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Abstract:	Surface enhanced Raman scattering (SERS) is a powerful and sensitive analytical tool that has found application in chemical and biomolecule analysis and environmental monitoring. Since its discovery in the early 70's, a variety of materials ranging from noble metals to nanostructured materials have been employed as SERS substrates. In recent years, two dimensional inorganic materials have found wide interest in the development of SERS-based chemical sensors owing to their unique thickness dependent physico-chemical properties with enhanced chemical-based charge-transfer processes. Here, recent advances in the application of various two dimensional inorganic nanomaterials, including graphene, boron nitride, semiconducting metal oxides and transition metal chalcogenides, in chemical detection via SERS are

presented. The background of the SERS concept, including its basic theory and sensing mechanism, along with the salient features of different nanomaterials used as substrates in SERS, extending from monometallic nanoparticles to nano-metal oxides, are comprehensively discussed. The importance of two dimensional inorganic nanomaterials in SERS enhancement, along with their application towards chemical detection, is explained in detail with suitable examples and illustrations. In conclusion, some guidelines are presented for the development of this promising field in the future.

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Recent Advances in Two Dimensional Inorganic Nanomaterials for SERS sensing

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Contents

1	Introduction	4
2	SERS- Background	5
3	SERS- Basic Theory	8
4	3.1 EM Enhancement	10
5	3.2 Chemical Enhancement.....	12
6	4 Nanomaterials for Sensing.....	13
7	4.1 Metallic Au, Ag and Cu nanoparticles	14
8	4.2 Bimetallic Alloy/Core-Shell Nanoparticles.....	18
9	4.3 Metallic Dendrite Nanostructures.....	23
10	4.4 Semiconducting Nanostructured Metal Oxides	24
11	4.5 Metal Oxides based Nanocomposites.....	30
12	5 2D inorganic Nanomaterials for Sensing	31
13	5.1 Graphene.....	33
14	5.2 Boron nitride	41
15	5.3 Black phosphorous	44
16	5.4 MXenes.....	46
17	6 2D-Transition Metal Chalcogenides for sensing	49
18	6.1 MoX_2 (X = S, Se).....	49
19	6.2 ReS_2	55
20	6.3 WSe_2	56
21	6.4 GaSe.....	59
22	6.5 $\text{W}(\text{Mo})\text{Te}_2$	59
23	7 Challenges and Perspectives.....	62
24	8 Conclusion.....	63
25	Acknowledgements.....	65
26	Biography	66
27	References	68

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1 **ABSTRACT**

2 Surface enhanced Raman scattering (SERS) is a powerful and sensitive analytical tool that has
3 found application in chemical and biomolecule analysis and environmental monitoring. Since its
4 discovery in the early 70's, a variety of materials ranging from noble metals to nanostructured
5 materials have been employed as SERS substrates. In recent years, two dimensional inorganic
6 materials have found wide interest in the development of SERS-based chemical sensors owing to
7 their unique thickness dependent physico-chemical properties with enhanced chemical-based
8 charge-transfer processes. Here, recent advances in the application of various two dimensional
9 inorganic nanomaterials, including graphene, boron nitride, semiconducting metal oxides and
10 transition metal chalcogenides, in chemical detection *via* SERS are presented. The background
11 of the SERS concept, including its basic theory and sensing mechanism, along with the salient
12 features of different nanomaterials used as substrates in SERS, extending from monometallic
13 nanoparticles to nano-metal oxides, are comprehensively discussed. The importance of two
14 dimensional inorganic nanomaterials in SERS enhancement, along with their application towards
15 chemical detection, is explained in detail with suitable examples and illustrations. In conclusion,
16 some guidelines are presented for the development of this promising field in the future.

17 1 Introduction

18 Over the past three decades research and development on fabrication of chemical sensors and
19 biosensors for the detection of toxic chemicals, industrial waste, environmental pollutants,
20 chemical warfare agents and biological indicators has been an active area in analytical sciences^[1].
21 A variety of techniques have been used as a transducing method in chemical sensing including
22 gas chromatography with mass spectroscopy^[2], optical^[3], electrochemical^[4], conductometric^[5]
23 and gravimetric^[6]. Despite the large volume of research on chemical sensing, the process of
24 developing a chemical sensor with high sensitivity and selectivity is still highly challenging and
25 real time applications, such as environmental monitoring, explosive detection and medical
26 diagnosis, where rapid detection at trace levels is required, can be a particular issue. Among
27 various sensing modalities, optical methods have the potential to sense chemicals at very short
28 detection times with high selectivity and over a wide concentration range^[7]. In addition, optical
29 methods can be operated in a ‘stand-off’ mode where the analyte and the sensing material are
30 separated from each other during measurement. A variety of optical spectroscopy techniques,
31 including UV-visible^[8], photoluminescence^[9], fluorescence^[10], reflectance^[11] and infra-red
32 (IR)^[12] have been employed in chemical sensing. Surface enhanced Raman spectroscopy
33 (SERS), which has been demonstrated to detect down to the single molecule level with high
34 specificity, has also attracted much attention. SERS not only provides high sensitivity and the
35 ability to provide a specific ‘fingerprint’, but is also non-destructive, can be operated in real time
36 operation and allows *in-situ* remote sensing^[13]. Numerous review articles have discussed recent
37 developments in the use of SERS for various biomedical applications, e.g. biomolecule
38 investigation^[14,15], blood analysis^[16] and cancer cell detection^[17] amongst others. In terms of

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5 39 materials requirements, numerous review articles are available in which the fabrication of SERS
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8 40 active substrates are based on nanomaterials such as metal nanoparticles^[18], metal oxide
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10 41 nanostructures^[19], carbon nanotube and graphene^[20,21], have been discussed. In recent times, two
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12 42 dimensional inorganic nanomaterials have been attracting wide interest for use in SERS sensing
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15 43 because of their interesting layer dependent optical properties^[22] and their very large surface to
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17 44 volume ratio (**Figure 1**)^[23]. This review article will focus on the application of various two
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20 45 dimensional inorganic nanomaterials in SERS sensing, including a description of the SERS
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22 46 sensing mechanism and a demonstration of the importance of two dimensional inorganic
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25 47 nanomaterials for SERS sensing by highlighting some recent advances on the use of various 2D-
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27 48 nanomaterials.

29 30 31 49 **2 SERS- Background**

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34 50 Raman spectroscopy has been used an analytical tool since its discovery in 1928 by Raman and
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36 51 Krishnan^[24]. Like other spectroscopic techniques such as Fourier transform infra-red, UV-visible
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38
39 52 and fluorescence spectroscopy, the data obtained from Raman spectroscopy can be used as a
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41 53 compound fingerprint^[25], and it is able to deliver information on chemicals and biomolecules at
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44 54 the molecular level without the requirement for a labelling process, thus demonstrating potential
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46 55 for sensing a wide range of analyte molecules^[26]. Consequently Raman spectroscopy has been
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48
49 56 widely employed, particularly in biological and pharmaceutical applications^[27] where it has been
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51 57 used for quantifying the active substances in different pharmaceutical formulations^[28], for
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54 58 identifying cancer cells^[29], for investigating the structures of various biomolecules^[30], and for
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56 59 disease diagnosis and detection of pathologies^[31–33]. However, Raman spectroscopy typically has
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60 a very weak signal compared to that of fluorescence, with the magnitude of the Raman scattering
61 cross-section being 14 orders of magnitude smaller than that of a fluorescence signal^[34].

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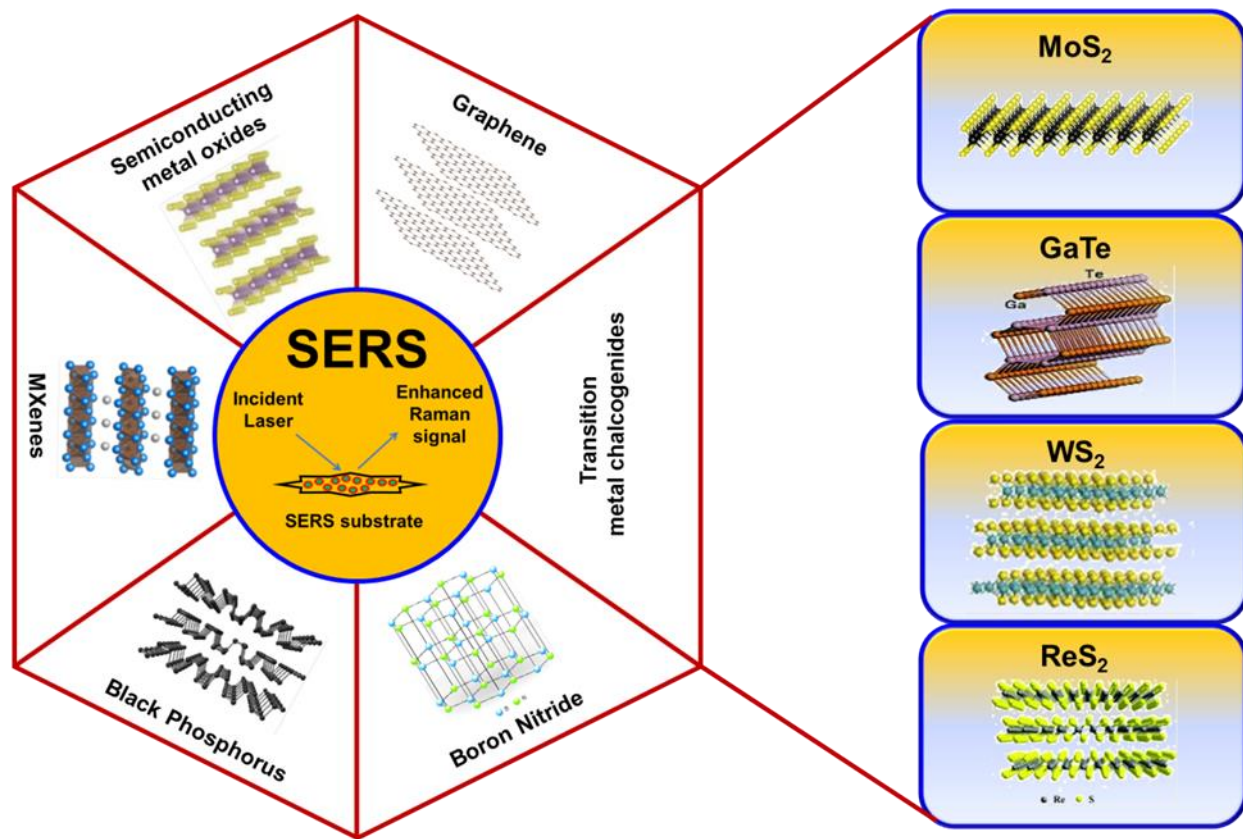


Figure 1. Various 2D nanomaterials employed in SERS sensing application.

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4 64 Due to this drawback, the application of Raman spectroscopy in trace analysis has been limited,
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7 65 and in order to mitigate this problem it is essential to increase the cross-section of the Raman
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9 66 scattering in order to enhance the Raman signal.

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12 67 In 1974 a research group comprising of Fleischmann, Hendra and McQuilian investigated
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14
15 68 the surface Raman spectrum of pyridine molecule adsorbed on an electrochemically roughened
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17 69 silver surface^[35]. Later, in 1977, Jeanmaire and Van Duyne found that when a Raman scattering
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19
20 70 species is placed on or near a roughened noble metal surface the magnitude of the Raman signal
21
22 71 was a million times more intense than that of a conventional Raman signal^[36]. This phenomenon
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24
25 72 was later called Surface Enhanced Raman Scattering (SERS) and overcomes the issues
26
27 73 associated with lack of sensitivity in conventional Raman Scattering^[37]. Since the discovery of
28
29
30 74 SERS there have been many research papers, review articles and book chapters that have
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32 75 appeared in the literature^[26,38-44].

36 76 **3 SERS- Basic Theory**

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39 77 The working principle of normal Raman spectroscopy is based on the occurrence of inelastic
40
41 78 collision caused by molecules during their interaction with an electromagnetic field (EMF)^[45]. In
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44 79 this process the photons generating the EMF can gain or lose energy from the molecules,
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46 80 resulting in a change in the frequency (or energy) of the scattered photons. The change in the
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49 81 energy value of the scattered photons with respect to the incident light gives the vibrational
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51 82 energy difference value, which is called Raman shift. Generally, the Raman shift is expressed in
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54 83 wavenumbers (cm^{-1}) and the respective data is called a Raman spectrum.

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4 84 When an EMF from an incident photon interacts with a molecule, the photon is scattered
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6 85 and a dipole moment (μ_{ind}) is induced which is directly proportional to the polarizability (α_m) of
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9 86 the molecule. The relation between the incident EMF (E_{incident}) and the induced dipole moment
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12 87 (μ_{ind}) can be represented as^[45,46]

$$15 \quad 88 \quad \mu_{\text{ind}} = E_{\text{incident}} \cdot \alpha_m \quad (1)$$

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19 89 The efficiency of the scattering process can be investigated by differential Raman
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21 90 scattering cross section and is defined as^[43]

$$24 \quad 91 \quad \text{Efficiency} = d\sigma_r/d\Omega \quad (2)$$

26
27 92 where, σ_r is the part of the cross section and $d\Omega$ is the element of the solid angle. For a given
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30 93 molecule the differential Raman cross section depends on the particular vibrational mode, and
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33 94 for a given medium the Raman cross section depends on the excitation wavelength of the
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35 95 incident light and the refractive index of the medium. In a typical Raman scattering event it has
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38 96 been shown that the cross-section per molecule is typically in the range of 10^{-31} to 10^{-29} $\text{cm}^2 \text{sr}^{-1}$
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40 97 ($\text{sr}=\text{steradian}$), which is significantly lower than the equivalent value obtained for fluorescence
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42 98 spectroscopy ($10^{-16} \text{cm}^2 \text{sr}^{-1}$)^[47], and consequently for most molecules Raman scattering is
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45 99 intrinsically weak. As a result it has been estimated that in Raman spectroscopy, for each
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48 100 approximately $10^6 - 10^9$ photons incident on the sample only 1 photon undergoes an inelastic
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50 101 scattering event, and consequently the strength of the signal is very low. However in SERS, it is
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52 102 found that the Raman signal is enhanced when an EMF irradiation takes place near a
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55 103 nanostructured metallic surface such as such as Ag, Au or Cu. During irradiation of the metallic
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57 104 nanostructures at particular wavelengths, highly concentrated ‘hot spots’ are generated by
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4 105 surface plasmon resonance^[48,49]. These hot spots act as a signal amplification element and greatly
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6 106 enhance the Raman signal, with the calculated differential Raman cross-section value for a SERS
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9 107 experiment found to be very close to the cross section in fluorescence, and consequently a SERS
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11 108 measurement is possible even at the single molecule level. Many papers have been published
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14 109 attempting to explain the SERS enhancement mechanism ^[50-54], however it is generally accepted
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16 110 that two mechanisms are predominantly responsible for the Raman signal enhancement, an
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19 111 electromagnetic mechanism and a chemical mechanism. The electromagnetic contribution is
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21 112 related to the resonant excitation of the surface plasmons present on the metal surface whilst the
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24 113 chemical enhancement depends on the polarizability of the analyte molecule adsorbed on the
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26 114 metal surface.

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29 115 As shown in Eqn.1 the physical parameter that characterizes the Raman scattering event is the
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32 116 induced dipole moment, and the two primary components of that scattering process are the local
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34 117 electric field (E_{loc}) and the molecular polarizability (α). Hence it can be understood why the two
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37 118 major enhancement mechanisms, *viz.* electromagnetic (EM) and chemical, are responsible for the
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39 119 enhancement of Raman signal in a SERS measurement.

42 120 **3.1 EM Enhancement**

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46 121 In this mechanism, the incident EM field and the scattered Raman field are amplified when the
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49 122 nanostructured metallic surface is illuminated with light that is in resonance with the frequency
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51 123 of localized surface plasmons present on the metallic surface (i.e. is at the same wavelength).
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54 124 The physics underlying this EM enhancement can be understood by considering a metallic
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56 125 nanosphere in an applied electric field. When an EM field (e.g. laser illumination) is incident on
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59 126 a metal nanoparticle, the oscillating electric field (amplitude E_0 and angular frequency ω_{inc})

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4 127 present in the irradiation excites the electrons in the metal leading to a polarization of charge.
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6 128 This phenomenon is named as dipolar localized surface plasmon resonance. As a result of this
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9 129 polarization an induced dipole moment (μ_{ind}) is generated which is determined by the
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12 130 polarizability of the metal (α_{met}) and the amplitude of the incident electric field ($E_0(\omega_{\text{inc}})$), and
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14 131 can be represented as^[55]

$$17 \quad \mu_{\text{ind}} = \alpha_{\text{met}} E_0(\omega_{\text{inc}}) \quad (3)$$

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19 133 In a typical Raman scattering event, the incident light induces a dipole moment on the
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22 134 molecule which is then scattered and recorded as the Raman signal. Thus Raman scattering
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24 135 involves a twofold process, comprising both excitation and the scattering of the incident light.
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27 136 Similarly, SERS is also a twofold process. However, the main difference is that in SERS there is
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29 137 an enhancement in the local EM field due to the presence of the hotspot on the metal
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32 138 nanoparticle, i.e. the inelastic scattering of the incident electric field $E_0(\omega_{\text{inc}})$ on the metal
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34 139 nanoparticle creates an enhanced local electric field $E_{\text{loc}}(\omega_{\text{inc}})$ in the vicinity of the metallic
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36
37 140 surface. The interaction of this local electric field on a molecule adsorbed on the metallic surface
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39 141 generates a dipole moment which can be expressed as^[55]

$$42 \quad \mu_{\text{ind}} = \alpha_{\text{mol}} E_{\text{loc}}(\omega_{\text{inc}}) \quad (4)$$

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44 143 where, α_{mol} is the polarizability of the molecule and $E_{\text{loc}}(\omega_{\text{inc}})$ is the enhanced local
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47 144 electric field. In the classical theory of Raman scattering, the existence of inelastic scattering for
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49 145 a vibrating molecule can be explained using two parameters *viz.* the incident local electric field
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52 146 $E_{\text{loc}}(\omega_{\text{inc}})$ and the angular eigen frequency (ω_{vib}) of the vibrating molecule. As a result of this
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54 147 inelastic scattering, three dipole components occur : $\mu_{\text{ind}}(\omega_{\text{inc}})$, $\mu_{\text{ind}}(\omega_{\text{inc}} - \omega_{\text{vib}})$ and $\mu_{\text{ind}}(\omega_{\text{inc}} + \omega_{\text{vib}})$,
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4 148 which correspond to three scattering components, named Rayleigh, Stokes and anti-Stokes
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9 150 The enhancement of the scattered Stokes (or anti-Stokes) field is dependent on the
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11 151 resonance frequency of the surface plasmons present on the surface of the metal sphere;
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14 152 considering the intensity of the incident EM field and the Stokes scattering field, the overall
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16 153 SERS enhancement intensity can be given as

$$19 \quad 154 \quad I_{\text{SERS}} = I_{\text{inc}}(\omega_{\text{inc}}) I(\omega_{\text{s}}) \quad (5)$$

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21 155 where $\omega_{\text{s}} = \omega_{\text{inc}} - \omega_{\text{vib}}$

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24 156 Eq. 5 can be rewritten in terms of the electric field E_{inc} and E_{loc} which is given as^[55]

$$26 \quad 157 \quad I_{\text{SERS}} = |E_{\text{inc}}(\omega_{\text{inc}})|^2 |E(\omega_{\text{s}})|^2 \quad (6)$$

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28
29 158 where $E_{\text{inc}}(\omega_{\text{inc}})$ is the local electric field enhancement factor with frequency ω_{inc} and $E(\omega_{\text{s}})$ is the
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31
32 159 electric field enhancement factor at the Stokes shifted frequency ω_{s} . If both these electric field
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34 160 values are close to each other, then the SERS intensity enhancement becomes

$$36 \quad 161 \quad I_{\text{SERS}} = |E(\omega_{\text{inc}})|^4 \quad (7)$$

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39 162 From this relation, it can be understood that the SERS enhancement from the EM mechanism is
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42 163 equal to the fourth power of the electric field enhancement value ($E(\omega_{\text{inc}})$) at the Stokes shifted
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44 164 frequency ω_{s} .

47 48 165 **3.2 Chemical Enhancement**

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51 166 The second major mechanism of SERS enhancement is the chemical effect, where the essential
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54 167 prerequisite is direct contact between the SERS-active metal and the analyte molecule. Chemical
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56 168 enhancement is often termed as a ‘first layer’ effect, in which the major phenomenon is the
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59 169 formation of an adsorbate-surface complex as a result of electronic coupling between the
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4 170 molecule and the metal. This interaction, in which electrons from the Fermi level of the metal
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7 171 transfer to the lowest unoccupied molecular orbital of the molecule, results in the formation of
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9 172 charge transfer intermediates with higher Raman cross-section than that of the free molecule.
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12 173 When the frequency of the incident photon ω_{inc} is in resonance with the charge transfer transition
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14 174 of the newly formed complex the scattered Stokes intensity contains information about the
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16 175 vibrational state of the molecule. In general, the magnitude of the chemical enhancement effect
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19 176 is of 10^0 - 10^2 and much weaker than the EM enhancement.
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22 177 **4 Nanomaterials for Sensing**

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26 178 The primary requirement for the SERS signal enhancement is the presence of highly populated
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29 179 hot spots on a metallic surface and hence much research has been focused on developing
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31 180 materials and substrates with a high density of hot-spots. Many materials have been investigated
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33 181 for the detection of various analyte probes including noble metal nanoparticles, composite
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36 182 nanoparticles, core-shell nanoparticles, metal oxides, single element semiconductors, and some
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38 183 nano-metal based hybrid materials^[56-59]. Factors such as the size, orientation, shape, inter-
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41 184 particle distance, dielectric properties and surface characteristics of the materials strongly
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43 185 influence the magnitude of the enhancement observed, and several reviews are available in
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45 186 which the use of different materials in SERS sensing have been reviewed in detail^[60-62].
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49 187 Metals such as gold (Au), silver (Ag) and copper (Cu) have traditionally been used as the
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51 188 substrate materials in SERS sensors^[63-65], with Au and Ag having high air stability whilst Cu is,
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54 189 as expected, more reactive^[49]. Various nanostructured materials are being developed and
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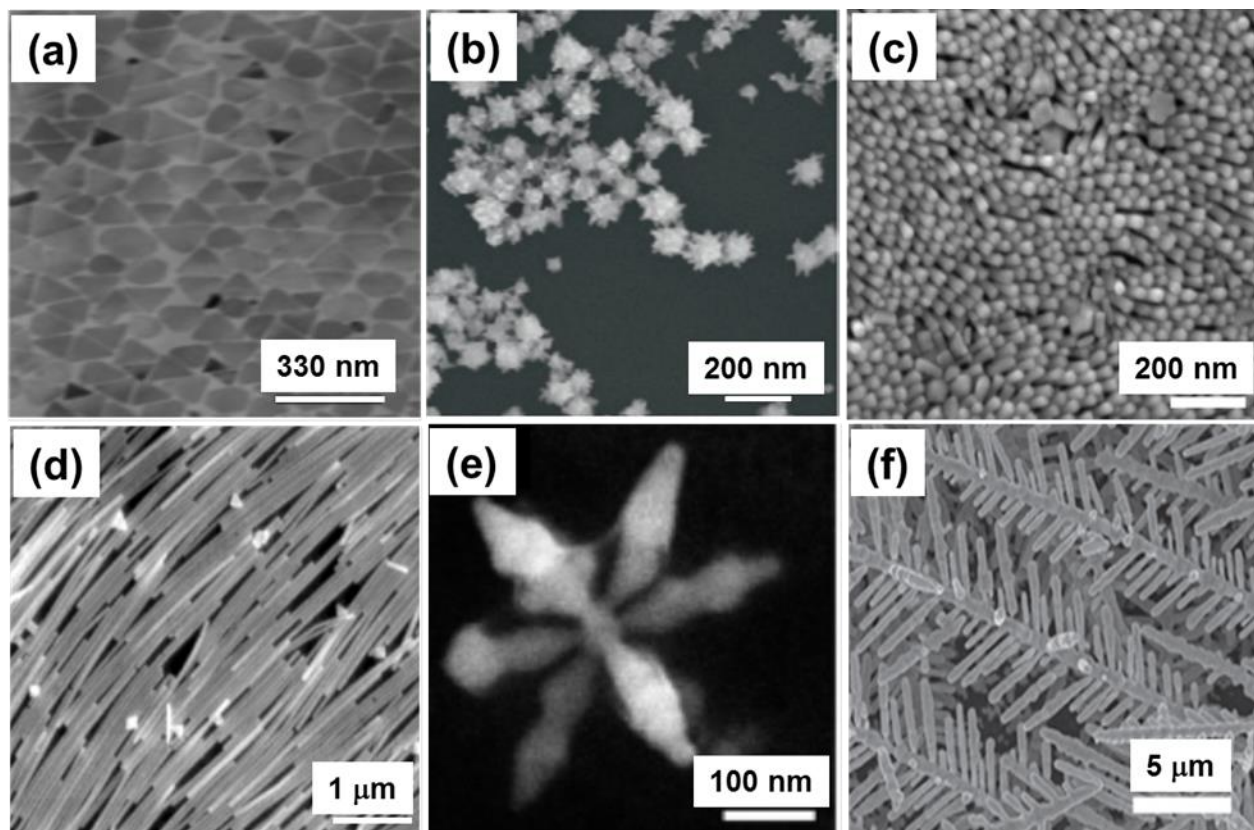
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5 190 investigated in SERS chemical sensing applications^[66] with a plethora of nanostructures being
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8 191 investigated, such as one dimensional (1D) nanostructures including nanorods^[67] and
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10 192 nanowires^[68], two dimensional (2D) nanostructures including nanoplates^[69], nanosheets^[70],
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12 193 nanoprisms^[71], and nanodisks^[103] and three dimensional nanostructures (3D) including
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15 194 nanostars^[104], nanocages^[74], nanoflowers^[75], nanodendrites^[76]. **Figure 2** shows scanning
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17 195 electron micrographs of various morphologies of gold and silver nanostructures employed for
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20 196 SERS sensing.

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23 197 In general, preparation of SERS substrates can be categorized under three different
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25 198 methodologies: 1) synthesis of SERS active metallic nanoparticles in suspension 2)
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27 199 immobilization of metallic nanostructures on solid substrates and 3) direct fabrication of metallic
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29 200 nanostructures on a suitable substrate using thin film deposition and lithography processes. In
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31 201 the following section, the application of different materials and substrates on the development of
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33 202 SERS based chemical sensors are briefly reviewed and highlighted, however the use of metallic
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35 203 nanoparticles in suspension has some limitations as the method is not feasible for the
36
37 204 development of solid state SERS chemical sensors^[62].

44 205 **4.1 Metallic Au, Ag and Cu nanoparticles**

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47 206 During the early stage in SERS exploration, colloidal suspensions of noble metals such as
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49 207 Au and Ag were used as the active SERS substrates. Ag nanoparticles are shown to exhibit a
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51 208 large enhancement in SERS intensity, greater than that of Au nanoparticles, however under
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53 209 physiological conditions Ag nanoparticles are unstable, in contrast to Au nanoparticles^[61].
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55 210 Colloidal metal suspensions are very well suited for solution phase SERS study and simple
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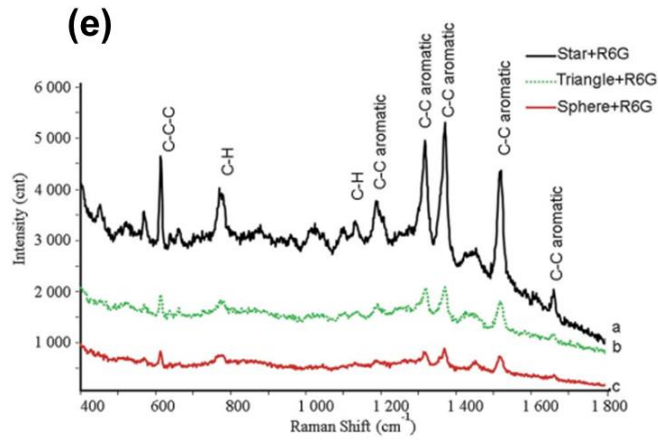
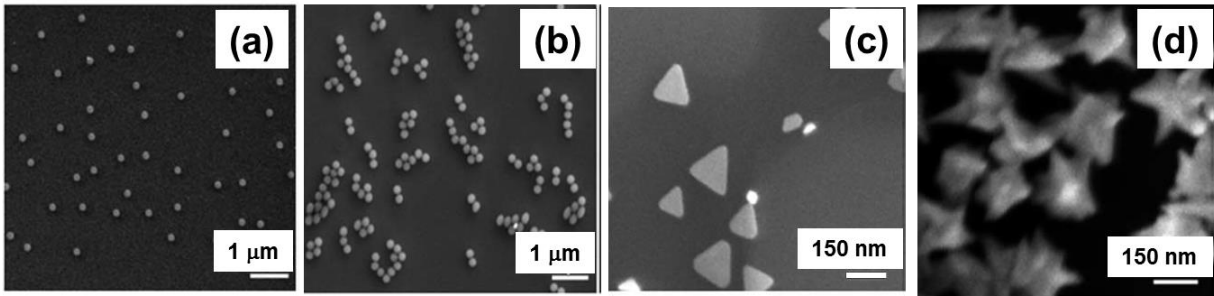
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Figure 2. SEM images of various Au and Ag based nanostructures employed in the fabrication of SERS substrates. (a) Au nanoprism (b) Ag nanoflower (c) Au nanorod (d) Ag nanowire (e) Ag nanostar (f) Ag nanodendrite [71,75,77–80]

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5 215 chemical methods can be used for their preparation, however the major limitation encountered in
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8 216 their use is the broadening of the resonance level due to non-uniformity in the distributions of
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10 217 particle size and shape. In addition colloid solutions have a tendency to coagulate and as a result
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13 218 show high instability in SERS measurements. For sensing using solid-state materials, thin films
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15 219 of metal islands have been used as the substrate material, however this approach was found to be
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17 220 unreliable due to the perturbation of the metastable nanostructures comprising the metal island
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19 221 substrates. Compared to colloids and metal island thin films, nanoparticles of noble metals
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22 222 exhibit very large SERS enhancement and there are many reports available on the use of
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25 223 monometallic nanoparticles in SERS sensing applications^[18,81,82]. The size and shape of the
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27 224 monometallic nanoparticles plays an important role and it has a strong influence on the SERS
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30 225 enhancement, for instance it has been inferred using three-dimensional finite difference time-
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32 226 domain numerical simulation that Au nanoparticles with vertical variations of surface have larger
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35 227 field enhancements than that of structures with horizontal variations in SERS detection of
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37 228 Rhodamine 6G^[83]. The shape of the Au nanoparticles has also been found to be critical^[84], with a
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39 229 greater enhancement in the SERS signal (**Figure 3e**) for nanostars (**Figure 3d**) compared to
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42 230 nanosphere aggregates (**Figure 3b**), nanotriangles (**Figure 3c**) and nanospheres (**Figure 3a**),
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44 231 which was attributed to the number of hotspots expected in each shape, being greatest in the case
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47 232 of nanostars due to a relative increase in edge area. The influence of gold and silver particle
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49 233 shapes and sizes in SERS enhancement has been investigated theoretically using T-matrix
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51 234 calculations^[85] where it was found that the degree of SERS enhancement is determined only by
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54 235 the shape and not the size or material. There are relatively few papers available on the systematic
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56 236 investigation of the effect of particle size and shape on the SERS enhancement of colloidal silver
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59 237 nanoparticles^[58,83–86].



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239 **Figure 3.** SEM images of (a) Au nanospheres (b) Au aggregated nanospheres (c) Au
 240 nanotriangles (d) Au nanostars. (e) Comparative SERS spectra measured for Au nanostar, Au
 241 nanotriangle and Au aggregated nanosphere samples in 1 M R6G solution ^[84]; Excitation
 242 wavelength – 785 nm; Concentration of Ag nanosamples – 3×10^9 particles per mL. Substrate –
 243 CaF_2 ;

4.2 Bimetallic Alloy/Core-Shell Nanoparticles

Like monometallic nanoparticles, bimetallic nanoparticles have also been used as the substrate in SERS sensing applications^[87,88]. Compared to monometallic nanoparticles, bimetallic particles, as either alloyed^[89–91] or core-shell^[92–96] structures, are found to exhibit enhanced SERS sensing activity. Numerous papers have described the preparation of Au/Ag bimetallic nanostructures^[87,89,97,98] and the preparation of Ag/Au bimetallic nanoalloys on Si/SiO_x has been demonstrated as a suitable substrate material for the ultrasensitive SERS detection of analytes at low molar concentration^[99], whilst Au/Ag bimetallic nanoparticles prepared on the surface of a 3-aminopropyltriethoxysilane (APTES) monolayer modified quartz slide showed an enhanced SERS signal in the presence of 4-aminothiophenol^[100]. Like Au and Ag, Pd has also been used for the preparation of bimetallic nanostructures in SERS sensing. For instance ‘neuron-like’ Au/Pd bimetallic nanoparticles have been used as a substrate material for detection of malachite green, a type of triphenylmethane dye^[101], and nanoparticles of an Ag/Pd bimetallic alloy prepared by co-reduction of citrate salts of Ag and Pd have also been used for the SERS detection of 2,6-dimethylphenylisocyanide, 4-nitrobenzenethiol, and 4-aminobenzenethiol^[102]. The use of bimetallic particles with a core-shell structure have been reported to show tunable localized surface plasmon resonance properties by varying the size of the core-metal or by varying the thickness of the shell metal^[103,104] and very recently the properties of core-shell nanoparticles and their use in SERS applications have been reviewed and discussed in detail^[105]. The effect on the SERS intensity for a *p*-aminothiophenol self-assembled gold nanorod substrate, without and with a silver shell with thicknesses varying between 1 and 4 nm, is shown in **Figure 4b** (corresponding transmission electron microscopy (TEM) and scanning

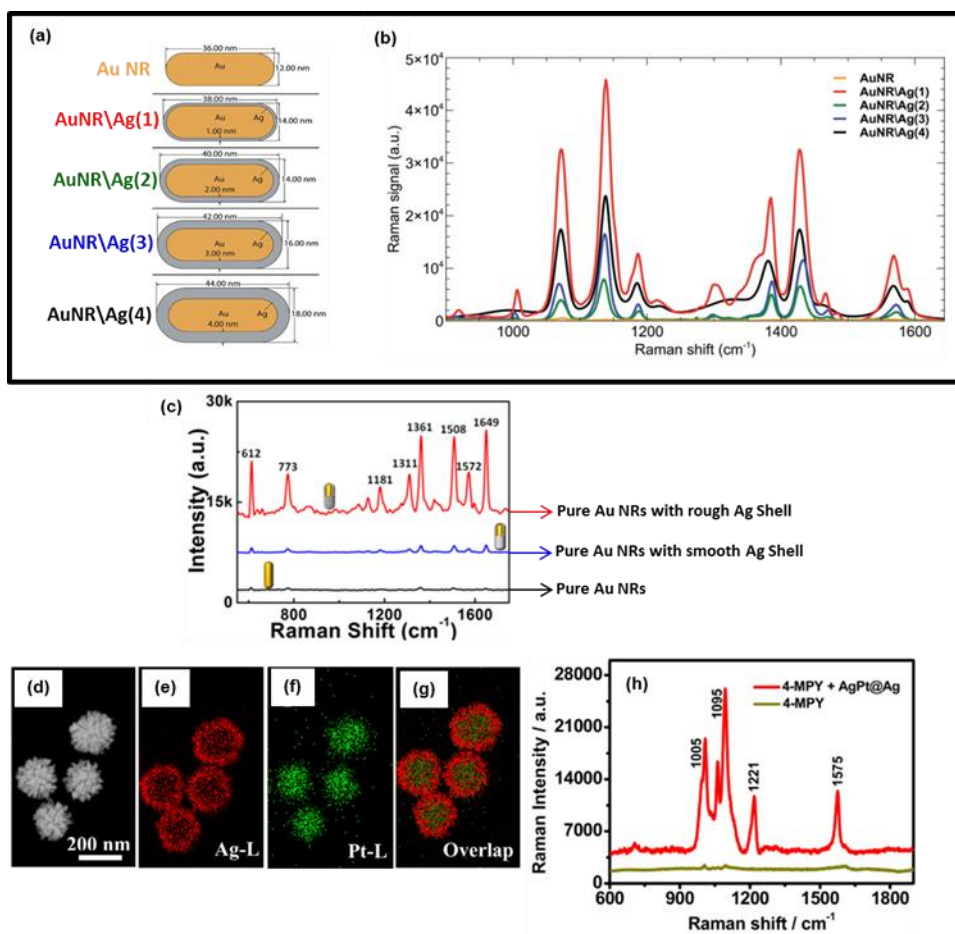


Figure 4. (a) Numerical model representation of Au nanorods with and without Ag shell coverage (1, 2, 3 and 4 nm). (b) SERS spectra measured for all the gold nanorod samples with and without Ag shell coverage in the presence of PTAP (5 μ L in 10 mM ethanol) as the analyte molecule. Excitation wavelength – 784 nm (He-Ne laser, 17 mW); Substrate – microscope glass; (c) Comparative SERS data of Rhodamine 6G (10 μ L in 0.1 M ethanol) obtained for monometallic Au nanorods and for Au nanorods with smooth and rough Ag shell. Excitation wavelength – 532 nm (0.12 mW); exposure time – 1 s; Substrate – silicon; (h-k) HAADF-STEM elemental mapping images of Ag-Pt/Ag core-shell nanostructures. (i) Comparison of the SERS spectrum measured for 4-MPY (50 μ L in 50 mM ethanol) deposited on substrate made from Au-Pt/Ag nanostructures with the normal Raman spectrum obtained for pure-4-MPY deposited on a glass slide [106-108]; Excitation wavelength – 633 nm;

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5 274 transmission electron microscopy images (STEM) are shown in **Figure 4a**). Compared to bare
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8 275 gold nanorods, those covered with a silver shell showed increased Raman intensity, with
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10 276 different spectral behavior displayed with varying silver thickness^[108]. The use of a thin film
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13 277 composed of nickel-silver core-shell nanoparticles embedded in alumina matrix has also been
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15 278 reported^[109].

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18 279 It is reported that the microstructure of the shell material can also influence the SERS
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21 280 enhancement of the adsorbed chemical molecules for Ag-encapsulated Au nanorods, where it
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23 281 was found that ‘rough shell’ encapsulated Au nanorods showed a higher calculated enhancement
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26 282 value on adsorption of Rhodamine (1.97×10^8) than found for Au nanorods with a ‘smooth shell’
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29 283 (5.12×10^7) or for monometallic Au nanorods (4.02×10^6)^[106]. The TEM and STEM images of
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31 284 the bimetallic Au/Ag core-shell superstructures (**Figures 4c and 4f**) and the corresponding high-
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33 285 angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) elemental
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36 286 mapping data are shown in (**Figures 4d-e**). In other work a bimetallic alloy of Ag/Pt was used as
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38 287 the core material combined with an Ag nanoparticle shell for the SERS detection of 4-
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41 288 mercaptopyridine providing a limit of detection of $0.008 \mu\text{M}$ ^[107], and Cu-coated Au
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43 289 nanoparticles prepared on an indium tin oxide (ITO) substrate have shown excellent SERS
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46 290 enhancement although the preparation method was found to be very cumbersome^[110]. It is well
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48 291 known that Ag nanoparticles are unstable in ambient conditions and tend to oxidize in acidic
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51 292 environments, and aggregation of Ag and Au nanoparticles in salt solutions leads to precipitation
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53 293 which affects their plasmonic properties during operation. In order to mitigate these problems,
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56 294 metallic nanoparticles can be encapsulated within an insulating or a protective shell. The
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58 295 coverage of the shell not only protects the core material from aggregation but also offers
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5 296 enhanced stability and surface functionalization. Especially, in the case of SiO₂ coated
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8 297 nanoparticles, the presence of SiO₂ reduces the bulk conductivity of the nanoparticle.
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10 298 Furthermore, it also shields the core material from interference under laser irradiation. In
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13 299 addition to that, an SiO₂ shell is very helpful in preventing the dye molecule from collisional
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15 300 quenching and photo-degradation in the presence of the laser field^[111]. It has been observed that
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18 301 during the SERS analysis of Rhodamine 6G detection by Ag@SiO₂ core-shell nanoparticles, the
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20 302 porous silica shell helps to limit the diffusion of dye molecules towards the core structure. This
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22 303 strategy helps to directly quantify the spatial distribution of SERS enhancement when the analyte
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25 304 molecule moved from low to high EM fields inside the dielectric shell^[112]. A simple method has
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27 305 been reported for the preparation of Rhodamine conjugated Ag/SiO₂ core-shell nanoparticles
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30 306 using reverse micelle technique in which Igepal CO-520 was used as a surfactant^[113] and a cyclic
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32 307 electroplating method was adapted for the preparation of Ag-coated Au/SiO₂ core-shell
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35 308 nanoparticles^[114]. Si has also been used for the synthesis of different varieties of Si/M-based (M=
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37 309 Au, Ag, Pd or Pt) core-shell plasmonic structures, where it was suggested that the role of the Si
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39 310 was to minimize unwanted heating effects caused by the metal particles^[113]. Similar to SiO₂ and
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42 311 Si, carbon dot nanoparticles (CDNP) were used to encapsulate Ag-nanoparticles, with the as-
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44 312 prepared Ag@CDNP exhibiting strong enhancement for the SERS detection of *p*-
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47 313 aminothiophenol^[115].

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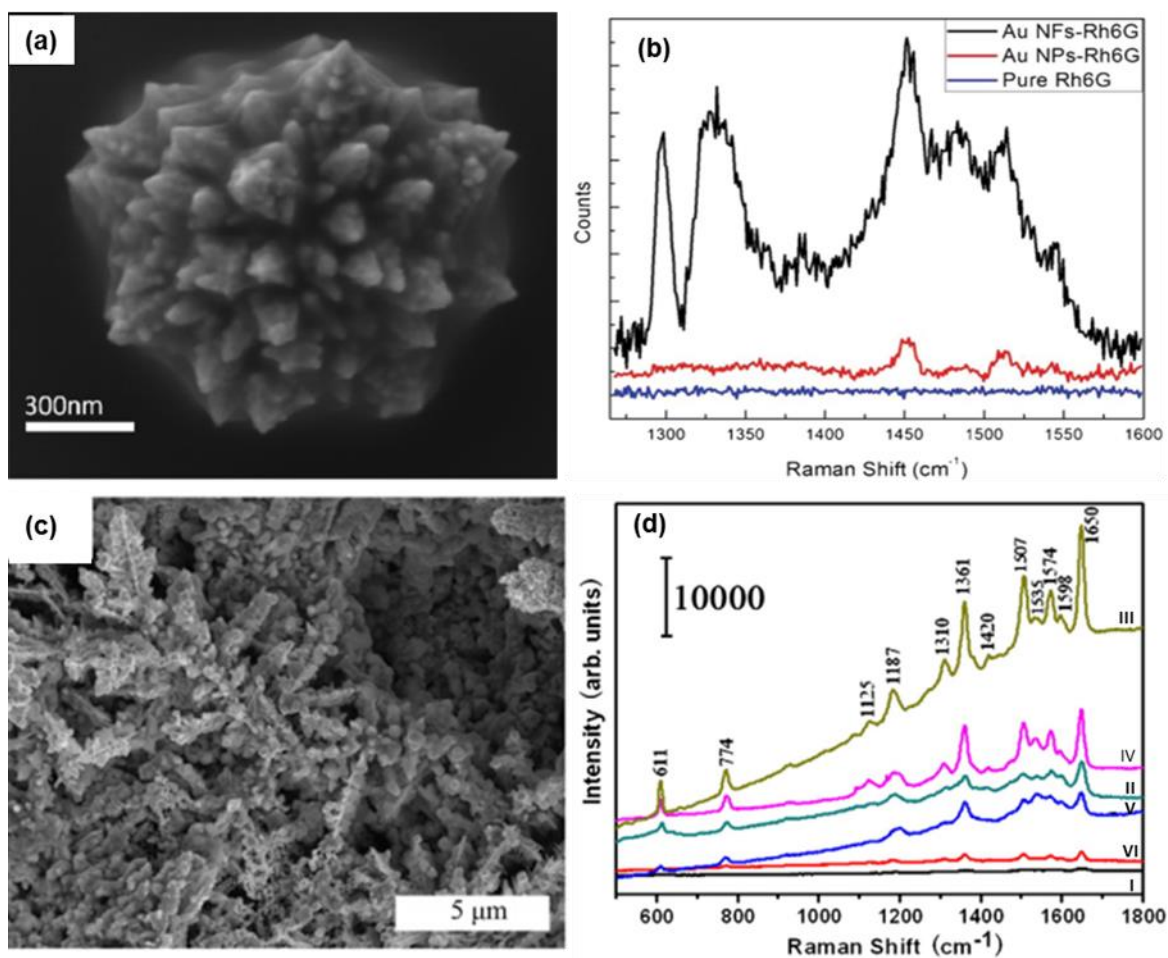


Figure 5. (a) SEM image of gold nanoflowers composed of dendritic gold nanoparticles. (b) Comparison of the SERS sensing data of Au nanoparticles and Au nanoflowers measured in the presence of R6G (5×10^{-5} M)^[116]; Size of Au NFs – 310-820 nm with dendritic tips of size about 310-820 nm; size of Au NPs – 50 to 300 nm; Excitation wavelength – 785 nm; Substrate – glass; (c) Typical SEM image of Au nanodendrite prepared after one stage of MGRR reaction and (d) SERS spectral data obtained for bare Au (I) bare Ag dendrites (II) Au/Ag nanostructures prepared after different stages of MGRR (III) 1 (IV) 3 (V) 5 and (VI) 7 in the presence of 10^{-6} M R6G^[148]. Excitation wavelength – 514.5 nm; Substrate – copper foil

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328 4.3 Metallic Dendrite Nanostructures

329 Recently, the use of dendritic nanostructures has been applied in SERS sensing due to
330 their interesting morphology (large number of edge sites for hotspot formation) and large surface
331 area. **Figure 5a** shows the SEM image of gold ‘nanoflowers’ composed of dendritic
332 nanoparticles which demonstrate signal enhancement for detection of Rhodamine 6G (**Figure**
333 **5b**), and Ag/Au bimetallic dendritic structures formed on Si substrates have been used for SERS
334 detection of crystal violet^[115]. A multistage galvanic replacement reaction (MGRR) has been
335 used to prepare dendritic Ag/Au (**Figures 5c-d**)^[117] and Ag/Pd^[118] bimetallic nanostructures for
336 use as SERS substrates, and a ‘one-pot’ method for synthesis of Ag/Pt dendritic nanoflowers has
337 been demonstrated as a substrate for the detection of 4-nitrothiophenolate (4-NTP) with high
338 sensitivity and good reproducibility^[119], attributed to the synergistic effect of the two metals
339 combined with the presence of enriched hot-spots at the sharp corners and edges of the dendritic
340 structures.

341 Another SERS-based sensor has been developed for the detection of 4-NTP using
342 electrochemically prepared cysteine-directed crystalline Au dendrites on a glassy carbon
343 electrode^[120]. In order to enhance the SERS activity, a monolayer of Ag was covered on the
344 surface of gold dendrites using an under-potential deposition (UPD) technique; when compared
345 to pure gold dendrites the silver modified sample showed a three-fold enhancement of the SERS
346 signal at 633 nm. Au/Ag bimetallic dendrites have also shown applicability towards 4-
347 mercaptopyridine (4-MP) sensing^[121].

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348 **4.4 Semiconducting Nanostructured Metal Oxides**

349 Due to their enriched surface property, high chemical and thermal stability,
350 nanostructured semiconducting metal oxides (NSMOs) find potential interest in many fields
351 including chemical sensors^[122], photovoltaics^[123], optoelectronics^[124], and energy storage and
352 conversion^[125–128]. NSMOs have also been extensively employed as the active substrate material
353 in SERS applications, and are particularly attractive due to their low cost and high stability^{[129–}
354 ^{131]}. However, enhancement of the Raman signal is found to be low compared to that found for
355 noble metals because the increase is due to chemical enhancement rather than the EM
356 enhancement mechanism found with metals. Despite this, a variety of NSMOs such as NiO,
357 Cu₂O, CuO, ZnO, TiO₂, α -Fe₂O₃, Fe₃O₄ have been found to shown significant SERS activity.
358 NiO^[132] and TiO₂^[133] NSMOs have been demonstrated to provide SERS enhancement on
359 adsorption of pyridine, with a different excitation profile found to that obtained when using
360 monometallic metals such as Ag, Au, Ni, Pd, Ti and Co.

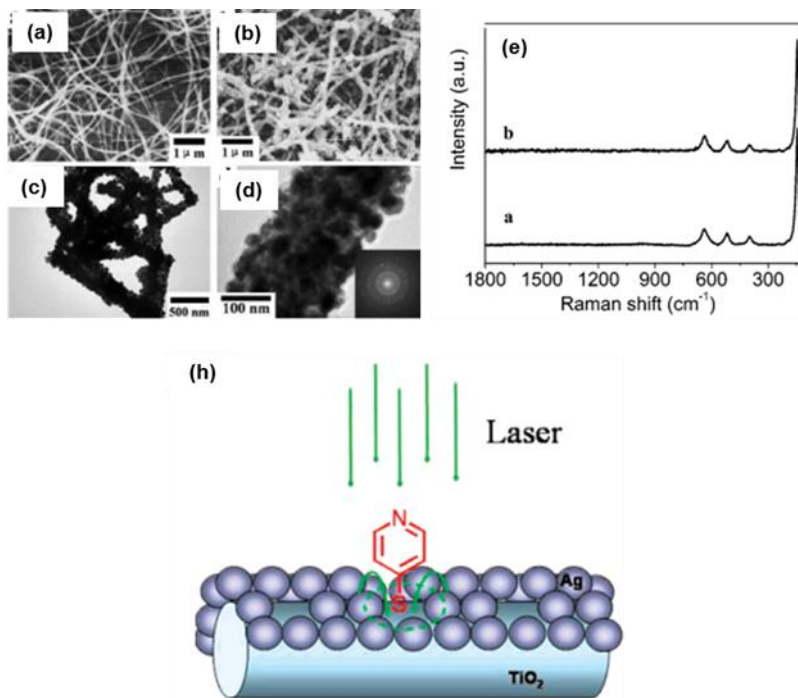
361 The lower enhancement factor found for NSMOs has been overcome by incorporating the
362 NSMOs with noble metal nanoparticles. For instance Ag nanoparticle modified NiO nanoflakes
363 have been used as a substrate for the SERS detection of polychlorinated biphenyls, exhibiting a
364 very low detection limit of 5 μ M^[134]. Among the various NSMOs, titanium oxide (TiO₂) has
365 been widely used in SERS. In most of the reports bare TiO₂ provides a very small SERS
366 enhancement, however in combination with Ag or Au nanoparticles it is found to provide a much
367 larger enhancement in the SERS intensity and very recently a review has been published
368 exclusively on the application of noble metal-TiO₂ nanocomposites in SERS investigation^[135].

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5 369 An example is for the SERS sensing of 4-mercaptopyridine where Ag-nanoparticle coated TiO₂
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8 370 nanofibers exhibited a very high enhancement factor (**Figure 6**).^[136]
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11 371 ZnO is also of interest for the development of SERS substrates because it offers strong
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13 372 light confinement due to its high refractive index value which helps in enhancing the SERS
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15 373 signal^[137], with nanostructured ZnO having been prepared with morphologies such as
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18 374 nanospheres, nanowires, nanorods, nanocones, nanoneedles and nanobelts^[138–143]. Recently, the
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20 375 application of various ZnO-based materials as SERS substrates has been reviewed and two
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23 376 methods emphasized for improving the enhancement obtained; (1) heavy element doping, and (2)
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25 377 preparing composites of nano-ZnO with noble metals^[144]. Many reports have shown significant
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28 378 enhancement in the SERS intensity by using composites of ZnO with Au or Ag nanoparticles^{[145–}
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30 379 ^{148]}. The effect on the enhancement of SERS intensity of the ZnO nanoparticle morphology in
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33 380 nanocomposites with noble metals has also been studied^[145,147,149], with ZnO nanorods and
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35 381 nanotubes shown to give a very large SERS intensity. This was attributed to a higher number
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38 382 density of metal nanoparticles on the surface of these structures due to their high specific surface
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40 383 area, leading to the generation of 3D plasmon hotspots and consequently large SERS
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42 384 enhancement even at very low concentration. Additionally, ZnO nanostructures with a high
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44 385 surface area offer a greater number of sites for adsorption of analyte molecules^[150]. This has
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47 386 been observed for Ag-nanoparticle decorated ZnO nanowires (**Figure 7**), which showed a very
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49 387 high Raman enhancement value of up to 10¹⁰ in the presence of Rhodamine 6G at a
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52 388 concentration 10⁻¹⁰ M^[151]. Metallic copper substrates have previously been utilized as SERS
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54 389 substrates^[152–154], however, in 1998 the SERS spectra of pyridine molecules adsorbed on
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57 390 copper(I) oxide (Cu₂O) substrates were demonstrated and compared with the spectra obtained
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59 391 for a pure Cu substrate^[155].
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5 392 Like Cu₂O, copper(II) oxide (CuO) has also been investigated in SERS studies^[156–158]. Very
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8 393 recently, a substrate made from composites comprised of CuO nanowires and Cu₂O
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10 394 nanostructures (**Figure 8a-f**) has been investigated for the SERS detection of 4-
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12 395 methylbenzenethiol^[159]. Another interesting phenomenon in this experimental study was the
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15 396 demonstration of self-cleaning behavior of the SERS substrate using photo-catalytic degradation
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18 397 under visible light illumination (**Figure 8g**), which improved the reusability of the substrate
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20 398 materials with more than 85 % of the original SERS activity preserved even after 7 cycles of
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22 399 measurements (**Figure 8h-i**). In general, excellent recyclability for composites of NSMOs with
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25 400 noble metal nanoparticles such as TiO₂-Au, ZnO-Ag, and Ag-TiO₂, has been demonstrated after
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27 401 photocatalytic cleaning treatment^[160–162].
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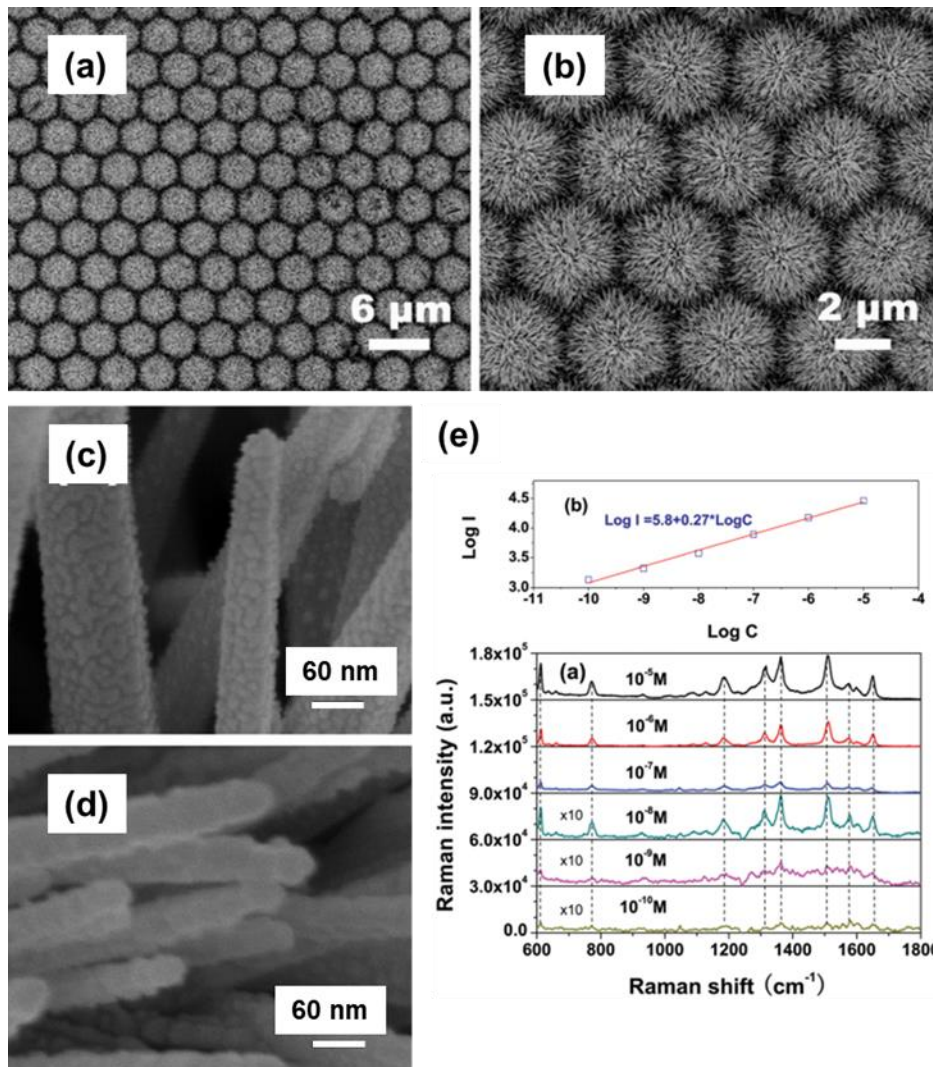
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31 402 Nanostructured iron oxide has also been investigated as a substrate material to enhance
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33 403 SERS signal. A preliminary study on the SERS effect of thin films of iron oxides was reported
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35 404 when SERS was used as a spectroscopic tool to analyze the passivation behavior of iron oxide
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38 405 thin films during electrochemical reduction^[163], and hematite monolayer-modified quartz
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40 406 substrates have been used for SERS sensing of 4-mercaptopyridine (4-MCP)^[163]. Both the
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43 407 hematite and maghemite phases of iron oxide (α -Fe₂O₃ & γ -Fe₂O₃) have been investigated as
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45 408 substrates for enhancing the signal intensity^[164–167]. Magnetite (Fe₃O₄) has also been employed to
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48 409 improve the performance of SERS sensors^[168–172] and very recently the application of magnetite
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50 410 nanoparticles in SERS sensing has been reviewed^[173].
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412 **Figure 6.** (a-d) SEM and TEM images of pure and Ag nanoparticles coated TiO₂ nanofibers (e)
 413 SERS spectra measured for substrate made from pure and Ag nanoparticles coated TiO₂
 414 nanofibers in the presence of 4-Mpy (0.1 M). (f) Illustration showing the SERS sensing
 415 mechanism of Ag coated TiO₂ nanofibers under laser excitation. ^[136] Excitation wavelength –
 416 514.5 nm; substrate- glass slide

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419 **Figure 7.** (a,b) SEM images of ZnO nanoflowers measured at two different magnifications. (c,d)
 420 SEM images showing Ag coating on individual ZnO nanorods (e) SERS spectral data and log-
 421 log plot measured for ZnO nanoflowers at different concentrations of R6G ($10^{-5} - 10^{-10}$ M).^[151]
 422 Excitation wavelength – 532 nm; substrate- patterned sapphire

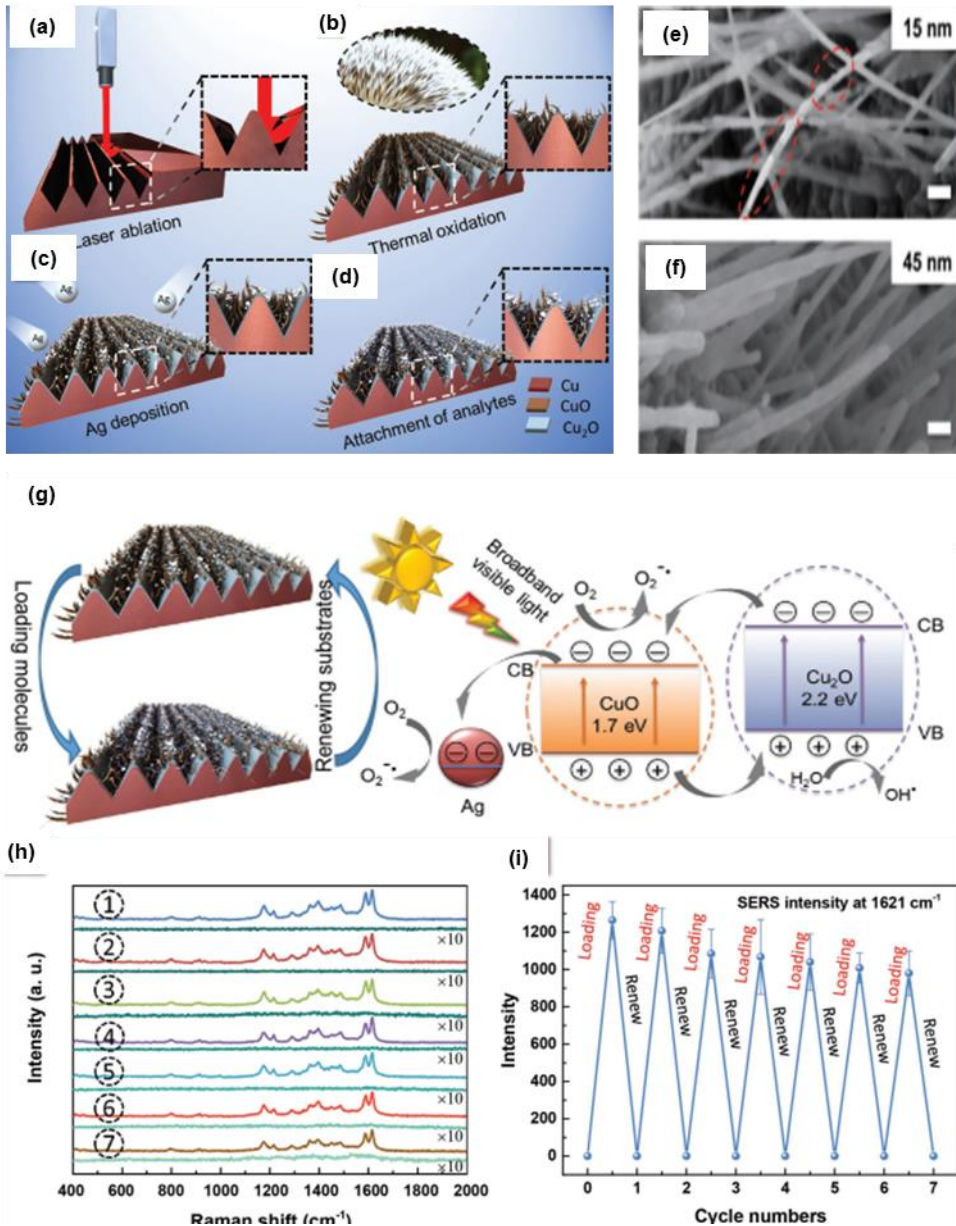


Figure 8. (a-d) Schematic illustration showing the fabrication of binary CuO-Cu₂O composite based SERS substrate on Cu sheet. (e,f) SEM images of Ag doped CuO nanowires. (g) Schematic diagram showing the self-cleaning photocatalytic degradation process. (h,i) SERS spectra of Ag/CuO NWs/Cu₂O composite sample in the presence of malachite green before and after self-cleaning treatment to check reusability and their corresponding intensity data measured at a band value of 1621 cm⁻¹ [174]. Excitation wavelength – 514 nm; Substrate- Cu sheet

4.5 Metal Oxide-based Nanocomposites

In the last few decades, significant enhancement in SERS intensity has been achieved by employing nanocomposites consisting of metal nanoparticles and nanostructured metal oxides. Most of the SERS substrates made of pure noble metal nanoparticles are found to show excellent sensitivity towards various analyte molecules. Although pure metallic nanoparticles have shown effective enhancement, they have also exhibited poor stability due to oxidation in air or aggregation in saline solutions. In addition, factors such as temperature, time and chemical environment also influence the stability of the metallic nanoparticle based SERS substrates. For instance, it has been shown that thermal energy (either from Raman measurement or probe temperature) degrades the SERS substrates over time resulting in low sensitivity towards analyte molecules^[175,176]. Nanocomposites with metal oxides and noble metal particles show very large SERS intensity, for instance nanocomposites of metal oxides including CuO, Cu₂O, ZnO, and TiO₂ with Au or Ag nanoparticles^[177–180], with improved stability compared to single noble metals owing to a synergistic effect of noble metal component and the metal oxide support resulting from a charge transfer process between the noble metal and adsorbed molecules and at the interface between the noble metal and the metal oxide nanostructures. In general, EM enhancement is solely responsible for the SERS enhancement. However, in the case of noble metal-metal oxide hybrids, the presence of noble metal nanostructures in the vicinity of metal oxide can also enhance the SERS performance to some level due to the additional CE between the metal and adsorbed molecules.^[181] W. Ren *et al.* have reported the synthesis and application of Au-TiO₂ core-shell nanocomposites towards SERS sensing of trichloroethylene (TCE) in water medium^[182], in which it was observed that the TCE molecules were oxidized due to the

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5 452 photocatalytic nature of TiO₂, forming HCl. The interesting observation in their study is that they
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8 453 used the SERS intensity corresponding to the concentration of the HCl byproduct to calculate the
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10 454 concentration of the TCE analyte. SERS substrates composed of Ag nanoparticle-decorated TiO₂
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13 455 ‘nanograss’ have been used for the highly efficient detection of R6G and 4-ATP molecules ^[183].
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15 456 The developed SERS substrate was found to be easily self—cleanable and reactivated under
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18 457 visible light. Y. Zhao *et al.* reported the preparation of TiO₂ nanobelt decorated with Ag
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20 458 nanoparticles by an electroless plating method^[184], with the TiO₂/Ag nanocomposites showing
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22 459 high SERS sensitivity towards various molecules such as 4-MBA, R6G and 4-ATP and excellent
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25 460 self-cleaning properties under UV irradiation. Like TiO₂, a hydrothermally synthesized hybrid
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28 461 structure composed of 3D hierarchical ZnO decorated with Ag nanoparticles has been employed
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30 462 for the SERS detection of various organic pollutants viz. rhodamine 6G (R6G), Nile blue A
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32 463 (NBA), 4-chlorophenol (4-CP) and 2,4-dichlorophenoxyacetic acid^[185]. The ZnO-Ag hybrids
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35 464 showed high sensitivity towards R6G and 4-CP with very low LOD value of 1×10⁻¹³ M and
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37 465 5×10⁻⁹ M respectively. Furthermore, because of the good stability of the ZnO-Ag hybrids, the
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40 466 developed SERS substrate was easily self-cleaned under UV radiation. Magnetite based
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42 467 nanocomposites with Ag and Au nanoparticles have been successfully employed for the SERS
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45 468 detection of neurotransmitter dopamine and food colours such as acid orange II or brilliant
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47 469 blue^[185–187].

50 470 **5 2D inorganic Nanomaterials for Sensing**

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54 471 Investigations on the development of SERS sensitivity and specificity have confirmed the
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57 472 importance of maximizing hot-spots (EM enhancement) and enhancing the polarizability of the
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59 473 probe molecule by surfaces sites (chemical enhancement) for improved performance in SERS
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5 474 sensing. For example, highly surface-roughened Ag-nanoplates (3D morphology) provide a high
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8 475 density of hot-spots due to the number of surface sites, and sharp edges of the nanoplates ^[188].
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10 476 Whilst these rough metal surfaces induce a strong local EM field, alignment of the Fermi level at
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13 477 the metal surface and lowest unoccupied molecular orbital (LUMO) energy of the probe
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15 478 molecule is non-optimal for chemical (CM) enhancement. The maximum signal enhancement
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18 479 requires a combined effect of both polarization due to charge transfer (CM enhancement), and
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20 480 excitation of surface plasmons (EM enhancement).
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23 481 Excellent reviews on Raman scattering of 2D materials ^[189,190] have emphasized the importance
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26 482 of features such as edges, in-plane symmetry, defects, stacking, doping and charge interactions in
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29 483 contributing towards the unique properties of these materials. In surface functionalized 2D
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31 484 materials a significant suppression of the background fluorescence signals are observed
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33 485 compared to pristine substrates. This is because surface modification creates stronger interaction
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36 486 between the 2D materials and the analyte molecules, resulting in enhanced Raman intensity. For
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38 487 instance, plasma treated MoS₂ showed enhanced SERS performance with very high suppression
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41 488 of background signals, attributed to the formation of surface defects caused by the introduction
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43 489 of gaseous species^[191]. There is another report in which. Z. Zheng *et al* found that annealing
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45 490 (oxidation) temperature plays an important role in the suppression of background signals of 2D
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48 491 materials, with MoS₂ annealed at temperatures below 400 ° C having a lower fluorescence
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51 492 background, which was ascribed to the generation of more free oxygen carriers at low
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53 493 temperature^[192]. The number of layers in the 2D material also determines the suppression of the
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55 494 background fluorescence signal, with S. Jin *et al* showing that a monolayer 1T-MoS₂ sample
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58 495 showed an enhanced Raman signal without fluorescence background for R6G probe molecules,
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5 496 compared to multilayer 2H-MoS₂.^[193] In the following sections, we summarise the impact of 2D
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8 497 materials and 2D transition metal chalcogenides (2D TMCs) and their progress in SERS sensing.
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10 11 498 **5.1 Graphene**

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15 499 The layered honeycomb-like arrangement of sp² bonded carbon atoms of graphene, providing
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17 500 high π electron density at the surface, a chemically inert surface, flexibility and biocompatibility,
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20 501 have made graphene-based surface-enhanced Raman scattering (G-SERS)^[194] a hot topic.^[195] In
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22 502 G-SERS, the interaction of π electrons, vibrational coupling, and the effect of the HOMO and
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25 503 LUMO of the probe molecules on the Fermi level of graphene enhances the Raman signal.^[196–198]
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27 504 An investigation of a 2D graphene monolayer using the probe molecules phthalocyanine (Pc),
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30 505 Rhodamine 6G (R6G), protoporphyrin IX (PPP) and crystal violet (CV), exhibited an enhanced
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32 506 Raman signal for Pc and PPP.^[195] Both Pc and PPP are conjugated and macrocyclic structures
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35 507 similar and parallel to the graphene surface and which therefore induce better charge transfer due
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37 508 to π - π stacking bond formation, and Fermi level and vibrational coupling.^[195] Indeed, this
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40 509 phenomenon was confirmed with studies on SERS enhancement for different molecular
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42 510 orientations of copper phthalocyanine (CuPc) on a graphene layer.^[199] Specific molecular
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44 511 orientation of the probe molecule adsorbed onto the graphene surface can promote charge
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47 512 transfer and hence enhance the interfacial dipole and polarizability.^[199,200] The D_{4h} symmetry
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49 513 molecule (CuPc) has macrocycle- and isoindole ring-related vibrations which enhance the π - π
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52 514 interactions between CuPc and graphene for electron transition, polarizability, and Raman
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54 515 scattering cross-section when in a lying-down orientation, rather than upstanding (**Figure 9a**),^[199]
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56 516 because the dipole moment of the molecule effectively shifts the energy levels of graphene and
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59 517 results in an enhanced Raman signal (**Figure 9b**).^[201] The high dipole moment of a tricyanofuran
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5 518 group (TCFP) (23.3) exhibited an enhanced Raman signal due to strong interfacial coupling
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8 519 between the highly polarizable molecule and 2D-graphene. **Figure 10**, demonstrate the
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10 520 relationship between the molecular configuration of the probe molecule and the graphene
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13 521 surface.^[196] The interaction of protoporphyrin IX (PPP) with graphene via its hydrophobic
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15 522 functional group (-CH=CH₂) face gave stronger signal enhancement than via the hydrophilic face
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18 523 (-COOH), while for a CuPc molecule, no variation in the Raman signal according to the binding
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20 524 mode. This showed that the more chemically similar group led to an increased degree of charge
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23 525 transfer and increased polarizability tensor and increasing the Raman scattering cross-section.
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25 526 The molecular selection rules for the enhancement factor dictate the energy levels and symmetry
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27 527 of the molecule must match the surface of the Raman substrate ^[198]. The investigation of probe
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30 528 molecules has been carried out in two different ways (1) similar molecular structure with
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32 529 different energy levels, and (2) similar energy levels with different molecular structure ^[198]. The
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35 530 strength of molecule-surface interactions, molecular orientation, and the dipole moment of the
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37 531 molecule, has been a criterion for a molecule to be considered for enhancement factor.
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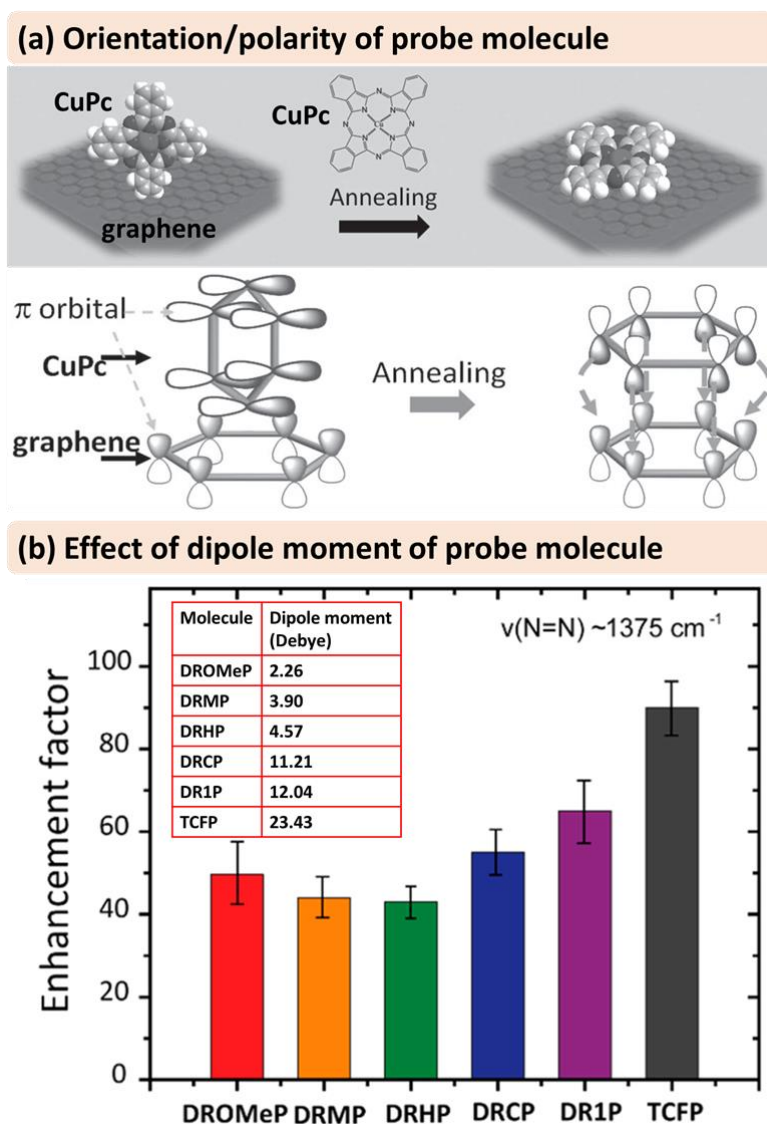
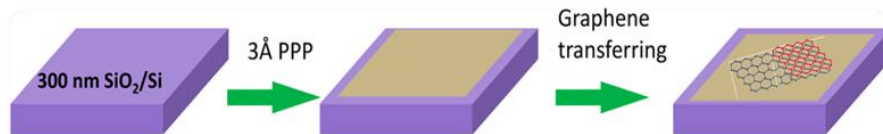


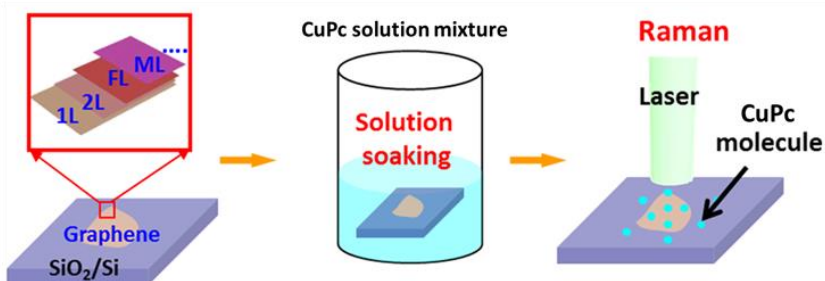
Figure 9. (a) Schematic illustration of molecular orientation and the relative direction of the delocalized π orbital of graphene and the CuPc molecule before and after annealing [199]. (b) Raman enhancement factor of the $\nu(\text{N}=\text{N})$ mode of different chromophores on graphene. (pyrene-tethered azobenzene chromophores with different tail groups at the para position of the benzene ring terminating the azobenzene, namely: methoxy (DROMeP), methyl (DRMP), hydrogen (DRCP), nitrile (DRHP), nitro (DRIP and tricyanofural group (TCFP))^[201]. Excitation wavelength – 514.5 nm; Substrate- SiO_2/Si

(a) Distribution of probe molecule

Thermal evaporated method (Protoporphyrin IX (PPP))



Solution soaking method (Copper(II) phthalocyanine (CuPc))



(b) First layer effect

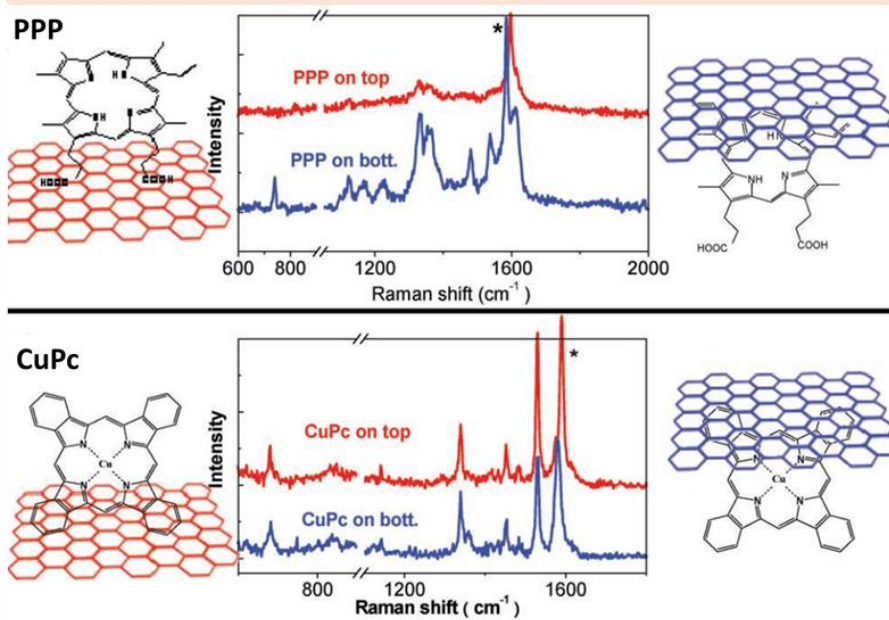


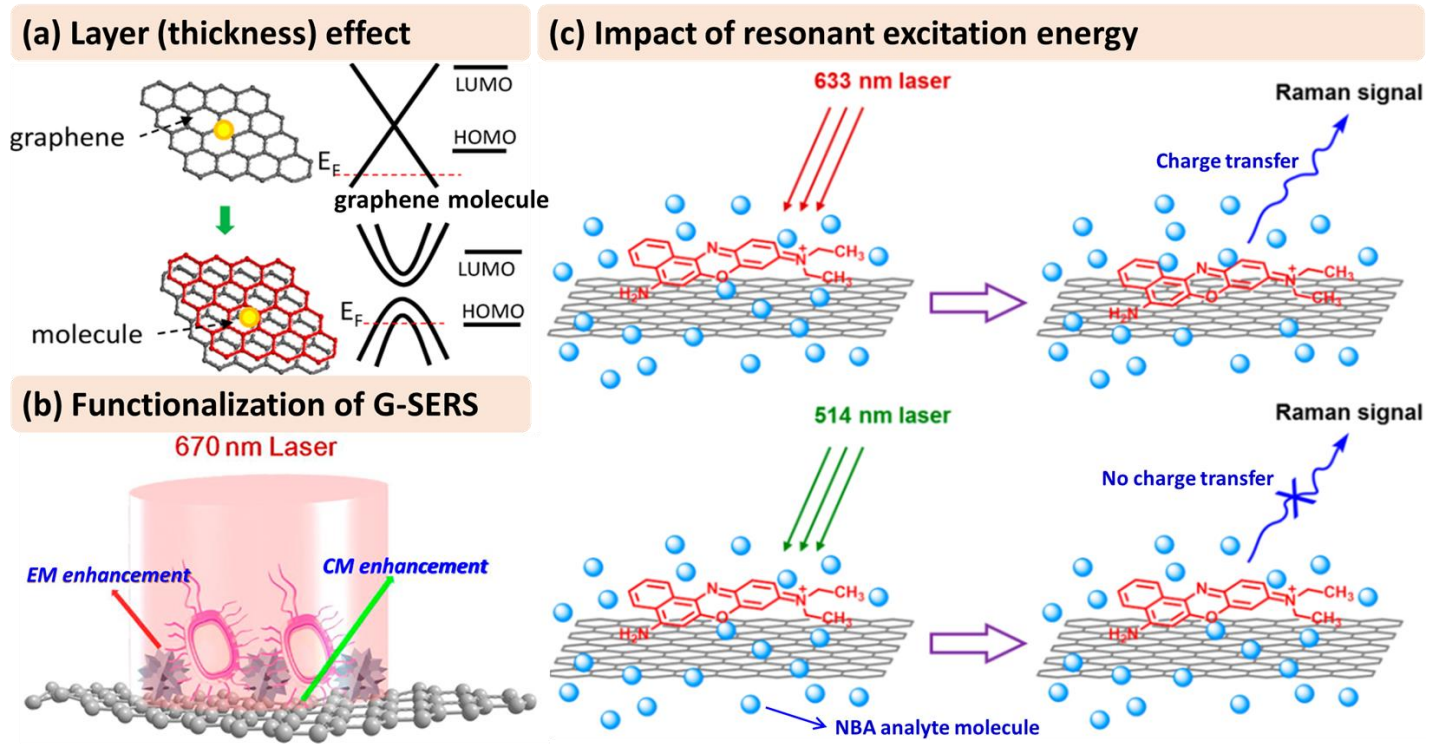
Figure 10. (a) Schematic illustration of the preparation of the sample by solution soaking method (CuPc) and thermally evaporated (PPP)^[202]. (b) Raman spectra of PPP and CuPc molecule on top and bottom of graphene layer and its corresponding molecular configuration. (* - G-band of graphene, red line represent the top position of molecule and blue line represent the bottom position of molecule)^[196]. Excitation wavelength – 514.5 nm; Substrate- SiO₂/Si

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5 546 Graphene monolayers ensure the highest enhancement factor, with increasing the number
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8 547 of layers gradually decreasing the Raman signal. This problem was identified by a detailed
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10 548 investigation on the deposition of molecules and the impact of the number of graphene layers on
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12 the energy band.^[202] The deposition of equal molecule density on 1 – 6 graphene layers using
13 549 thermal deposition method exhibited a uniform adsorption of probe molecules (**Figure 10a**),
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15 550 with monolayer and bilayer graphene having a different match to the adsorption of probe
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17 551 molecules energy (**Figure 11a**). This demonstrated the impact of equal molecule density and
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19 energy band structure in SERS sensing. However, Lin *et al.* ^[203] showed that for anisotropic
20 552 surfaces like black phosphorous (BP) or rhenium disulphide (ReS₂), an enhancement of the
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22 Raman signal can be obtained even when probe molecules are distributed non-uniformly.
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25 554 Furthermore, to prove an anisotropic Raman enhancement effect Wu *et al.*^[204] confirmed the
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27 polarization dependent charge transfer between anisotropic single-walled nanotube arrays and
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38 559 In order to improve CM-enhancement, surface functionalization (**Figure 11b-c**) through
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40 560 metal decoration, non-metal decoration, surface passivation, and fluorescence quenching, has
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42 been reported.^[194,205,206] As well as the role of the substrate material and probe molecule on the
43 561 enhancement factor, the incident radiation also modulates the Raman scattering effectively by
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45 562 self-absorption of the molecule and electron-phonon coupling ^[207–209]. For example, **Figure 11c**
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47 depicts the resonant excitation of Nile Blue A (NBA) was larger, with stronger charge transfer
48 563 and Raman scattering intensity, when using a 633 nm laser than when using a 514 nm laser ^[209].
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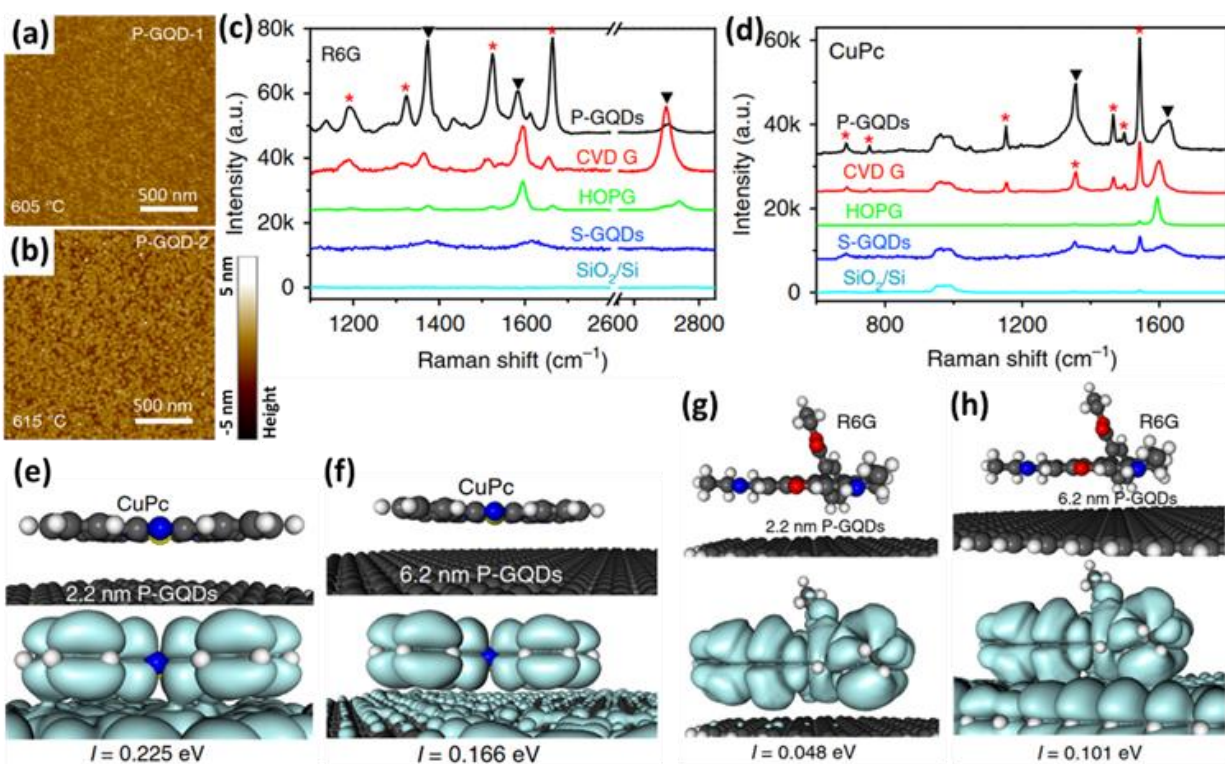
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567 **Figure 11.** Schematic representation of (a) the mono- and bi-layer graphene and its energy band structure with energy level of
 568 probe molecules ^[202]; (b) the hybrid graphene oxide-based SERS probe for tuning electromagnetic and chemical enhancement
 569 simultaneously to detect methicillin-resistant *Staphylococcus aureus* (MRSA) bacteria ^[210]. (c) The Raman signal enhancement of
 570 Nile Blue A (NBA) under resonant (633 nm) and non-resonant (514 nm) excitation ^[209].

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5 571 High-quality ‘ultra-clean’ graphene quantum dots (GQD) prepared using a plasma-
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8 572 enhanced (PE-) chemical vapor deposition method (2.2 nm, P-GQD-1, **Figure 12a**; 6.2 nm, P-
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10 573 GQD-2, **Figure 12b**) exhibited a size-dependent enhancement factor increase and selective probe
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13 574 molecule recognition.^[211] The Raman spectra of thermally evaporated R6G (**Figure 12c**) and
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15 575 CuPc (**Figure 12d**) demonstrated the improved Raman enhancement efficiency of P-GQDs
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18 576 compared to graphene or quantum dots prepared by other methods. The high crystallization, low
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20 577 defect density, atomically clean surface and accessible edges of the graphene quantum dots
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23 578 (GQDs) favoured such efficiency. Furthermore, the calculated energy alignments between the
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25 579 orbitals of P-GQDs and the target molecules were in alignment, to provide a higher charge
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27 580 transfer integral (**Figure 12e-h**).

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31 581 Although 2D graphene possesses excellent properties for SERS analysis such as clean
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33 582 signal, stable response, transparency, flexibility, and recyclability^[194,205], there are still many
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35 583 challenges remaining for further development ,such as the optimization of charge transfer for
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38 584 maximum chemical enhancement, the spectral fluctuation for molecular-level detection, the
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40 585 photocarbonisation of molecules, the specific detection of particular probe molecules and reliable
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43 586 real-time application. In this context, other 2D materials such as hexagonal boron nitride (h-BN),
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45 587 orthorhombic black phosphorus (BP), molybdenum disulphide (MoS₂), triclinic rhenium
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48 588 disulphide (ReS₂), gallium selenide (GaSe), tungsten diselenide (WSe₂), tungsten telluride
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50 589 (WTe₂) and titanium carbide (TiC) have been investigated to address the challenges. For
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53 590 example, the stable phase of 1T-WTe₂ exhibited an ultra-low detection (femtomolar level
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55 591 concentration) towards R6G with promising aging stability^[212], demonstrating that 2D layered
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57 592 materials are a feasible SERS material for real-time applications.



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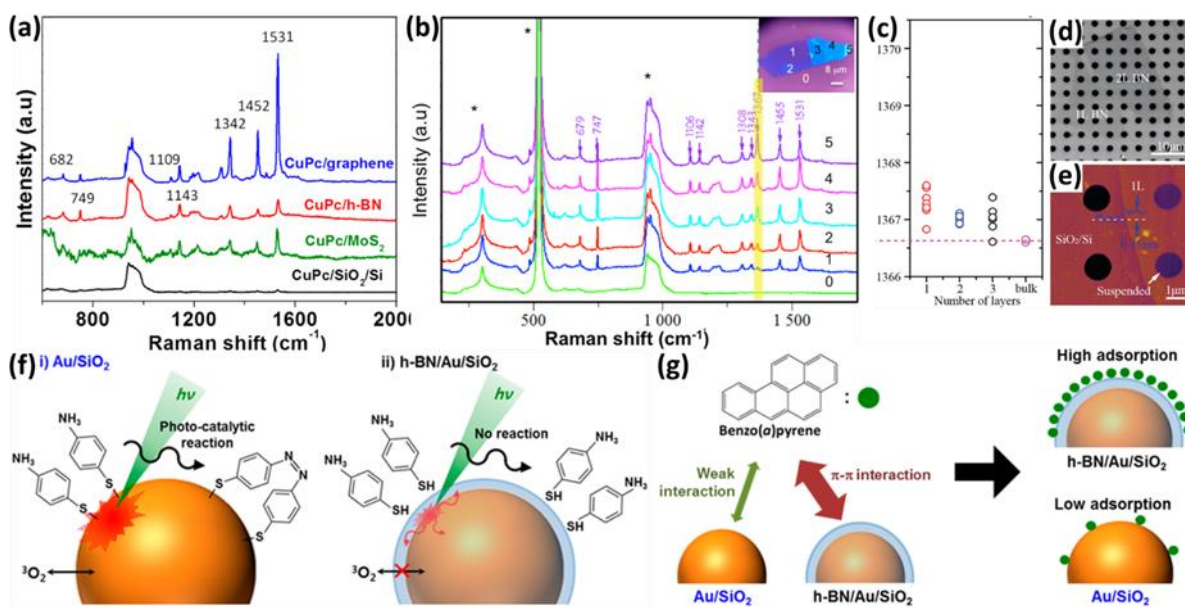
595 **Figure 12.** (a-b) Atomic force microscope (AFM) images of plasma-enhanced chemical vapor
 596 deposition grown graphene quantum dots at 605 °C and 615 °C respectively. (c-d) Raman
 597 spectra of thermally evaporated rhodamine 6G (R6G), and copper phthalocyanine (CuPc) on
 598 SiO₂/Si, graphene, quantum dots produced by solution processes (S-GQDs), HOPG, transferred
 599 chemical vapor deposition (CVD) graphene and P-GQDs respectively. Excitation wavelength –
 600 532 nm ; Concentration of R6G and CuPc- 0.2 n m thick layer on the substrate. (e-h) The
 601 calculated molecular orbital (at the HOMO level of CuPc and R6G) densities of CuPc/P-GQD-1,
 602 CuPc/P-GQD-2, R6G/P-GQD-1 and R6G/P-GQD-2 respectively. (e-h) The atomic models used
 603 in the density functional theory (DFT) calculations and the calculated charge transfer integrals
 604 respectively. ^[211]

5.2 Boron nitride

Atomically thin hexagonal boron nitride (h-BN) is free of dangling bonds and charge traps, has large optical phonon modes, and a large electrical band gap (5.97 eV)^[213–215], which strongly favors its potential use as a SERS substrate. The hexagonal structure with a bond length of 1.44 Å is similar to that of graphene, while its polar surface with high resistance to oxidation led to its consideration as an alternative to 2D graphene for Raman signal enhancement^[214,216]. The CuPc probe molecule on 2D graphene (zero-band gap and non-polar C-C) and h-BN (wide-band gap and strongly polarised B-N bond) exhibited different enhancement mechanisms (**Figure 13a**)^[23]. The strong interface dipole interaction between CuPc and polar, insulating h-BN enhanced the resonance Raman scattering at the lower frequency phonon modes of CuPc (682, 749, 1142, 1185 cm⁻¹), whilst in contrast, non-polar and metallic graphene exhibited charge transfer between CuPc and graphene at higher frequency vibrational modes (1342, 1452, 1531 cm⁻¹).

We have previously seen that increasing the number of graphene layers led to non-uniform charge distribution which affects the distribution of CuPc on the substrate^[202]. However, the Raman intensity of CuPc coated on different thicknesses of h-BN flakes exhibited a uniform distribution of intensity confirming the interface dipole interaction of symmetry-related perturbation (**Figure 13b**)^[23]. Furthermore, the Raman frequency of mono- and few-layer h-BN demonstrated the thickness independence of the intrinsic E_{2g} mode of h-BN (**Figure 13c-e**)^[217]. Towards the sensing of R6G molecules, atomically thin BN showed high intensity Raman signals than that of bulk BN.^[218] Although, BN layer with different thicknesses exhibited similar dipole interaction with same magnitude of chemical enhancement^[23], the observed high intensity SERS signal towards R6G molecules revealing the stronger adsorption capability of atomically

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5 627 thin BN than the bulkier one^[218]. This specific strong adsorption property might make h-BN, as a
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8 628 less favorable for SERS application. However, due to its high thermal stability characteristics
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10 629 (800 °C), it can be utilized as a reusable coating on noble metal layers for Raman
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13 630 enhancement.^[218–221] Also, h-BN functioned as a protective barrier (insulating layer) to avoid the
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15 631 photocatalytic reactions of organic molecules and oxidation of the SERS material. **Figure 13f**^[221]
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17 632 depicts the impact of photocatalytic reactions on Au/SiO₂ and h-BN/Au/SiO₂ SERS materials.
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20 633 The h-BN protective layer prevents the formation of Au oxides and oxidation of 4-
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22 634 Aminobenzenethiol due to the photo-induced reactions. Similarly, the strong adsorption
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25 635 capability of h-BN layers were confirmed as a critical feature when used as a hybrid SERS
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27 636 material. In **Figure 13g**^[221] the high adsorption of benzo(α)pyrene on h-BN covered Au/SiO₂
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30 637 SERS material, due to π - π interactions, demonstrated its potential for chemical stability.
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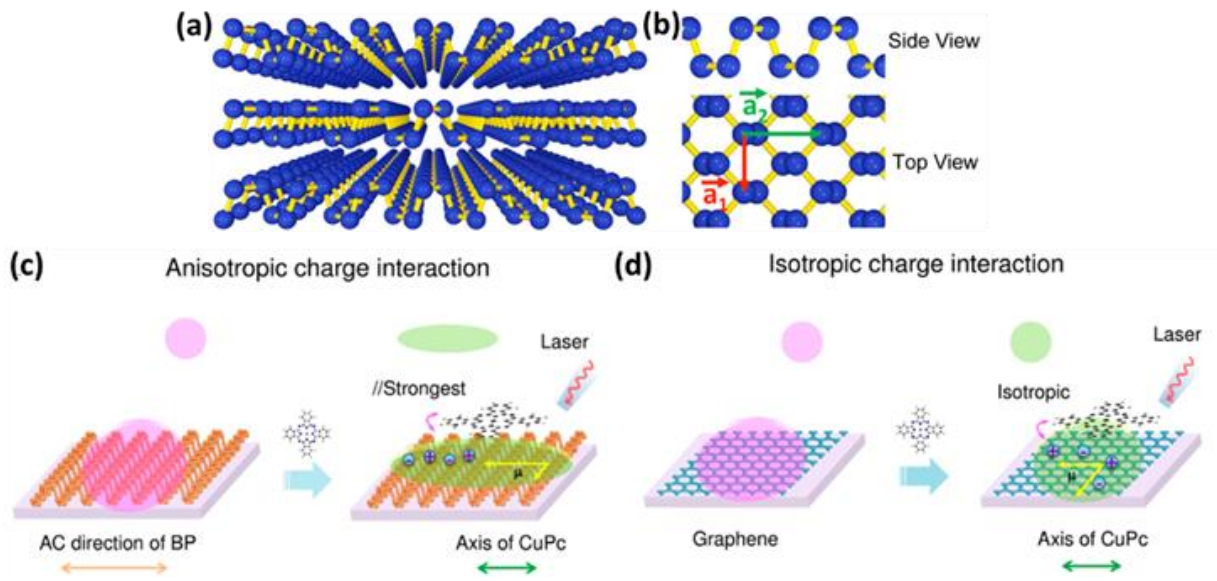
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639 **Figure 13.** (a) Raman spectra of the CuPc molecule on the blank SiO₂/Si substrate (black line),
 640 on graphene (blue line), on h-BN (red line), and on MoS₂ (green line) substrates. (The Raman
 641 signal was excited by a 632.8 nm laser and peaks frequencies of the Raman signals from the
 642 CuPc molecule are marked and the baseline correction was removed.) [23]; thickness of the CuPc
 643 molecule on all the substrates – 2 Å (b). The Raman enhancement effect on h-BN flakes of
 644 different thickness of h-BN. The numbers 0 -5 in the inset and labels correspond to the position
 645 of Raman spectra. “*” - peaks from the SiO₂/Si substrate. The yellow shadow shows the location
 646 of the 1367 cm⁻¹ Raman mode from h-BN [23]. (c-e). Raman frequencies of the G band of
 647 suspended 1-3L BN and bulk h-BN, Optical image of 1-2L BN nanosheets partially suspended
 648 over ~1.3 μm wells, and The corresponding AFM image with height trace inserted respectively
 649 [217]. (f-g). Schematic mechanism to explain photocatalytic reaction and adsorption of
 650 benzo(α)pyrene on h-BN/Au/SiO₂ substrates respectively [221].

5.3 Black phosphorous

The layered black phosphorous (BP) puckered honeycomb structure (**Figure 14a-b**), stacked together by van der Waals interactions, exhibits a narrow band gap (0.3 eV in bulk), strong in-plane symmetry, anisotropic charge carrier mobility, and unique angle-dependent properties.^[222–225] Both electrons and photo-excited excitons in BP follow the armchair (AC) direction compared to the zigzag (ZZ) direction due to the lower effective mass.^[203,225] This characteristic feature is apparent in the anisotropic Raman enhancement for layered BP substrates. This behavior was confirmed through the study of the interaction of CuPc molecules on BP and graphene layers.^[203] The uniform distribution of charges in BP layers redistributed into one-dimensional AC directions after interaction with CuPc probe molecules (**Figure 14c**), but in graphene the uniform charge distribution remained the same, even after interaction of CuPc (**Figure 14d**). In general, molecular orientation of probe molecules is important for the enhancement of SERS intensity. In the case of BP substrate, the high mobility charge carriers and anisotropic excitons towards AC direction favored the charge transfer process between CuPc molecules and substrates irrespective of the molecular orientation (**Figure 14c,d**). This specific anisotropic charge distribution benefits the measurement of probe molecules irrespective of distribution on the substrate showing the highest enhancement factor for a single CuPc molecule. However, although the overall enhancement factor for CuPc is low the advantage of the specific path of carriers and enhancement of the Raman signal for randomly distributed or low concentrations requires further investigation.

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673 **Figure 14.** Puckered honey comb layered crystal structure of black phosphorus (a) lateral view
674 of few-layer, (b) side view and top view of monolayer.^[226] (c, d) Schematic illustration of
675 anisotropic and isotropic charge interaction processes in (c) CuPc/BP and (d) CuPc/graphene
676 respectively.

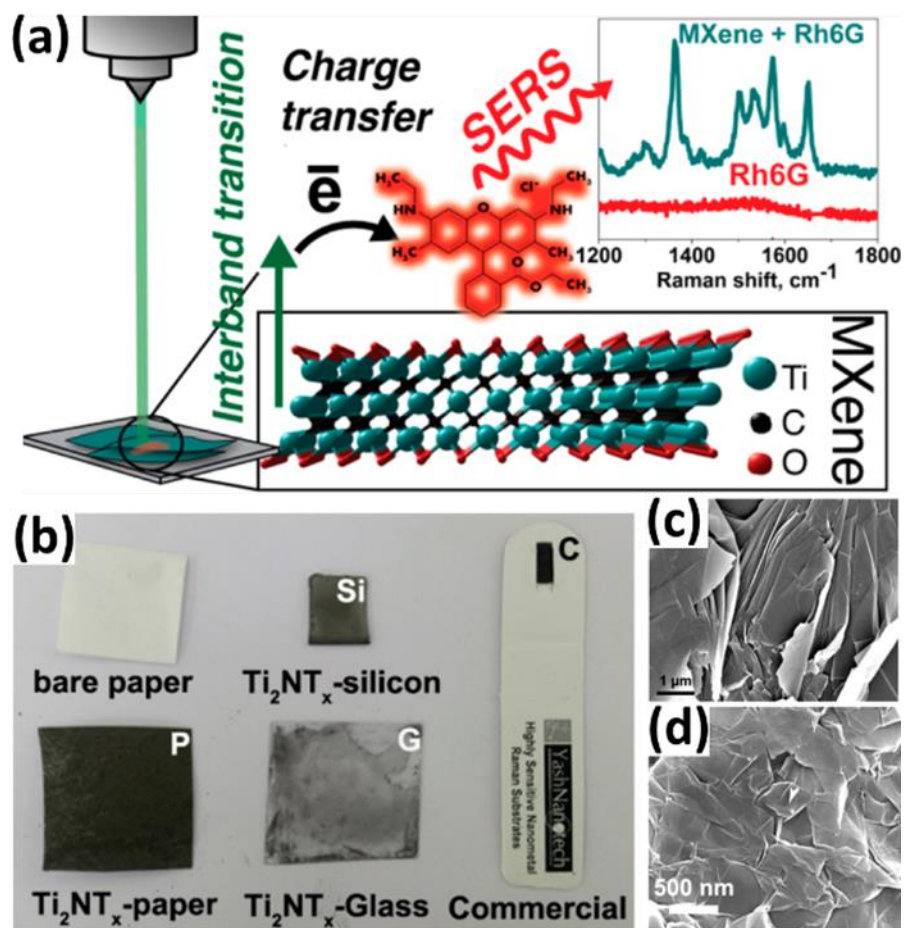
5.4 MXenes

MXenes are 2D materials composed of transition metal carbides and nitrides (carbonitrides) with general formula $M_{n+1}X_nT_x$ ($n=1-3$), where M is an early transition metal, X is a carbon or nitrogen, and T_x is surface terminated functional group^[227,228]. Their metallic conductivity and hydrophilic terminated surfaces (-OH, -F, -O) make these promising materials in biosensing^[228]. A spray-coated $Ti_3C_2T_x$ layered substrate showed an enhancement factor of $\sim 1.2 \times 10^6$ for R6G (488 nm laser)^[229], and the Raman intensity mapping demonstrated the contribution of hot-spots towards the enhancement. The $Ti_3C_2T_x$ layers displayed good SERS performance towards other molecules including methylene blue (MB), crystal violet (CV) and acid blue (AB). The MB cationic charged dye exhibited good adsorption on the substrate due to the negatively charged (-OH terminated functional group) surface. The mutual process of hot-spot formation due to inter-band transition to the vacant energy states of the functional group and charge transfer to the probe molecule provided a synergistic enhancement of both electrical field enhancement and chemical enhancement (**Figure 15a**). The development of 'hot-spots' on the $Ti_3C_2T_x$ flakes was witnessed by the observation of transverse oscillation (centered at ~ 620 nm) and longitudinal oscillation (centered at ~ 780 nm) due to the inter-band transitions and geometry.^[229]

The 2D-transition metal nitride Ti_2NT_x exhibited a SERS enhancement factor of 10^{12} towards an R6G probe molecule.^[230] The high electron density concentration at the N atom and high surface area of Ti_2NT_x led to the interaction of the probe molecule and transfer of electrons from the Ti atoms. An important potential advantage of MXenes is the ability to deposit the material on different substrates, including flexible materials. **Figure 15b** displays the fabrication of MXenes on paper, silicon, and glass substrates. Interestingly, Ti_2NT_x on the paper-based

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699 substrate showed detection of the femtomolar concentration of R6G with the highest efficiency
700 (enhancement factor of 10^{12}). FESEM images of Ti_2NT_x deposited on glass/silicon (**Figure 15c**)
701 and paper (**Figure 15d**) substrates demonstrated the variation in surface roughness and surface
702 area of flakes. The MXene flakes on paper-based substrates had the higher surface area and
703 therefore had the highest enhancement factor. The investigation on MXene materials for SERS
704 applications is at an early stage. Till date, more than twenty different compositions of MXenes
705 have been experimentally prepared and ^[228] with the possibility of functionalization with
706 different terminal groups, MXene materials will become an interesting prospect for new SERS,
707 and surface-covered substrates in near future.



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709 **Figure. 15.** (a) Schematic illustration of the proposed SERS mechanism. Inter-band transitions in
 710 MXene flakes induce strong polarization and charge transfer to the R6G molecule.^[229] (b)
 711 Photograph of MXenes on different substrates to confirm the flexibility nature. FESEM image of
 712 MXenes on (c) glass/silicon-based substrate and (d) paper-based substrates.^[230]

6 2D-Transition Metal Chalcogenides for sensing

There are numerous reviews available describing the properties of layered transition metal chalcogenides (2D-TMC)^[189,190,206,216,231–235] however reports on the use of 2D-TMC in SERS applications is limited^[194,206,216]. These 2D-TMCs facilitate the stable physiochemical interaction between the substrate and organic molecules and interlayer charge transfer^[236], and the unique features of thin TMC layers have been investigated as a hybrid structure for SERS enhancement.

6.1 MoX₂ (X = S, Se)

MoS₂, a layered material with unique electronic, optical and mechanical properties has great potential in optoelectronics and energy harvesting application. The honeycomb crystal structure of MoS₂ (**Figure 16a**) is similar to that of graphene and h-BN, but the electronic and surface chemical properties are significantly different. The properties of semiconducting MoS₂ (polar covalent bond) lies between zero-band gap non-polar graphene and wide-band gap (5.9 eV) polar h-BN, providing unique properties for SERS enhancement. In addition to that, the three-layered atomic crystal structure provides surface sites for chemisorption with high oscillator strength in the exciton bands and excitonic resonances, which are also significantly, enhance the SERS signal. A systematic study exploring the characteristics SERS of the same honeycomb-structured graphene, h-BN, and MoS₂ using the CuPc probe molecule, demonstrated different enhancement mechanisms.^[23] **Figure 13a** shows the Raman spectra of CuPc molecules on the different substrates. In general, the charge transfer process and interface dipole-dipole interaction with CuPc was responsible for the enhancement factor. In graphene, a non-polar, zero-gap material the strong SERS enhancement was due to charge transfer interaction with CuPc. In contrast, h-BN, a polar insulating material showed strong enhancement due to a dipole-dipole interaction

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5 735 with CuPc. In MoS₂, both charge transfer and dipole-dipole interactions contributed to the
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8 736 Raman signal enhancement, although the enhancement factor is low compared with h-BN and
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10 737 graphene. Similarly, the comparative studies of MoS₂ and graphene with R6G probe molecule
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12 738 showed a lower enhancement factor for MoS₂ [237]. However, the role of interface charge trap
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15 739 densities between MoS₂ and the probe molecule for enhancement of the Raman signal was
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17 740 demonstrated. Xu *et al.* [238] demonstrated distinct Raman enhancement for an R6G probe
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20 741 molecule at 611, 773, 1361, and 1645 cm⁻¹ in the fingerprint region (**Figure 16b-c**). This
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22 742 confirmed both charge transfer and dipole interactions in the enhancement mechanism, and that
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25 743 the enhancement effect was consistent irrespective of MoS₂ layer thickness (number of layer ≤3).
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27 744 The preparation of the MoS₂ thin layer in this study, through thermolysis on a mica substrate,
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30 745 might be the reason for the enhanced Raman signal for R6G molecule, because this observation
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32 746 is in contrast to the previous report by Lee *et al.* [237]. In their study, the MoS₂ SERS substrate
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35 747 was mechanically exfoliated from a bulk crystal and mounted on highly *p*-doped silicon
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37 748 substrates. Therefore, the quality of the substrate might be responsible for the difference in
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39 749 enhancement of the SERS signal. Further studies are required to substantiate the results, with the
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42 750 thermal decomposition of MoS₂ on different substrates, and use of other deposition methods,
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44 751 required.

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48 752 A detailed investigation on the surface properties of MoS₂ nanoflakes, plasma treated
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50 753 MoS₂ and pristine MoS₂ on the enhancement of the Raman spectra of R6G molecules has been
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52 754 conducted [239]. The plasma treated MoS₂ led to the generation of local dipoles and oxygen
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55 755 adsorption on the MoS₂ layer, where the structural disorder induced local dipole and oxygen
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57 756 adsorption provided enhanced Raman scattering. The local dipoles enhance the interaction of
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60 757 R6G due to symmetry variation, whilst oxygen adsorption improves the photo-induced charge

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5 758 transfer process due to p-doping induced band filling effect (varying electron occupation level in
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8 759 the valence band). In addition, a suspended plasma treated MoS₂ layer and SiO₂ bonded MoS₂
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10 760 layer showed a similar pattern for R6G indicating a substrate independent enhancement.

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13 761 A study on various layered structures of MoX₂ (S, Se) displayed the significant Raman
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16 762 enhancement for R6G, CuPc, and CV molecules and revealed interesting possibilities^[193]. 1T-
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18 763 MoS₂ exhibits significantly enhanced Raman signals for analytes. 1T-MoX₂ has an octahedral
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21 764 crystal structure with metallic properties and 2H MoX₂ (S, Se) has a trigonal-prismatic
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23 765 coordinated crystal structure with semiconductor properties. **Figure 17a, b** shows the Raman
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26 766 spectra and binding energy plot which, clearly distinguish the 1T- and 2H-MoS₂ phases. The
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28 767 calculated Fermi energies of 1T- and 2H-MoS₂ are -5.013 and -5.866 eV, respectively. For
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31 768 example, the energy level of CuPc LUMO and HOMO are -3.5 and -5.2 eV, respectively, close
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33 769 to the values for 1T-MoS₂. **Figure 17c** shows the Raman spectra of CuPc molecules on different
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36 770 MoX₂ phases and on a blank SiO₂ substrate. The enhancement factors of 2H- and 1T-MoS₂ are
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38 771 9.2 and 108.6 respectively. This can be explained based on the dominant charge transfer from the
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40 772 metallic 1T-MoS₂ layer. In this case, the dipole interaction is negligible. **Figure 17e-h** depicts
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43 773 the electron transfer process between CuPc and 2H-MoX₂(S/Se) or 1T-MoX₂(S/Se) and
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45 774 demonstrates the significance of associated Fermi energy and electron transition probability for
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48 775 Raman enhancement. The energy transfer process (I and II) is dominant in enhancing the Raman
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50 776 signal in 1T-MoS₂. It is interesting that even though 1T-MoS₂ is metallic, there is no SPR
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53 777 intensity during the detection of 4-nitrothiophenol, which is the prominent probe molecule for
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55 778 metal nanostructures. Similar to 1T-MoS₂, honeycomb 1T-MoSe₂ exhibited an enhanced
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57 779 performance (**Figure 17c**)^[193], with 1T-MoSe₂ showing superior performance for detecting CuPc,
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60 780 R6G, and CV compared to 1T-MoS₂. The enhancement factor of CuPc is 318.4 (108.6 for 1T-

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5 781 MoS₂). The enhanced enhancement factor was explained based on the Fermi energy (-4.429 eV)
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8 782 of 1T-MoSe₂ being less than 1T-MoS₂ (-5.013 eV), hence enabling efficient charge transfer from
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10 783 the higher Fermi energy of 1T-MoSe₂ to the HOMO of CuPc, (**Figure 17h**) significantly
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12 784 increasing the electron transition probability and Raman enhancement Also, this 1T-phase
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15 785 material is sensitive to excitation wavelength (**Figure 17d**), which is important because it greatly
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18 786 impacts the charge transfer probability between 1T-MoX₂(S/Se) and the probe molecules.
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21 787 Apart from the CuPc, R6G, and CV probe molecules, 4-Mercaptopyridine (4-MPy)
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23 788 showed an enhancement factor of 10⁵ on a monolayer of MoS₂ [240]. The ultrahigh enhancement
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26 789 for 4-MPy can reasonably be explained based on the fact of laser excitation (488 nm) is in
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28 790 resonance with charge-transfer transitions (467 nm) and exciton resonance (360-390 nm).
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32 791 Overall, the ability to control the layering of the material (monolayer, bilayer, and
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34 792 multilayer effect) structural disorder, crystal structure transition, surface potential, excitation
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36 793 wavelength, and selection rule of probe molecule provides many opportunities for tuning the
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39 794 functionality of MoX₂ substrates for SERS enhancement.
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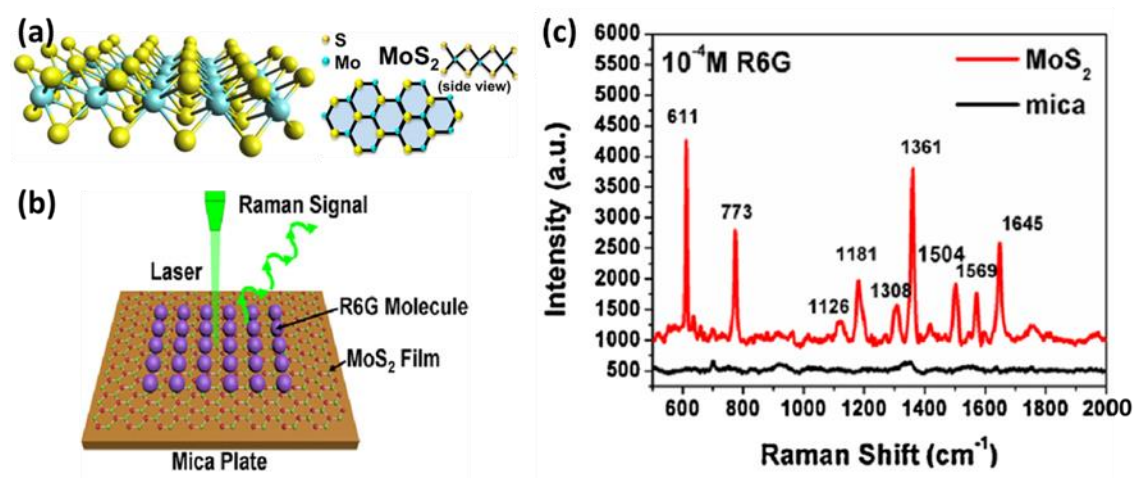
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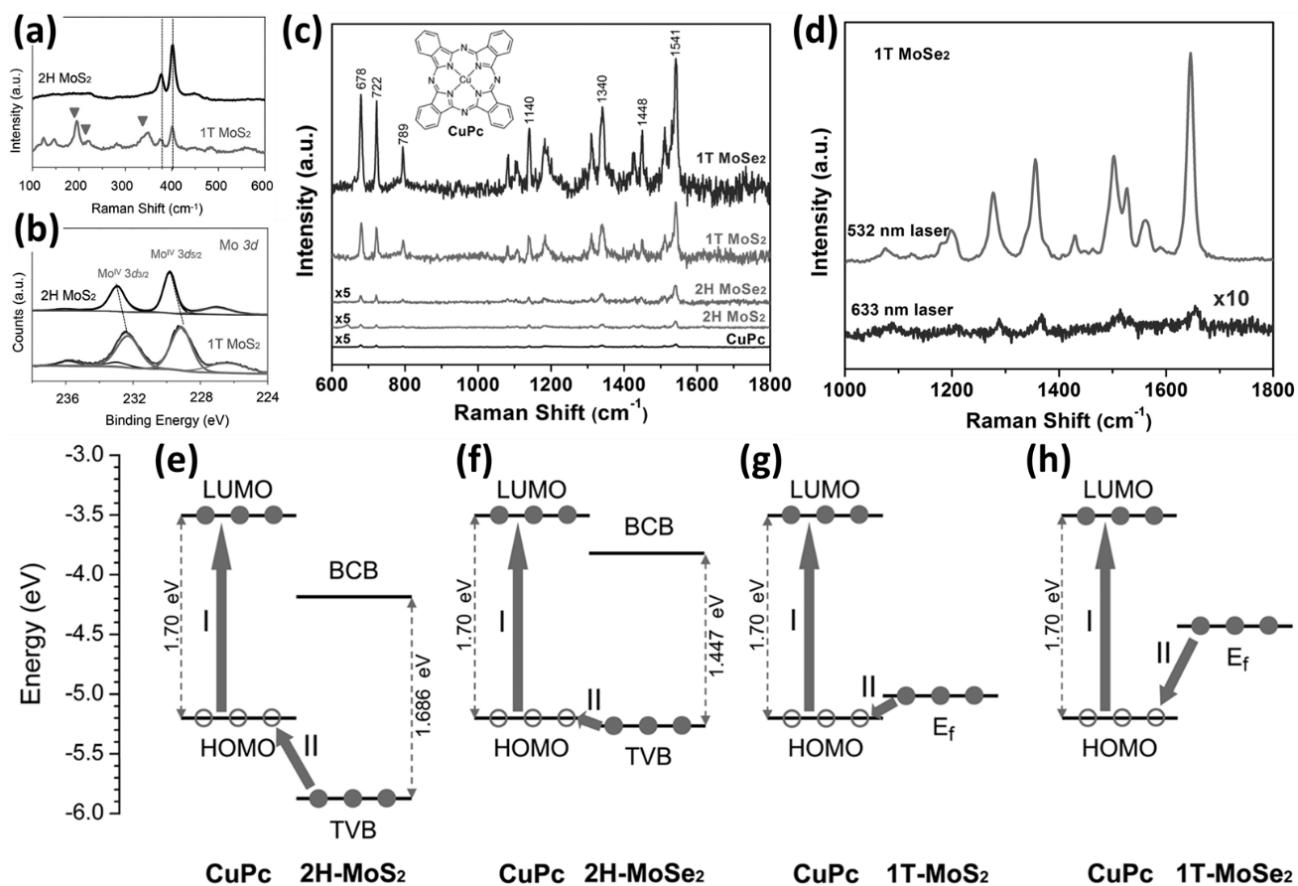
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Figure 16. (a) Schematic of layered and honeycomb structure of MoS₂ [23,240]; (b, c) Schematic illustration of Raman detection for R6G molecule on monolayer MoS₂ and corresponding Raman spectra of 10⁻⁴ M R6G from MoS₂ and mica substrates [238]; Excitation wavelength – 532 nm; substrate- mica



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810 **Figure 17.** (a, b) Raman spectra and binding energy of 1T- and 2H-MoS₂, (c) Raman spectra of CuPc on
 811 1T-MoSe₂, 1T-MoS₂, 2H-MoSe₂, 2H-MoS₂ monolayer and SiO₂/Si substrates; Excitation wavelength –
 812 532 nm; CuPc evaporation current – 70 A; time – 5s; (d) Raman spectra of R6G (10⁻⁵ M) on 1T-MoSe₂
 813 substrate excited by 532 and 633 nm laser; substrate - SiO₂/Si (e-h) Schematic illustration of the energy
 814 band diagrams and charge transfer process from 2H-MoS₂ (e), 2H-MoSe₂ (f), 1T-MoS₂ (g), and 1T-
 815 MoSe₂ (h) monolayers to CuPc. The HOMO and LUMO levels of CuPc, the top of the valence bands
 816 (TVB) and the bottom of the conduction bands (BCB) of 2H-MoX₂, and the Fermi energy (E_f) of 1T-
 817 MoX₂ are shown in the plot. The black dots and circles represent the electrons and holes, respectively.
 818 The symbol I and II represent the different charge transfer process. The band gaps of CuPc and 2H-MoX₂
 819 are represented by dashed lines with arrows ^[193].

6.2 ReS₂

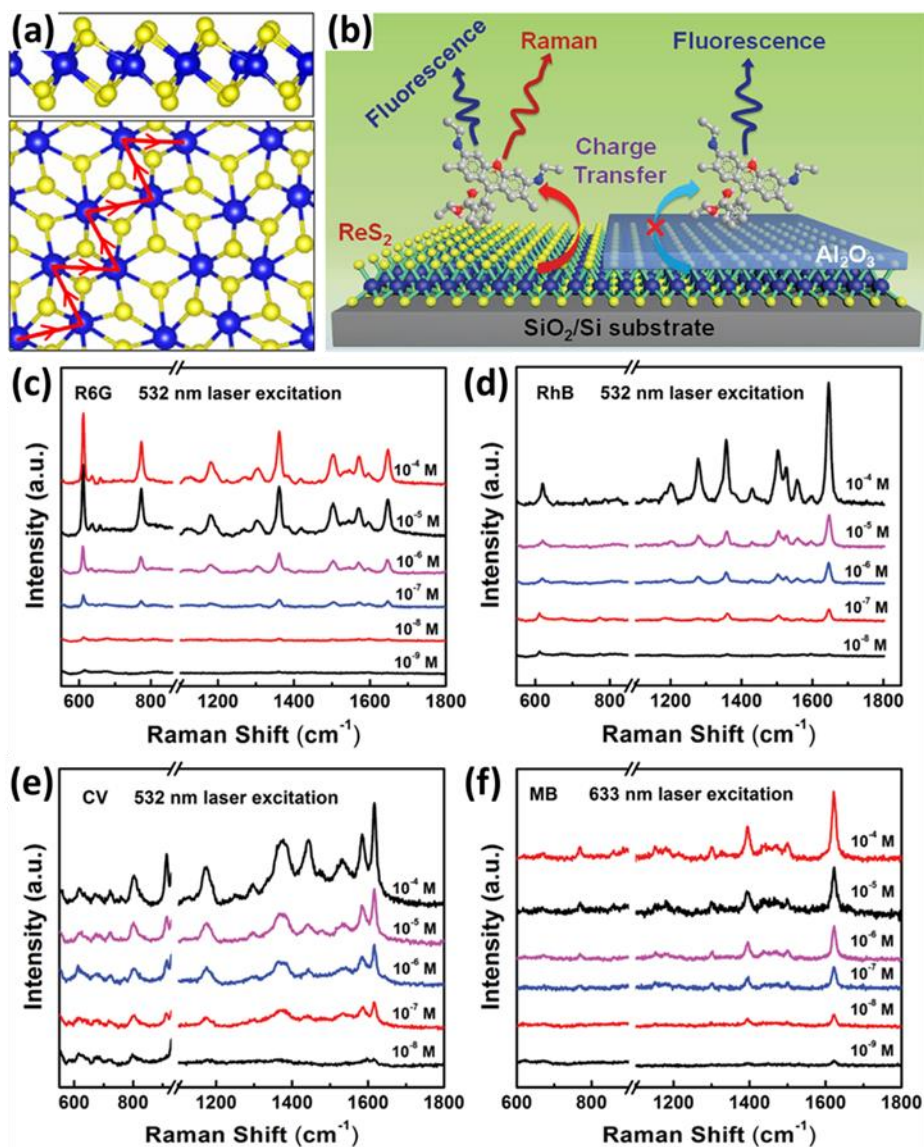
The anisotropic layered triclinic ReS₂ has highest charge carrier mobility along the zigzag (ZZ) Re atomic chain direction.^[235,241] The distorted crystal structure (1T phase) exhibits strong electronic and vibrational decoupling, weak intra-layer polarization, and localized charge density along the ZZ chain direction, which facilitates SERS activity (**Figure 18a**).^[203,242,243] The anisotropic charge direction in ReS₂ is quite similar to BP (AC direction).^[203] The Raman enhancement study of CuPc demonstrated the prominent feature of ReS₂ over BP.^[203] The existence of charge distribution along ZZ direction and smaller charge difference between Re and S planes exhibited a strong charge interaction during CuPc adsorption. Miao *et al.*^[242] deposited a 5 nm thick aluminum oxide (Al₂O₃) between ReS₂ and R6G to confirm the charge transfer process and **Figure 18b** illustrates the influence of dielectric layer (Al₂O₃) for charge transfer process between substrate and molecule. Furthermore, the monolayer of ReS₂ exhibited an enhanced Raman signal for R6G compared to multi-layer structures^[242]. The unique feature of TMC materials is the band gap transition from monolayer to few-layer or bulk, which influences the charge transfer process. The direct band gap (monolayer ReS₂) allows excited electrons in the conduction band to recombine with trapped hole carriers during the charge transfer process. However, direct-to-indirect band transition of the band gap from a monolayer to a few layers might prolong the lifetime of carriers, where recombination reduces the charge transfer process and the Raman scattering. Similarly, excitation energy could influence the charge transfer process and the chemical potential difference between analyte and substrate. Notably, a monolayer of ReS₂ exhibited enhanced resonance Raman scattering with 532 and 633 nm laser excitation for R6G, rhodamine B (RhB), CV and methylene blue (MB), respectively

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5 842 (Figure 18c-f) [242]. The potential of excitation wavelength dependent Raman enhancement for
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8 843 selective chemical sensing opens interesting possibilities for further development.
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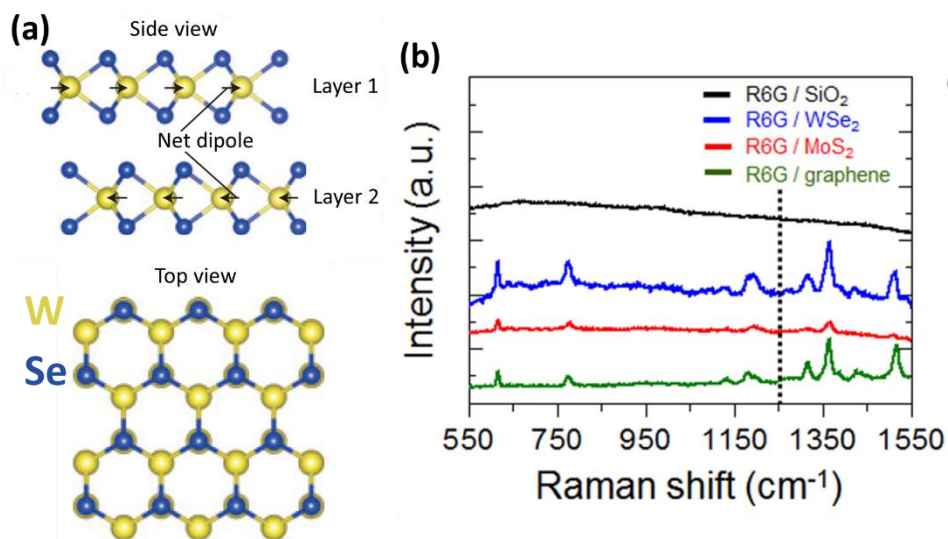
10 11 844 **6.3 WSe₂** 12 13

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15 845 The WSe₂ semiconductor layered material, with a honeycomb crystal structure, contains
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17 846 covalently bonded Se-W-Se layers stacked with weak van der Waals force, with an in-plane net
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19 847 dipole moment (for an isolated monolayer) (Figure 19a).^[244,245] Notably, the crystal structure of
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21 848 WSe₂ is similar to MoS₂, graphene, and h-BN,^[23] however its transport properties and in-plane
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23 849 dipole moment give WSe₂ drastically different properties. The SERS of R6G showed strong
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25 850 enhancement factors on mono- and bi-layer WSe₂ at low and high-frequency Raman modes
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27 851 (Figure 19b).^[237] The evaluation of R6G on WSe₂, in comparison with MoS₂, graphene and bare
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29 852 SiO₂, demonstrated a distinct chemical enhancement for the WSe₂ surface. The analytical
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31 853 enhancement factor of R6G on WSe₂ at low wave number (615 cm⁻¹) was three times higher than
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33 854 observed with MoS₂. Similarly, the observed Raman intensity of WSe₂ exceeded graphene by a
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35 855 factor of 2 at low wave number (<1250 cm⁻¹) and was comparable at higher wave numbers
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37 856 (>1250 cm⁻¹). This suggests that chemical enhancement occurred *via* both charge transfer and
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39 857 dipole interaction phenomenon, and the overall enhancement may therefore be dependent on the
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41 858 in-plane net dipole moment, surface polarity, and energy band structure of WSe₂.
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861 **Figure 18.** (a). Side and top view of ReS₂ with the distorted 1T crystal structure. The Re atoms
862 dimerize as a result of the Peierls distortion forming a Re chain denoted by the arrowed zigzag
863 line. The blue (dark) and yellow (light) spheres are Re and S atoms, respectively [241]. (b)
864 Schematic illustration of Raman enhancement mechanism on ReS₂ nanosheets. A dielectric layer
865 (Al₂O₃) with a thickness of 5 nm on ReS₂ to block the charge transfer between substrate and
866 analyte molecules [242]. Concentration-dependent Raman spectra of different fluorescent dyes
867 adsorbed on a monolayer of ReS₂ (c) R6G (d) RhB (e) CV and (f) MB. [242] Substrate- SiO₂/Si



868

869 **Figure 19.** (a) Crystal structure of WSe₂ (side and top views). The unit cell contains two Se-W-
 870 Se units in which there is a net in-plane dipole pointing to the right and left, respectively, ^[244] and
 871 (b) Raman spectra of monolayer R6G film adsorbed on the monolayer graphene (green line),
 872 MoS₂ (red line), and WSe₂ (blue line) substrates respectively. The dashed black line corresponds
 873 to 1250 cm⁻¹. Excitation wavelength – 532 nm; Substrate – p-doped Si on SiO₂; Concentration of
 874 R6G - 1 μM. ^[237]

875 **6.4 GaSe**

876 The 2D-layered, *p*-type semiconducting GaSe, has been widely used in nonlinear optical
877 applications.^[246,247] The in-plane geometry of GaSe has a honeycomb-like hexagonal structure
878 (four-fold layer with the unique Se-Ga-Ga-Se sequence) (**Figure 20a**). The atomically thin (2D-
879 layer) exhibits unique valance band dispersion which makes it an interesting material for
880 optoelectronic applications.^[248] The investigation of SERS effect of GaSe on the CuPc probe
881 molecule demonstrated a fourteen-fold increase in the Raman signal compared to an SiO₂
882 substrate (**Figure 20b**).^[247] The effect of the thickness of GaSe on the enhancement, and
883 demonstration of influence of excitation wavelength for interference enhancement, first layer
884 effect, and resonant Raman scattering, confirms the dominant charge transfer process for the
885 chemical enhancement. Unlike the other 2D materials (MoS₂, and WSe₂), the Raman signal of
886 GaSe follows the charge transfer process alone for chemical enhancement.

887 **6.5 W(Mo)Te₂**

888 The stable 1T' metal tellurides (MoTe₂ or WTe₂) exhibit rich electronic properties due to their
889 unusual semi-metallic nature, and in combination with their high surface activities have ideal
890 properties for use as 2D SERS materials. The crystal structure of 1T'-W(Mo)Te₂ (**Figure 20c**)^[249]
891 formed with a three-atomic-layer (W-Te-W) stack in [001] axis is more stable compared to other
892 group-VI transition metal dichalcogenides. The high surface activity and low-energy density of
893 states (DOS) of 1T'-WTe₂ was demonstrated to be an ultrasensitive SERS material for detection
894 of trace levels of R6G compared to other reported 2D metal chalcogenides, 2D materials,
895 semiconductors, and noble metals, with Tao *et al.*^[212] demonstrating ultrasensitive SERS
896 detection for chemical vapor deposition grown 2D 1T'-W(Mo)Te₂. **Figure 20d** displays the R6G

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897 Raman signatures of different materials, and in comparison with other CVD-derived 2D
898 materials (graphene, WSe₂, 2H-MoTe₂, 1T'-MoTe₂) 1T'-WTe₂ showed the highest Raman
899 enhancement factor. The semi-metallic property of 1T'-WTe₂ greatly improves the Raman
900 enhancement factor compared to semi-conducting and metallic based SERS materials. The
901 binding energy of 0.67 eV (R6G-WTe₂) and electron transfer is 1.2 e/molecule (WTe₂ to R6G)
902 supports the large charge transfer between the analyte and 1T'-WTe₂, generating a stronger
903 interface dipole. The high surface activity results in the formation of quasi-covalent bonding
904 between R6G-1T'-WTe₂ which strengthens the bond upon dipole electrostatic force to increase
905 the Raman scattering cross-section. Thus, the stronger interface dipole and quasi-covalent
906 bonding in the R6G-1T'-WTe₂ system provides high sensitivity toward the Raman probe.

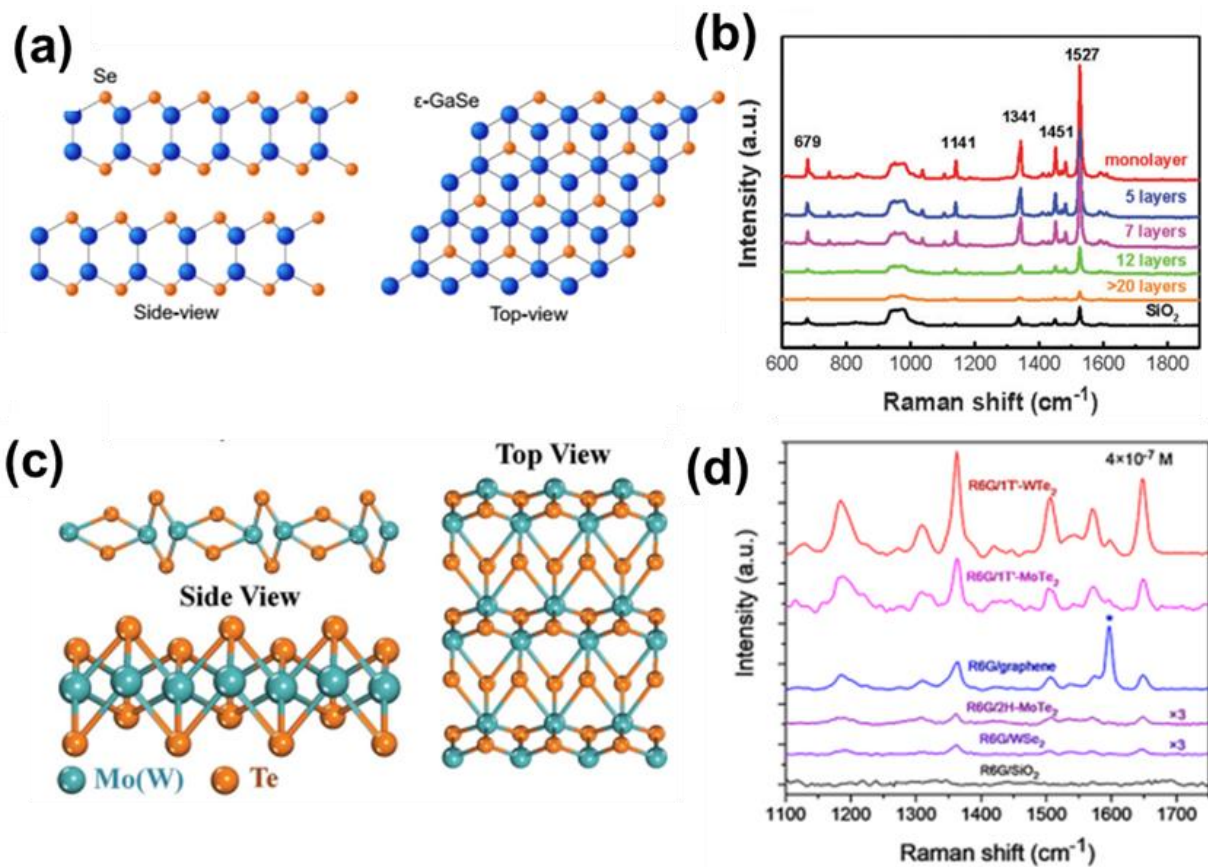


Figure 20. (a) Structure of atomically thin GaSe and ϵ -GaSe [248]. (b) Raman spectra of CuPc deposited on the SiO₂/Si substrate and GaSe flakes with different thickness. [247] Excitation wavelength – 514 nm ; thickness of CuPc – 1 nm; (c) Side and top views of the crystal structure of 1T'-W(Mo)Te₂ [249]. (d) Raman spectra of R6G coated on 2d 1T'-WTe₂, 1T'-MoTe₂, graphene, 2H-MoTe₂, WSe₂, and bare SiO₂ substrates with R6G concentration of 4×10^{-7} M (The Raman peak labelled with "*" is from graphene G mode) [212]. Excitation wavelength – 532 nm ; substrate – SiO₂/Si

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915 7 Challenges and Perspectives

916 Significant progress has been made on the use of noble metal nanoparticles and their hybrids in
917 SERS-based chemical detection, with parameters such as size, shape, chemical composition and
918 surface characteristics of the metal nanoparticles having a major influence on the SERS-
919 enhancement factor. Metal nanoparticles have a tendency to oxidize in certain chemical
920 environments, and hence nanostructured metal oxide particles have also been used for SERS-
921 enhancement. However pure metal oxide nanoparticles are reported to show very low
922 enhancement factors unless combined with noble metals. Two dimensional inorganic layered
923 materials are promising materials for SERS based chemical sensing because of their layer
924 dependent physical and chemical properties, and enhanced chemical-based charge transfer
925 processes. In the case of graphene, the charge transfer mechanism between the surface and the
926 probe molecule is found to be dependent on several factors, which include number of layers,
927 functionalization, orientation of probe molecules on the surface, first layer effect, equal
928 distribution of analyte molecules, molecular dipole moment and excitation energy of the incident
929 laser. In-depth experimental investigation is very important to analyse the above characteristics
930 and it must be carried out in order to gain a better understanding of the SERS concepts as
931 relevant to 2D materials. The primary challenge for the development of SERS sensors based on
932 2D layered materials is the reproducible controlled preparation of materials with high purity. As
933 the properties of 2D materials are highly dependent on the number of layers, it is very important
934 to be able to control these properties during materials synthesis. Much of the reported literature
935 on SERS sensors are based on the results obtained from laboratory-scale experiments. However,
936 for real-world application, it is necessary to fabricate 2D materials with wafer compatibility, to

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5 937 enable direct integration as a miniaturized or portable SERS sensor^[250]. For practical applications,
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8 938 the active 2D material must possess some essential properties like robustness, flexibility and
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10 939 stability. In addition to that, several other properties such as high sensitivity, linearity in response,
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13 940 and lack of interference are required for quantification. Currently, it therefore remains
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15 941 challenging to explore 2D materials for designing a smart SERS active substrate, and to further
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18 942 extend the application of 2D materials in SERS sensing it is essential to develop novel stable
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20 943 layered materials with optimized properties such as improved signal reproducibility (less than
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23 944 20 % variation of the signal intensity) with excellent stability (< 20 % over one month) and non-
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25 945 fluctuating SERS intensity. In addition, novel materials based on nanocomposites of 2D
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27 946 materials with other noble metallic nanostructures should be explored to fabricate active SERS
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30 947 substrates with more efficiency.

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34 35 949 **8 Conclusion**

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39 950 In this review, recent advances in the use of 2D inorganic nanomaterials towards SERS chemical
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41 951 sensor applications have been presented. The basic theory behind the SERS concept, together
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44 952 with two important mechanisms responsible for SERS enhancement (viz. electromagnetic and
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46 953 chemical), have been described, and a brief overview on the use of various existing
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49 954 nanomaterials as SERS substrates, ranging from traditional metal substrates to advanced hybrid
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51 955 materials, has been highlighted. The chemical enhancement process of various 2D materials,
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54 956 such as graphene and TMC, has been reviewed, and the dominant features responsible for SERS-
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56 957 enhancement in other 2D materials explained, such as the dipole interaction process in h-BN,
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58 958 anisotropic charge flow in black phosphorous, functional group-based synergic enhancement in

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959 MXenes, and the combined effect of both charge transfer and dipole interactions with a probe
960 molecule in TMC. The layer dependent characteristics of 2D TMCs in SERS sensing were also
961 highlighted. There are also several other features such as structural disorders, phase transitions in
962 MoS₂, zigzag charge orientation of an ReS₂ surface, and the in-plane dipole moment of WSe₂
963 monolayers, that are shown to also have a large influence on the SERS performance.
964 Furthermore, this review article is intended to provide a broad focus on the unique properties of
965 2D materials, especially the charge transfer interaction between the surface and probe molecules,
966 in order to identify key areas for future research.

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974 Conductive Paste Capable of Fine Pattern for Touch Panel and High Conductivity for Solar Cell
975 Using Metal Composite with Core-Shell Structure Prepared by Highly Productive Wet Process).

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969 **Biography**



970 **Padmanathan Karthick Kannan** received his Ph.D. from Madurai
971 Kamaraj University, India under the supervision of Prof. Ramiah
972 Saraswathi. He worked as a PDRA with Dr. C.S. Rout in 2014 at
973 IIT Bhubaneswar, India. In 2016, he joined the research group of
974 Prof. Chan-Hwa Chung at Sungkyunkwan University, South Korea
975 as a Research Professor under Brain-Korea 21 plus fellowship. His
976 present research interest focuses on the development of chemical
977 sensors based on two-dimensional inorganic nanomaterials.



985 **Prabakaran Shankar** received his Ph.D. in Nanostructures and
Nanotechnologies (2016) from SASTRA University (Thanjavur, India)
under the supervision of Prof. John Bosco Balaguru Rayappan. He then
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Researcher. In 2018, he joined as a Postdoctoral Research Associate in
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South Korea. His current research focuses on the development of 1D-
nanomaterials for biomolecule sensing.



986 **Chris Blackman** is a Professor of Inorganic Chemistry in the
987 Department of Chemistry at University College London. His work
988 focuses on the use of vapour deposition techniques (chemical vapour
989 deposition, atomic layer deposition) for synthesis of nanostructured
990 and thin film materials for use in energy and sensing applications. He
991 collaborates with academic groups in the UK and Europe on
992 programmes in materials synthesis, characterization and functional
993 testing, and works with industrial partners to exploit vapour synthesis
994 methods for the manufacture of commercially relevant products.

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Chan-Hwa Chung is a Professor of Chemical Engineering at Sungkyunkwan University, South Korea. After holding a Post-doc position (1995-1998) at University of California, Santa-Barbara, he joined Sungkyunkwan University (1999) as a full-time faculty. He also served as the Adjunct Professor at University of New Mexico, NM, USA (2005-2007). He is also the Director of Farad. Materials Co. Ltd, South Korea. His research interests primarily focus on the electrochemical devices and processes such as electrochemical sensors, batteries, supercapacitors, capacitive deionization and electrochemical CO₂ reduction.

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