing of Novel Single-Stage Tendon Graft Using Polyurethane Nanocomposite Polymer for Tendon Reconstruction*” for publication in your esteemed journal. This has been transferred from JEPRAS Open.

Flexor tendon injuries are a particularly challenging sub-type of hand injuries, typically requiring a two-stage surgical invention and early mobilization rehabilitation. Despite fascinating promises of new surgical techniques, the development of a functional tendon tissue, and its’ associated sheath with complete functionality is still a distant reality owing to numerous challenges. The choice of sheath substitute material, optimization of surgical protocols and their clinical translation, shortening of treatment time and costs, are few such major obstacles that remain unsolved.

Thus, in this manuscript, we propose:

- 1) The fabrication of bioinert nanocomposite polymer, *polyhedral oligomeric silsesquioxane poly(carbonate-urea) urethane*, as flexor tendon sheath substitute, made using a very **simple and cost-effective technology.**
- 2) By utilising a tubular POSS-PCU graft, we carried out a pilot study in sheep and successfully validated that using this material, **the two-stage flexor tendon reconstruction could be achieved in a single-stage surgical procedure.**
- 3) The **tendon graft retained functionality** (gliding movement, tendon healing and barrier to external soft tissue) in sheep model, confirming safety and efficacy of one-stage surgical procedure.

We would be grateful if you could consider this manuscript for publication in your esteemed journal.

Yours sincerely,

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1 **Design And *In Vivo* Testing of Novel Single-Stage Tendon Graft Using**
2 **Polyurethane Nanocomposite Polymer for Tendon Reconstruction**

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35 **ABSTRACT**

36 Severe trauma, failure of prior surgical repair, delayed presentation and excessive scarring
37 around the flexor tendon bed often necessitates a two-stage surgical reconstruction, where a
38 silicone spacer is used in the first-stage to recreate the fibro-osseous tunnel through which the
39 tendon graft can glide in the second-stage. This staged procedure involves great commitment
40 on the part of both patient and surgeon, over the course of several months, involving a
41 prolonged period of rehabilitation that can be quite disruptive to the patient's life and work.
42 Reducing this from a two-stage into a single-stage procedure therefore has the potential to
43 reduce rehabilitation time and cost, expedite return to work, and improve outcomes. To address
44 this, we developed polyurethane nanocomposite (PU), as an engineered tendon sheath, for
45 treatment of delayed flexor tendon division as a single-stage procedure. The clinically
46 conformant tubular grafts were tested for their efficacy in the peroneus tertius tendon of 6 Mule
47 sheep for 3 months. Semi-quantitative histological assessment was carried out by analysing
48 four descriptive layers: tendon, tendon/polymer sheath interface, polymer sheath, and polymer
49 sheath/surrounding tissue. 4 (out of 6) of the implanted PU nanocomposites showed moderate-
50 to-substantial healing of the injured tendons, with minimal adhesion after repair, ensuring good
51 gliding movement. No statistical differences were observed in tendon repair based on intra-
52 regional variation in the explanted grafts, indicating homogeneity in tendon repair. Overall, the
53 PU nanocomposite bears morphological stability and functionality for tendon repair, in single-
54 stage surgical reconstruction, demonstrating promising evidence for clinical translation.

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56 **KEYWORDS:** flexor, tendon reconstruction, PU nanocomposite, sheep, tendon sheath

57

58 **1. Introduction**

59 Hand and wrist injuries are extremely debilitating to patients, causing extended periods of
60 disability and trauma-related distress,¹⁻⁴ accounting for 6.6% of all the patients at accident and
61 emergency departments in the UK.⁵ The cumulative effects of surgery time, out-patient visits,
62 in-patient days, and hand surgery are of considerable costs to the National Health System with
63 estimates varying between £100 to £1050 million annually.⁶ Flexor tendon injuries are
64 particularly challenging because the zone contains multiple annular pulleys, which increase the
65 complexity of the surgery, as any increased bulk arising in the epitenon from surgical repair
66 could impede tendon gliding.^{7,8} In the context of severe trauma, failure of prior surgical repair,
67 delayed presentation and other cases resulting in excessive scarring around the flexor tendon
68 bed, a two-stage flexor tendon reconstruction may be necessary.⁹⁻¹¹

69 This technique, first pioneered by Carrol in 1963, involves a prosthetic silicone rod, which is
70 passed through the pulley system and sutured to the distal side of the distal phalanx, leaving
71 the proximal end in the distal forearm free. The silicone rod is left *in situ* for at least 3 months
72 to allow sufficient time for the formation of a tendon pseudo-sheath. This pseudo-sheath
73 provides a tunnel through which the tendon graft can glide freely, mimicking the biomechanical
74 role of the pulleys. Rehabilitation during this period is crucial to ensure mobility of the hand
75 and fingers to optimise results of the second stage. The second stage of the procedure involves
76 removing the silicone rod and interposing the defect between the two ends of the tendon with
77 a tendon graft, usually harvested from the palmaris longus or plantaris tendons.^{11,12} The tendon
78 graft is passed through the pseudo-sheath and used to bridge the gap between the two cut ends
79 of the tendon.^{10,13} The patient undergoes early active mobilisation rehabilitation protocol to
80 promote intrinsic tendon healing and minimise scar tissue formation, facilitating smooth
81 gliding of the tendon inside the newly formed pseudo-sheath to enable a full range of motion.¹⁴
82 Functional outcomes from this two-stage procedure is not always predictable, and strict patient
83 compliance is mandatory to ensure good post-operative results.^{11,14} Moreover, having two
84 procedures increases costs, exposes patients to higher complications and demands long
85 durations off work due to prolonged rehabilitation time.¹² If the first stage can be ‘bypassed’,
86 by way of an implantable device that could act as the ‘pseudo-sheath’, allowing for free gliding
87 of the flexor tendon, it may then allow for a single-stage operation.

88 We propose a bioinert Polyurethane (PU) nanocomposite polymer, as an effective tendon
89 sheath substitute in the flexor region. PU nanocomposite has been successfully explored in
90 numerous applications, including auricular reconstruction, coronary arteries, and first-in-
91 human synthetic lacrimal ducts and tracheas.¹⁵⁻¹⁸ However, its’ application in the form of a
92 tubular graft for tendon sheath substitution, is being investigated for the first time. By utilising
93 a tubular PU nanocomposite in a large animal model of tendon repair, we attempted to address

94 the following unanswered questions: (i) the *in vivo* efficacy of the PU tubular graft as flexor
95 tendon sheath substitute, (ii) the inflammatory and other responses to the implant (local and
96 systemic), and (iii) the ability to support tendon reconstruction in single-stage procedure.

97 **2. MATERIALS AND METHODS**

98 **2.1 PU Nanocomposite Polymer Synthesis.** The PU nanocomposite scaffolds were developed
99 as before.¹⁵ Briefly, polycarbonate polyol (MW2000), and *trans*-cyclohexanechloroydrin-
100 isobutyl-silsesquioxane (Hybrid Plastics Inc., USA) were mixed with 4,4'-methylenebis
101 (phenyl isocyanate) (MDI) flakes. Then ethylenediamine and diethylamine were added in
102 DMAC (N,N-dimethylacetamide) to form a solution of POSS-modified polycarbonate urea-
103 urethane. All chemicals were purchased from Aldrich Limited, UK, unless stated.

104 **2.1.1 Polymer graft fabrication.** Graft fabrication was performed using phase inversion
105 coagulation extrusion of 18% polymer solutions on a purpose-built machine (**Supplementary**
106 **Figure 1**), as before.^{16,19}

107 **2.1.2 Characterisation of PU nanocomposite Graft.** X-ray microcomputed tomography
108 (micro-CT) (Skyscan 1172, Bruker, Kontich, Belgium) and scanning electron microscopy at
109 11 kV operating voltage (SEM, JASP 5500; UK), were used for morphological analysis. A
110 uniaxial load testing machine (Instron 5565, UK) was employed to obtain the stress-strain
111 profiles of the grafts (n = 8), according to ISO 37, at displacement rate of 200 mm/minute until
112 failure, and force-displacement data were obtained.

113 **2.2 Animals Study Design.** All live animal procedures were approved by the local Animal
114 Welfare and Ethical Review Body and carried out under the Home office Licence no. PPL
115 70/8247 Protocol 11. Six, mature (average age, < 2 years), female Mule sheep were housed at
116 our veterinary medical unit and identified by ear tags (SOP LIV 07). The sheep were given

117 individual identification numbers: 6630, 6631, 6633, 6634, 6635, and 6636. All six sheep were
118 used to test the tubular PU nanocomposite grafts as pseudo-sheaths in flexor tendon grafts.

119 **2.2.1 Surgical Procedure.** The sheep were starved for 12 hours prior to surgery. Analgesic
120 fentanyl patch was placed on a shaved region of the fore limb, this was changed two days
121 after the surgery. Xylazine (0.2 mg/Kg, intravenous), was administered *via* intravenous catheter
122 (20G) situated in the cephalic vein. Sodium thiopental (15 mg/Kg intravenous) was used to
123 induce anaesthesia. 2% isoflurane carried by 100% oxygen with a flow of 2 L/min was
124 administered *via* an endotracheal tube for anaesthetic maintenance. The sheep were placed in
125 a right lateral recumbent position to reduce the risk of aspiration pneumonia during the surgery.
126 The skin was aseptically prepared with an iodipovidone solution.

127 Tendon injury was carried out by a unilateral surgical incision transecting the peroneus tertius
128 tendon of the left hind limb of all the 6 sheep. The peroneus tertius muscle was chosen for this
129 procedure as its function is primarily involved in flexion of the hock in bipedal animals.^{20,21} As
130 this muscle is not involved in weight bearing, it mimics the flexor tendons of the human hand.
131 A length of the tendon of peroneus longus muscle was harvested, leaving behind a portion of
132 the tendon to ensure continuity and minimise functional deficit. A 10 cm long PU
133 nanocomposite tubular implant was passed through the cut end of the tendon. Autologous
134 tendon repair was then performed, with a donor tendon graft harvested from the adjacent
135 peroneus longus and sutured to the peroneus tertius. The conduit was inserted into the tendon
136 repair site prior to grafting, aiming to provide protection and gliding for the reconstructed
137 tendon. The centre of the implant (approximately 5 cm long) was placed centrally over the
138 initial injury site (**Figure 1**). The wound was closed in layers using 3-0 PDS monofilament
139 absorbable core sutures and a 5-0 PDS peripheral running suture. The animals were allowed to
140 recover gradually on discontinuation of isoflurane.

141 **2.2.2 Force plate examination.** Prior to surgery, the sheep were acclimatised to the assessment
142 by being led over a walkway with two force plates using a halter and lead rope. Ground reaction
143 forces (GRF) were measured for all four limbs pre- and post-operatively (months 1 and 3),
144 using an in-ground piezoelectric forceplate (Kistler 9281CA; Kistler Intrumente, Winterthur,
145 Switzerland) capturing at 300Hz. Each animal repeatedly crossed the region of the forceplate,
146 allowing repeated measurements per leg per animal to be taken which was then averaged, as
147 shown elsewhere.²² All data recorded was normalised to body weight (BW) in Newtons.

148 **2.2.3 Histopathological assessment.** At 3 months post-surgery, animals were euthanized by
149 an overdose of pentobarbitone (1 ml/kg body mass), and tissues were dissected for histology.
150 5 equidistant, transverse slices of 5 µm thickness were prepared for each specimen, spanning
151 the length of the graft (**Supplementary Figure 2**), and stained with H&E. The sections were
152 examined by a board certified/senior pathologist using semi-quantitative scoring system (**Table**
153 **1**) assessing:

- 154 1. quality of tendon repair
- 155 2. thickness and nature of the tissue between the PU sheath and the underlying tendon
- 156 3. integrity of the PU sheath
- 157 4. thickness and nature of the tissue between the PU sheath and the overlying tissue

158 The categories were scored from 0–3 (except for inflammatory cell type, suture material,
159 bacterial infection), where 0 represents a normal state, and 3 refers to an abnormal tendon
160 repair or pathological state.

161
162 **Table 1.** Histopathology scoring key for histological assessment of the PU nanocomposite
163 implant.

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| | | Grade 0 | Grade 1 | Grade 2 | Grade 3 |
|--------------------------------------|---|--|---|---|--|
| Tendon | Necrotic material Residual tendon material | Necrotic material absent Substantial amounts of tendon material | Small amounts of necrotic Moderate amounts of tendon material | Moderate amounts of necrotic Minimal amounts of tendon material | Large amounts of necrotic Tendon material absent Large amounts of fibrous tissue |
| | Fibrivascular repair tissue | No fibrous replacement Diffuse well organized and aligned fibre bundles | Small amounts of fibrous tissue Moderate discrete areas of fibre organisation within disarrayed fibres | Moderate amounts of fibrous tissue Small discrete areas of fibre organisation within disarrayed fibres | Large amounts of fibrous tissue Diffuse disarrayed collagen fibres |
| | Fibrous tissue organisation | | Small numbers of microvessels | Moderate numbers of microvessels | Large numbers of microvessels Large numbers of inflammatory cells |
| | Vascularity | Absent/minimal | | | |
| | Inflammatory cell numbers Predominant inflammatory cell | Absent/minimal | Small numbers of inflammatory cells | Moderate numbers of inflammatory cells | |
| | Haemorrhage Suture material (Y/N) Bacteria | Absent/minimal | Mild haemorrhage | Moderate haemorrhage | Marked haemorrhage |
| | | Neutrophils (No), Mononuclear (Mono), Macrophages (Mo) | | | |
| | | Present Yes or No | | | |
| | | Present Yes or No | | | |
| Tendon/ Sheath Interface | Fibrin | Absent/minimal | Thin layer of fibrin | Medium layer of fibrin | Thick layer of fibrin Large numbers of inflammatory cells |
| | Inflammatory cell infiltrates Predominant inflammatory cell type | Absent/minimal | Small numbers of inflammatory cells | Moderate numbers of inflammatory cells | |
| | | Neutrophils (No), Mononuclear (Mono), Macrophages (Mo) | | | |
| Polymer | Integrity | Intact continuous structure | Small cavities in sheath | Medium cavities in sheath | Large cavities in sheath |
| Sheath/ Surrounding interface | Thickness of connective tissue | No collagen | Small amounts of collagen | Moderate amounts of collagen | Large amounts of collagen |
| | Vascularity | None | Small numbers of microvessels | Moderate numbers of microvessels | Large numbers of microvessels Large numbers of inflammatory cells |
| | Inflammatory cell infiltrates Predominant inflammatory cell type | Absent/minimal | Small numbers of inflammatory cells | Moderate numbers of inflammatory cells | |
| | | Neutrophils (No), Mononuclear (Mono), Macrophages (Mo) | | | |

166 **2.3 Statistical Analysis.** Analysis was performed using Graphpad prism version 7.0. For the
167 GRF gait measurements, a Two-way ANOVA, followed by Sidak's multiple comparisons test,
168 was performed. The histopathology data was analysed for regional variation in the healing
169 process using a Two-way ANOVA, and Tukey's multiple comparisons test. Significance was
170 stated in terms of (*), where $P < 0.05$ was significant, and the data expressed as mean \pm the
171 standard deviation of the mean.

172 **3. RESULTS**

173 **3.1 Characterisation of POSS-PCU graft.** The micrographs confirmed analogous
174 morphology of the PU nanocomposite tubular graft to Hunter's silicone rod (2 to 6 mm in
175 diameter, **Supplementary Figure 1**),²³ measuring 6 mm in diameter with wall thickness of
176 0.74 mm (**Figure 2A**). This is suitable for *in vivo* application in sheep (5.6 + 0.38 mm) and
177 human tendons (5.1 + 0.47 mm) with similar medio-lateral diameters.²⁴⁻²⁶ The cross-sectional
178 images revealed the porous walls of the conduits, ranging from micro- to macro-scale level
179 diameters (**Figure 2 B,C**). The grafts failed at a mean load of 44.2 N \pm 6 and mean strain at
180 break of 334.7 \pm 30 %.

181 **3.2 Effect of Tendon Repair on Gait.** For GFR measurements, 2 (out of 6) tendons were
182 excluded after they failed to depict tendon repair. Operated animals (**Figure 3A**) resumed
183 standing and walking, with some lameness during the first few days, after which they gradually
184 recovered and showed normal gait. The plots of the vertical GRF of the right and left legs
185 obtained 1 and 3-months post-surgery showed no significant changes ($p < 0.05$), when
186 compared against pre-surgical data (**Figure 3B**).

187 **3.3 In vivo tendon repair.** We checked for adhesions between the tendon and the implant,
188 which poses a major clinical problem because as it impairs the gliding function. The surgeons
189 assessed the integration of the tendon by pulling the tendon from both, distal as well as

190 proximal ends. The tendons, visibly intact, appeared to glide, indicating minimal adhesion of
191 the tubular graft with the tendon (**supplementary videos 1 and 2**).

192 **3.4 Tendon Repair.** Histopathological scoring was based on 4 descriptive regions: tendon,
193 tendon/sheath interface, polymer sheath, and sheath/surrounding tissue interface. Using H & E
194 staining, the tissues were scored either a function of the biological variation found within the
195 animals (**Figure 4 & 5**), or regional variation within the harvested specimens (**Figure 6**).

196 In four of the six animals (6633, 6634, 6635, 6636), a moderate to substantial amount of viable
197 tendon material remained. In these animals, the harvested tendon graft was relatively low in
198 vascularity, contained no or only minimal haemorrhage and low numbers of inflammatory
199 cells. In addition, their fibrovascular tissue was well ordered, with mature, collagen deposition
200 in the form of bundles aligned parallelly along the axis of the tendon (**Figure 4**). These findings
201 taken together indicate a good repair of the tendon injury. The marked haemorrhage in some
202 sections (**Supplementary Table 1**) is surprising given the time post-injury, and in the absence
203 of red cell breakdown products is likely to either be an ongoing process, perhaps related to
204 tendon instability, or an agonal artefact of euthanasia. In terms of polymer sheath integrity,
205 minimum disruption was observed in the animals (**Figure 4 & 5**). The interaction between the
206 tendon and the polymer sheath, characterised by the thickness of the fibrin-containing layer
207 containing variable numbers of inflammatory cells, was either absent or minimal, indicating
208 good tolerance of the polymer sheath (**Figure 5**) in the 4 sheep. Generally, the sheath material
209 appeared to be well tolerated by the surrounding tissue, which formed a variable thickness
210 connective tissue capsule/layer around it. Judging the thickness of this connective tissue layer
211 was difficult, as in some animals and sections, it appeared to be continuous with deeper
212 connective tissue structures and even connecting to adjacent tendons or nerves. However, in
213 animals where tendon repair was successful, the connective tissue layer was the least prominent

214 with minimal evidence of inflammatory cell infiltrates (**Supplementary Table 1**), whilst in
215 animals with poorer tendon repair, it was noticeably thicker (**Supplementary Table 2**).

216 Animals 6630 and 6631, showed little residual tendon material, accompanied with neutrophil
217 cell infiltrates (**Supplementary Figure 3**). This suggested an ischaemic tendon injury and that
218 further repair in these cases was unlikely (**Supplementary Table 3**). These two sheep were
219 smaller in size, and were observed to have a very thin peroneus tertius tendon of (<4 mm
220 diameter) at the time of tendon repair, which, in addition to the unprotected repair in an
221 ambulant animal may have contributed to the eventual failure observed.

222 An important feature for an ideal polymer sheath, is the extent of homogeneity within the
223 repaired tendon. To measure this, we analysed the tendon repair process based on the regional
224 or zonal variation within each of the harvested specimens (**Figure 6**). Our data represented no
225 statistically significant ($p > 0.05$) variation within the different sample zones.

226 **4. DISCUSSION**

227 Research on flexor tendon injuries is one of the most frequently investigated subject in the
228 orthoplastic field, still clinical outcomes are inconsistent, with high reoperation rates in
229 complex trauma.²⁷ Further, adhesion of the tendon to surrounding granular tissue is a major
230 problem in tendon repair, that curtails the motion of the flexor tendon impairing tendon glide
231 and restricting range of movement in a quarter of cases.^{28,29} Currently, in the context of two-
232 stage tendon reconstruction, Hunter's silicone rods remain the gold standard.^{30,31} The challenge
233 of developing an implantable single-stage exogenous material capable of acting like a tendon
234 pseudo-sheath remains unresolved. The success of any mechanical barrier depends upon the
235 interplay between the degradation time and mechanical stability, while the duration of integrity
236 must be only long enough to effectively prevent tissue infiltration during healing, and not
237 provoke a fibro-inflammatory response. In addition, the product must be strong enough to

238 withstand the process of surgical application and post-operative mobilisation as part of the
239 rehabilitation process. With regards to producing an anti-adhesive barrier to prevent ingrowth
240 of surrounding granulation tissue, numerous biological and non-biological materials are being
241 explored, but only as adjuncts to reduce adhesion formation in simple tendon repairs.^{29,32-34}
242 Our pilot study provides the first *in vivo* evidence of utilising PU nanocomposite tubular graft
243 for pseudo-sheath replacement, and converting an otherwise two-stage flexor tendon
244 reconstruction, that is currently produced *via* the implantation of silicone rods, into a single-
245 stage procedure. The tubular grafts implanted in the sheep retain the integrity of the polymer
246 sheath, resulting in the synthesis of an intact and functional tendon sheath. With regards to the
247 material we used in our study, it has demonstrated some clear advantages worthy of clinical
248 merit: (i) the fabrication of clinically relevant polymer tendon sheath was done using a simple
249 and cost-effective technology, (ii) the inert nature of PU graft, not only prevented cell invasion
250 from surrounding tissue, but also inhibited exogenous fibroblasts from infiltrating into collagen
251 matrix. Previous work carried out on the biological application of PU nanocomposite at the
252 senior author's institution has shown that physico-chemical properties of the PU graft resulted
253 in minimal platelet adhesion on the material, *in vitro*.¹⁶ This data corroborates with our current
254 histological findings indicating good gliding post-surgery, (iii) the intrinsic healing was
255 promoted by nutrient diffusion through the sheath to the tendon injury, a phenomenon which
256 was effectively regulated by the presence of interconnected pores in the PU nanocomposite
257 graft (**Figure 2**).

258 Overall, we have demonstrated that PU nanocomposite graft could have potential application
259 in single-stage tendon reconstruction. While the study is limited in size and scope, further
260 studies are needed to conclusively validate and establish the procedure for clinical translation.

261 5. CONCLUSION

262 Research in producing a long-term synthetic pseudo-sheath implant has never been carried out
263 before. This is the first *in vivo* evidence reporting successful application of tubular PU
264 nanocomposite grafts as pseudo-sheaths for flexor tendon reflection. Future work should be
265 carried out to identify whether this single-stage approach shows further clinical promise.

266 **Declaration of Competing Interest.** None.

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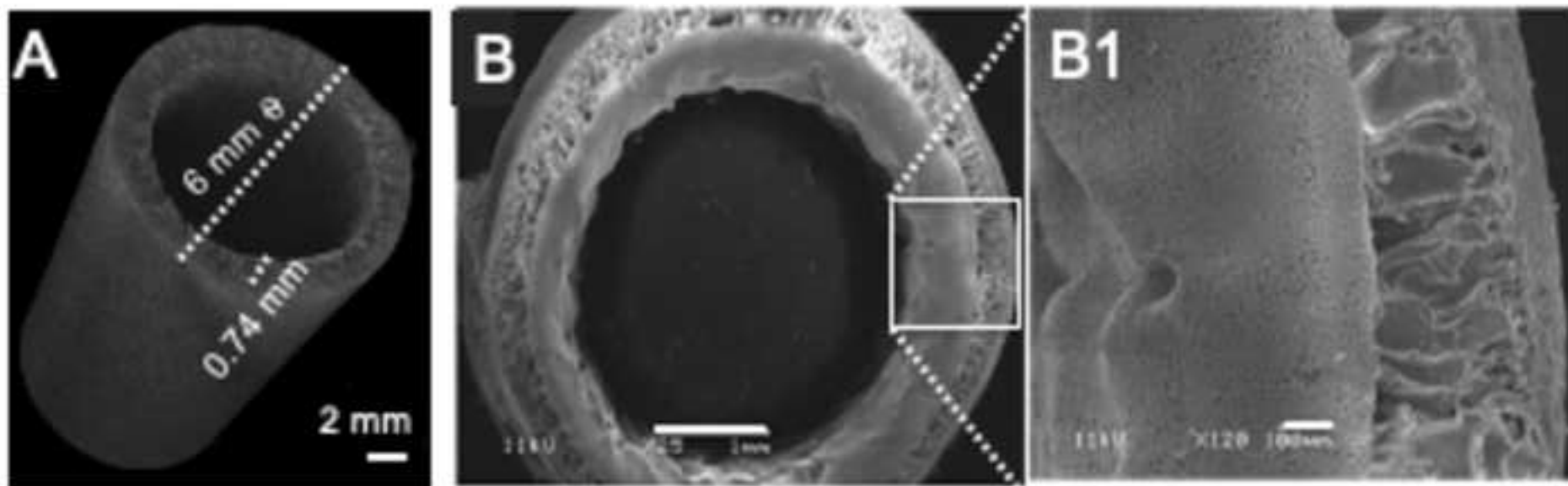
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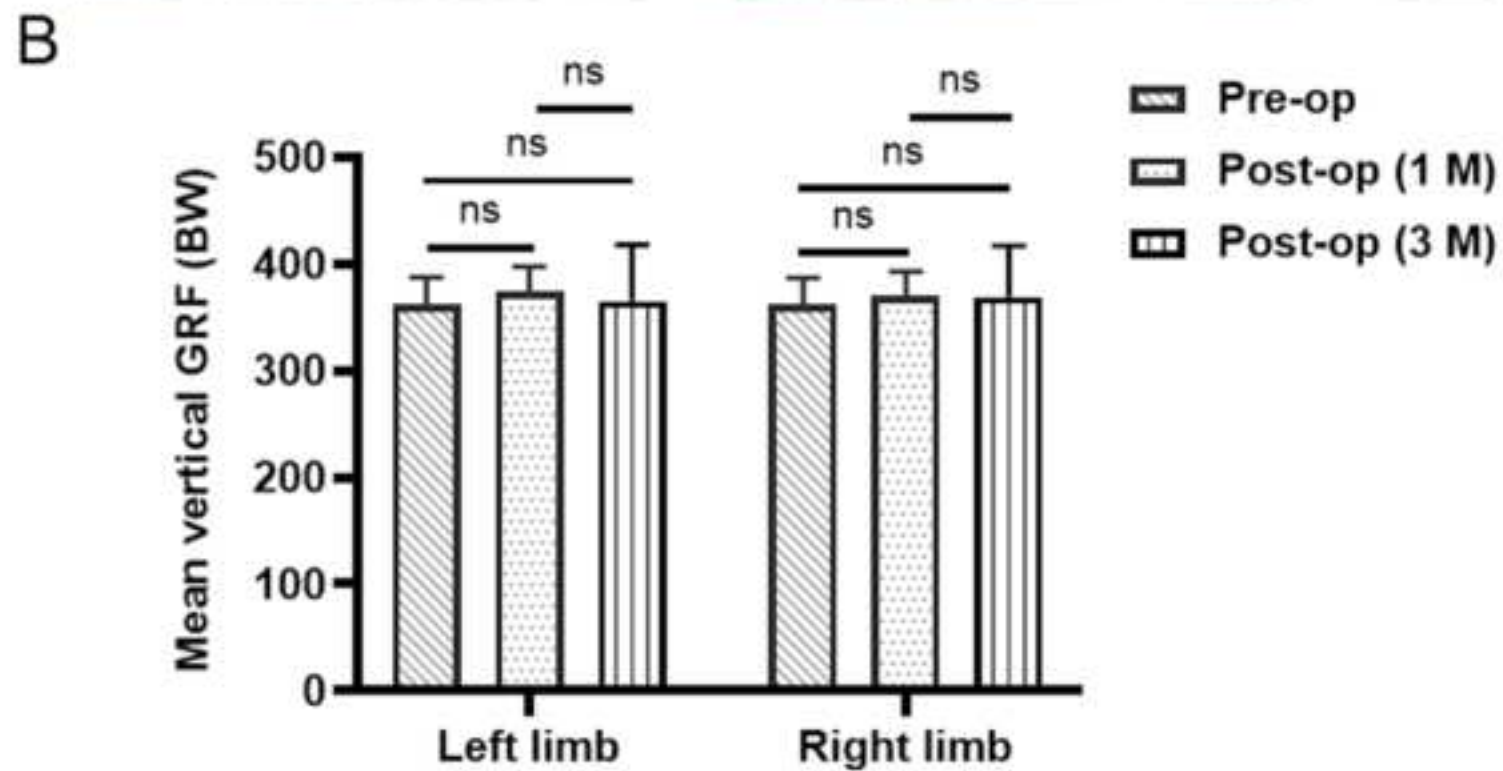
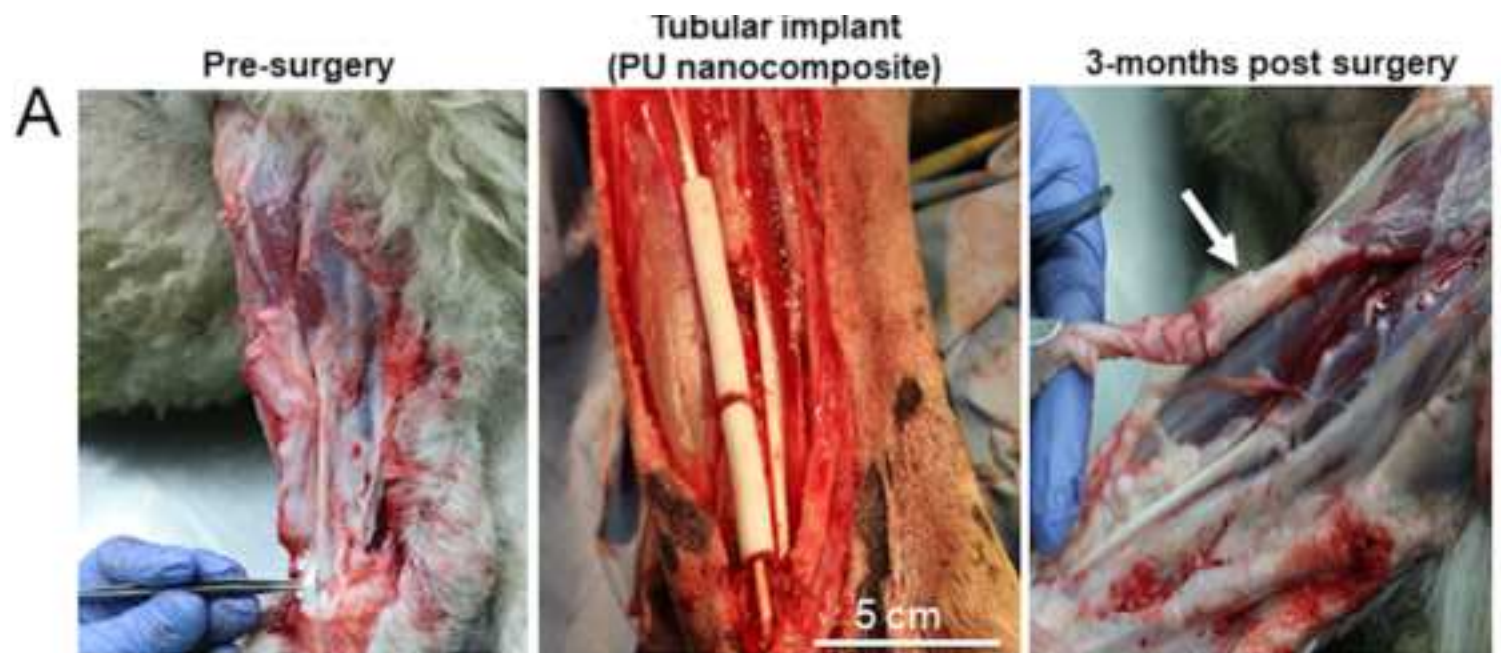
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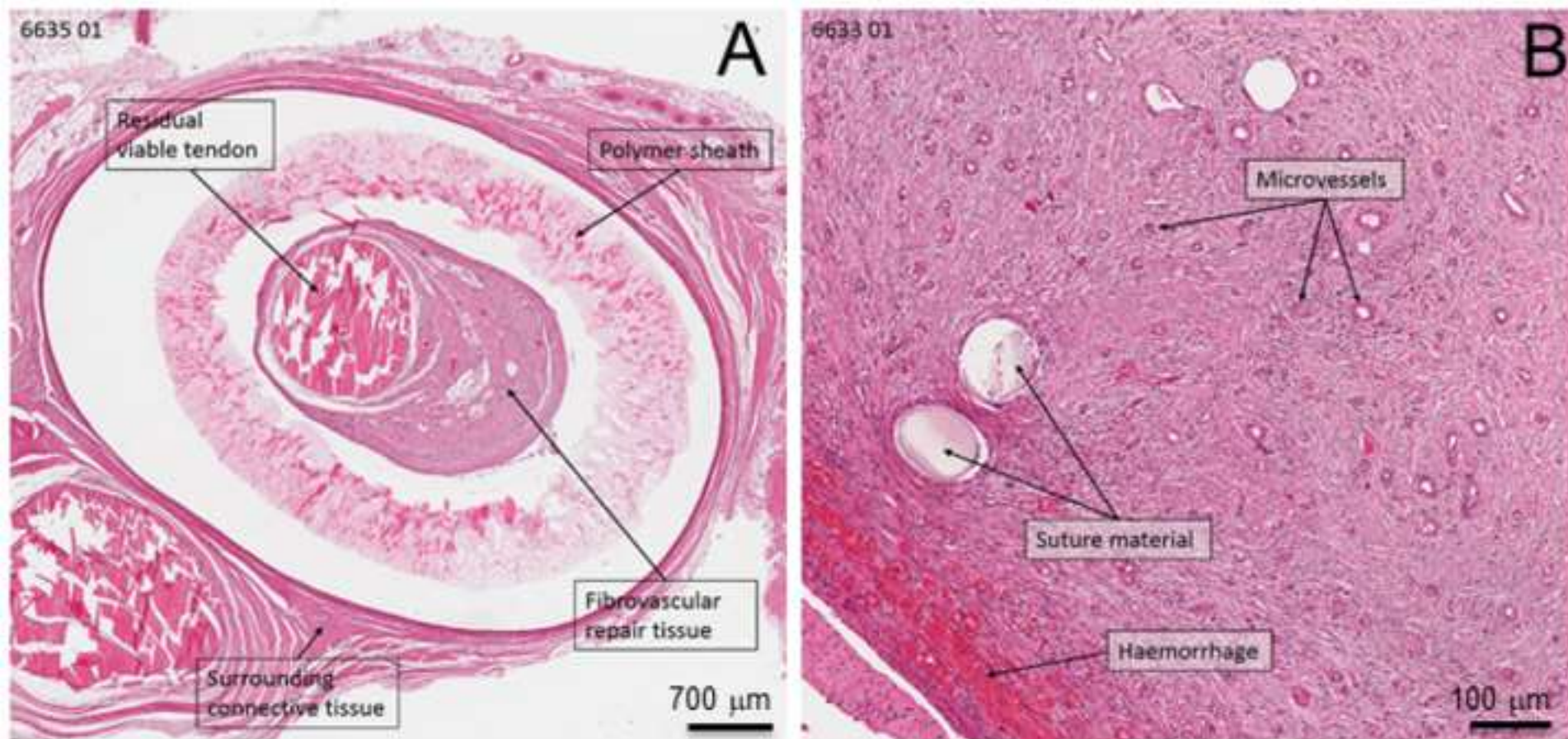
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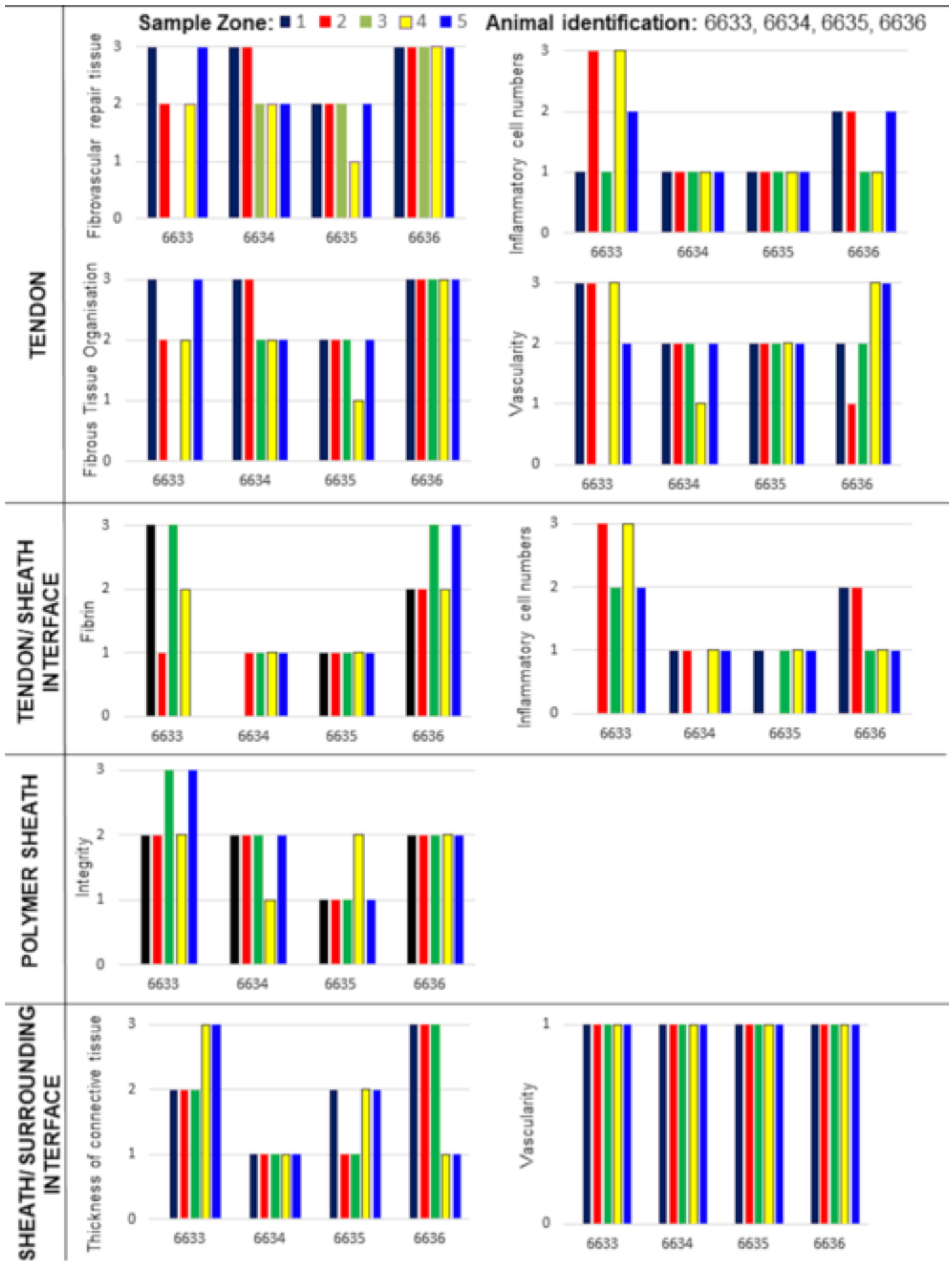


Figure Legends

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Figure 1. Schematic of the surgical procedure for tendon repair of 6 (mature, female Mules) sheep. The tendon injury was induced unilaterally by surgical incision in the flexor tendon (peroneus tertius tendon of the left hind limb). The injury was repaired immediately with an overlying autogenous tendon graft (approximately 5 cm long) and the repair site was wrapped in tubular polymer implant (test implant) prior to wound closure. Then a locking core suture was placed with a running peripheral suture securing the donor tendon in place and the site covered with PU nanocomposite tubular polymer implant.

Figure 2. Fabrication and characterization of synthetic surgical grafts for tendon reconstruction. (A) Micro CT of a 6 mm PU nanocomposite tube suitable for single-stage tendon reconstruction. (B) SEM images of synthetic polymer conduits for tendon reconstruction: (B1) higher magnification cross-sectional view.

Figure 3. (A) Surgical implantation of the PU nanocomposite conduits into sheep model. (B) Graph depicting the ground reaction force (GRF) measured pre- and post-surgery (1 and 3 months). 'ns' corresponds to $p > 0.05$, indicating non-significant difference in the compared data sets. Abbreviations: GRF, ground reaction force; BW, body weight; ns, non-significant; pre-op, pre-operative; post-op, post-operative.

Figure 4. H&E stained Light micrographs of the trans-sectionally obtained *ex vivo* tendon grafts harvested 3 months post-surgery. The space between the polymer sheath and the surrounding tissue or the tendon is a processing artefact during histology.

Figure 5. Graphical representation of some of the key features of the extent of tendon repair from 4 descriptive regions: tendon, tendon/sheath interface, polymer sheath, and sheath/surrounding tissue interface, selected from the histopathological scoring sheet (Table 2). The X-axis represents the Animal identification number, and the Y-axis represents the score.

Figure 6. Regional variation in the repair process of the harvested tendon grafts, 3 months post-surgery. The X-axis shows the sample zones, with "1" representing the centre of the tendon, "4" and "2" immediately adjacent to the centre, and "5" and "3" along peripheral region. The P-values indicate the differences between the different sample zones were non-significant ($P > 0.05$), in all the data.

Graphical Abstract. The longer treatment period and preserving are major obstacles preventing tendon sheath substitutes from reaching clinic. Here, we show that polyurethane nanocomposite (PU), as engineered tubular graft, implanted using single-stage surgical protocol instead of an otherwise two-stage flexor tendon reconstruction, in sheep model lead to substantial tendon repair in 3-months.



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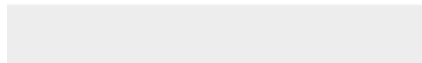
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