

Analysis of Attune Polyethylene: A Retrieval Study

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Abstract

Background With the introduction of the Attune Knee System (DePuy) in March 2013 a new polyethylene formulation incorporating anti-oxidants was used. Although several in vitro studies have demonstrated the positive effects of antioxidants on UHMWPE, no retrieval study has looked at polyethylene damage of this system yet. It was the aim of this study to investigate the in vivo performance of this new design, by comparing it with its predecessors in retrieval analysis.

Methods Twenty-four PFC (18 fixed bearing and 6 rotating platform designs) and 17 Attune (8 fixed bearing and 9 rotating platform designs) implants were retrieved. For retrieval analysis a macroscopic analysis of polyethylene components, using a peer-reviewed damage grading method was used. Medio-lateral polyethylene thickness difference was measured with a peer-reviewed micro-CT based method. The roughness of metal components was measured. All findings were compared between the two designs.

Results Attune tibial inserts with fixed bearings showed significantly higher hood scores on the backside surface when compared with their PFC counterparts ($p=0.0150$), no other significant differences were found in the polyethylene damage of all the other surfaces analysed, in the surface roughness of metal components and in medio-lateral linear deformations.

Conclusion A significant difference between PFC and Attune fixed bearing designs were found in terms of backside surface damage: multiple changes in material and design features could lead to a potential decrease of implant performance. Our results may help to understand how the new Attune Knee System performs in vivo.

25 **Key words:** Total knee arthroplasty; Polyethylene; Retrieval analysis; Polyethylene surface
26 damage; Polyethylene linear deformation.

27

28 **Introduction**

29 In March 2013 the DePuy Attune™ Knee System was introduced in the market: this new design
30 was developed in order to improve patients' outcome, by increasing motion and stability. Since
31 its introduction, national registries reported promising early clinical results [1,2].

32 This innovative design includes several changes in all the three components, such as gradually
33 reducing femoral radius, an innovative lock-mechanism on the tibial base, and a new
34 polyethylene formulation [3].

35 In particular, tibial inserts were made of AOX™ polyethylene and incorporating the
36 COVERNOX™ antioxidant [4]: the introduction of hindered phenols in ultrahigh molecular
37 weight polyethylene (UHMWPE) is speculated to address oxidation stability and degradation
38 of long term mechanical properties [5,6], overcoming limitations given by post-irradiation
39 thermal treatments, such as annealing or re-melting methods [7,8].

40 Several in vitro studies testing different total knee arthroplasty (TKA) designs [9–12], and the
41 Attune design in particular [13,14], demonstrated the positive effects of antioxidants on
42 UHMWPE in terms of maintenance of the mechanical properties, as well as oxidation and wear
43 resistance. However, only one comparative study on retrieved Attune TKAs has been
44 conducted [15]: in this study, anti-oxidant showed to prevent in vivo oxidation more effectively
45 than remelted highly-crosslinked polyethylene; no other material property was investigated, a
46 part from tensile toughness.

47 The aim of this retrieval study was to assess the polyethylene wear performance of the Attune
48 TKA system. To achieve this, we (1) performed macroscopic analysis of polyethylene
49 components, using a peer-reviewed damage grading method, (2) measured medio-lateral

50 polyethylene thickness difference, with a peer-reviewed micro-CT based method, (3) measured
51 roughness of metal components and (4) compared findings with the PFC.

52

53 **Materials**

54 *Retrieval Cohort*

55 Institutional approval was obtained and patients gave informed consent for participation in the
56 study (07/Q0401/25).

57 This study examined all Attune (n=17) and PFC (n=24) TKA implants consecutively received
58 at our centre since 2015; all are produced by a single manufacturer (DePuy Synthes, Warsaw,
59 IN, USA).

60 The PFC implants consisted of three different design iterations: titanium (Ti) PFC Sigma
61 (n=12) and cobalt chromium (Co-Cr) PFC Sigma (n=6), both with the same fixed bearing
62 design, and PFC Sigma Rotating Platform (RP) (n=6) made of Co-Cr. The tibial inserts were
63 made of Gamma Vacuum Foil (GVF, n=20) and Cross-linked (X-LK, n=4) polyethylene.
64 These implants were retrieved from 18 female and 6 male patients, with a median (range) age
65 of 67 (46-88) years. The median (range) time to revision was 45 (10-237) months and the main
66 reason for revision was instability (n=10).

67 The Attune implants had either fixed bearing (n=8) or rotating platform (n=9) inlays, all made
68 of Co-Cr; all the tibial inserts were made of AOXTM polyethylene, incorporating the
69 COVERNOXTM antioxidant (PBHP or pentaerythritol tetrakis[3-(3,5-di-tert-butyl-4-
70 hydroxyphenyl)propionate]). These implants were retrieved from 14 female and 3 male
71 patients, with a median (range) age of 70 (46-84) years old. The main reason for revision was
72 instability (n=8) and the median (range) time to revision was 21 (8-56) months; this was
73 statistically shorter than for the PFCs (p=0.0101).

74 Table 1 summarises the TKA specifications and patient demographics for each case.

75 Figure 1 shows the three PFC design iterations and Attune implants.

76

77 *Sample preparation*

78 All tibial components were decontaminated using 10% formaldehyde solution (Solmedia Ltd.,
79 UK), followed by rinsing with water.

80

81 **Methods**

82 Figure 2 describes the study design.

83

84 *Surface damage in polyethylene tibial inserts (Hood score)*

85 All the polyethylene tibial inserts were visually investigated and the surface damage on both
86 articulating and backside surfaces was assessed by using the Hood Score [16]. This grading
87 system consists of dividing both the articulating and backside surfaces into 10 sections and
88 grading each of them according to the presence and severity of seven modes of surface damage
89 (surface deformation, pitting, embedded debris, scratching, burnishing, abrasion and
90 delamination). The surface division is shown in Figure 3.

91 The maximum damage grade possible is 21 for a single section (grade 3 for each of the seven
92 damage modes) and 210 for the entire surface (grade 3 for each of the seven damage modes for
93 each of the 10 sections).

94 Articulating and backside surface scores were assessed, as well as the overall score as sum of
95 the previous two.

96 Scores were normalized to the time to revision and median values for each design iteration
97 were calculated.

98 Unpaired t-tests were performed in order to assess significant differences between the two
99 designs.

100

101 *Linear deformation in polyethylene tibial inserts (micro-CT)*

102 For a subgroup of 20 TKAs (10 PFC and 10 Attune implants), information from pre-revision
103 clinical 3D-CT images about implant position in the coronal plane were provided: no
104 significant differences in femoral, tibial or tibio-femoral angles were found among the two
105 groups ($p>0.05$); this result made the subgroup suitable for a comparison of polyethylene
106 deformation.

107 Differences in thickness between medial and lateral compartments were investigated using a
108 peer reviewed method, based on micro-Computed Tomography (micro-CT) [17].

109 All the polyethylene tibial inserts were scanned using a micro-CT scanner (XTH 225, Nikon
110 Metrology NV), with an X-ray tube voltage of 80 kV and a current of 300 μ A. Scans were
111 reconstructed at the full 45- μ m isotropic resolution.

112 Image segmentation was performed by using Simpleware ScanIP (Simpleware ScanIP,
113 software version 7.0, Exeter, UK); the resulted geometry was saved in stereolithography (STL)
114 file format.

115 Subsequently, all the 3D models were analysed with Geomagic Control X (Geomagic Inc,
116 Morrisville, NC, USA): each segmented image was imported as measured data, and a plane
117 was created and placed parallel to the backside surface to serve as reference data. A 3D
118 comparison between measured and reference data was then performed and a colour map
119 representing relative distances generated. In order to establish the most deformed compartment,
120 the thinnest point in both the medial and lateral compartments was identified and the difference
121 in thickness between them computed. This deformation was considered as a combination of
122 wear and creep: no distinction between these two contributes was made in the present study.

123 All the measurements were normalized by the time to revision and median values for each
124 design iteration were calculated.

125 Unpaired t-tests (Mann-Whitney) were performed in order to assess significant differences
126 among the two designs.

127

128 *Articulating surface roughness of metal components (profilometer)*

129 In order to measure the articulating surface roughness (Ra) of metal components, a contact
130 profilometer Talyrond 365 (Taylor Hobson, Leicester, UK) with a 5µm-probe was used.

131 Surface roughness (Ra) is defined as the average of the absolute values of the surface height
132 deviations measured from the mean plane.

133 Each metal component was position on the spindle and three vertical traces (length=10 mm;
134 number of points=10,000) were acquired on the articulating surface, avoiding areas damaged
135 by scratches created during the revision surgery, Figure 4.

136 All the measurements were normalized by the time to revision and median values for each
137 design iteration were calculated.

138 Unpaired t-tests were performed in order to assess significant differences among the two
139 designs.

140

141 **Results**

142 *Surface damage in polyethylene tibial inserts (Hood score)*

143 Visual investigation revealed the most common types of polyethylene surface damage were
144 scratching, pitting and burnishing. The median overall hood score (range) for the entire cohort
145 was 47 (12-128), while the median (range) values for articular and backside surfaces were 37
146 (10-64) and 8 (0-64), respectively. The majority of the tibial inserts (n=20) showed higher hood
147 scores on the medial side, whilst 29% (n=12) had higher hood score on the lateral side. Only
148 22% (n=9) showed the same hood score on both sides.

149 The median (range) overall hood scores for PFC and Attune implants were 47 (12-87) and 48
150 (20-127), respectively.

151 There was no significant difference in the overall and articulating surface damage ($p=0.0935$
152 and $p=0.1284$, respectively) between PFC and Attune implants with fixed bearings. There was
153 a significant difference in the backside damage ($p=0.0150$): Attune polyethylene inserts
154 showed significantly higher hood scores, Figure 5.

155 Comparing PFC and Attune implants with rotating platform, statistical analysis (Mann-
156 Whitney) revealed that there was no significant difference in the overall, articulating or
157 backside surface damage ($p=0.5858$, $p=0.2625$ and $p=0.9317$, respectively), Figure 6.

158

159 *Linear deformation in polyethylene tibial inserts (micro-CT)*

160 Micro-CT analysis revealed that 60% of the tibial inserts showed higher deformation on the
161 medial compartment, with a thickness difference median (range) value of 0.042 mm (0.005-
162 0.320 mm); whilst the remain had higher deformation on the lateral compartment, with a
163 thickness difference median (range) value of 0.061 mm (0.005-0.145 mm).

164 The median value (range) of thickness difference for PFC and Attune implants were 0.042 mm
165 (0.005 mm - 0.32 mm) and 0.055 mm (0.005 mm - 0.145 mm), respectively.

166 Statistical analysis (Mann-Whitney) on the normalized measurements revealed that there was
167 no significant difference in the thickness difference among the designs (fixed bearing,
168 $p=0.7791$; rotating platform, $p=0.7000$), Figure 7.

169

170 *Articulating surface roughness of tibial components (profilometer)*

171 Results from the contact profilometer revealed that PFC femoral implants showed a median
172 surface roughness value of 0.0400 μm , whilst Attune implants had a median value of 0.0424
173 μm .

174 Regarding tibial components, CoCr PFC RP tibial tray showed the smoother surface (median
175 Ra = 0.1144 μm), followed by Attune with fixed bearing (median Ra = 0.1368 μm), CoCr PFC
176 (median Ra = 0.1883 μm) and Attune with rotating platform (median Ra = 0.2932 μm). The Ti
177 PFC had the rougher surface (median Ra = 0.5590 μm).
178 Analysing the normalized roughness values (Mann-Whitney), no significant differences were
179 found in surface roughness of the metal components between PFC and Attune (femoral
180 components: $p=0.0842$; fixed bearing tibial tray: $p>0.9999$; rotating platform tibial tray:
181 $p=0.0873$), Figure 8.

182

183 **Discussion**

184 This is the first retrieval study comparing surface damage and linear deformation between
185 Attune tibial inserts, incorporating anti-oxidant (AOXTM), and the control group of PFC
186 polyethylene components (GVF and X-LK).

187 Our results revealed that Attune tibial inserts performance is similar to their PFC counterparts
188 in terms of surface damage and linear deformation. Although tibial inserts incorporating anti-
189 oxidants showed significantly higher hood scores on the backside surface when compared with
190 PFC implants with fixed bearings ($p=0.0150$), no other significant differences were found in
191 the polyethylene damage of all the other surfaces analysed and in medio-lateral linear
192 deformations.

193

194 Ultrahigh molecular weight polyethylene (UHMWPE) has been used in orthopaedic
195 replacements since its first introduction in the 1960s, remaining the gold standard for bearing
196 surfaces [18]. UHMWPE *in vivo* performance is strictly related to its wear, oxidation and
197 fatigue resistance [19]. It has been proven that cross-linking gamma radiations initiate the
198 formations of free radicals [20–23], very reactive molecules able to trigger the oxidation

199 process in combination with oxygen. Oxidation leads to polyethylene delamination and
200 embrittlement with reduction in material properties and performance [24], especially in total
201 knee arthroplasty (TKA), due to its complex geometry leading to large contact stresses and
202 shear forces [5,25]. Post-irradiation thermal treatments, such as annealing or re-melting
203 methods, were designed in order to reduce or eliminate free radicals, improving oxidation
204 resistance; however, these processes demonstrated to affect UHMWPE mechanical properties
205 [7,8].

206 More recently, an alternative method to stabilize irradiated UHMWPE was developed:
207 incorporation of anti-oxidants, such as hindered phenols (vitamin E and pentaerythritol
208 tetrakis[3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate]), in the second generation of
209 polyethylene is speculated to address oxidation stability and degradation of long term
210 mechanical properties [5,6].

211 Different studies conducting accelerate aging and knee simulator tests reported the superior
212 performance of anti-oxidant doped polyethylene in terms of wear resistance, oxidation
213 resistance and stability of material properties when compared with conventional polyethylene
214 [9–12,26]. In a previous in vitro study Micheli et al. reported that after 5 million cycles both
215 vitamin-E doped and conventional polyethylene tibial inserts, with fixed bearing designs,
216 showed similar evidence of scratching and burnishing on both condylar and backside surfaces
217 [26]. In a more recent study, Grupp et al. confirmed these findings, highlighting that
218 conventional polyethylene tibial inserts showed also evidence of delamination, differently from
219 the vitamin-E doped polyethylene tibial inserts [12]. Our findings agreed with these studies:
220 scratching, pitting and burnishing were the most common types of surface damage reported
221 and, in the majority of the cases, no significant differences were found among anti-oxidant and
222 conventional polyethylene. However, we found that polyethylene tibial inserts incorporating

223 anti-oxidant showed higher backside surface damage in fixed bearing implants: this result
224 could be also influenced by changes in other design features.

225

226 Our results from micro-CT analysis revealed that, in similar condition of coronal alignment
227 and, thus, of loading distribution in the frontal plane, there was no significant difference in the
228 medio-lateral asymmetrical deformation between PFC and Attune polyethylene. This
229 deformation takes in account of both wear and creep contributions and it is only a relative
230 measurement: future retrieval studies are required in order to assess the absolute linear
231 deformation from the original unworn geometry and, possibly, quantify wear.

232

233 The introduction of cobalt chromium in the design of tibial trays allowed orthopaedic
234 manufacturers to create highly polished surfaces and consequently reduced backside wear. In
235 a retrieval study Berry et al. found that fixed bearing inserts in polished CoCr trays wear less
236 than their counterparts in rough Ti trays [27]. However, Rao et al. [28] reported no significant
237 difference between the nineteen titanium tibial components and the ten cobalt-chromium tibial
238 components with regard to the backside polyethylene damage score, in agreement with our
239 results. The significant difference found between Attune and PFC implants with regards to the
240 backside surface damage in fixed designs seems to be linked to design difference instead of
241 being material-related: in fact, no significant difference was found in the surface roughness of
242 the tibial trays that could explain this result. Moreover, the fixed bearing lock-mechanism
243 designs are very different. As stated by the manufacturer [29], the “i2 Locking Mechanism” of
244 the PFC implants covers the entire polyethylene perimeter and provides little room of
245 movement between polyethylene and tibial tray, minimizing the rotational micromotion and
246 potential backside polyethylene wear. Differently, the Attune “Logiclock Mechanism” has
247 three-point locking features that holds the tibial insert in place, leaving the lateral sides open

248 [30]: this could facilitate material ingress that could explain the increased surface damage on
249 the polyethylene backside.

250

251 Our study has a considerable number of limitations. First, our sample size was small and the
252 time to revision was very low; however, it is important to highlight that the Attune design has
253 been introduced in the market very recently. Further analyses including a larger number of
254 retrievals are required in order to better investigate the possible association between every
255 single feature design and polyethylene performance.

256 Secondly, the Hood score is a semi-quantitative score used to assess surface damage, which
257 was recently proved to be only a moderate predictor of material volume loss [31]. However,
258 the significant higher surface damage found in the backside of the Attune fixed design should
259 be monitored.

260

261 **Conclusions**

262 Although previous studies revealed that Attune anti-oxidant polyethylene showed superior
263 oxidation and wear resistance when compared to its conventional counterparts, we found a
264 significant difference between PFC and Attune fixed bearing designs in terms of backside
265 surface damage: multiple changes in material and design features could lead to a potential
266 decrease of implant performance.

267

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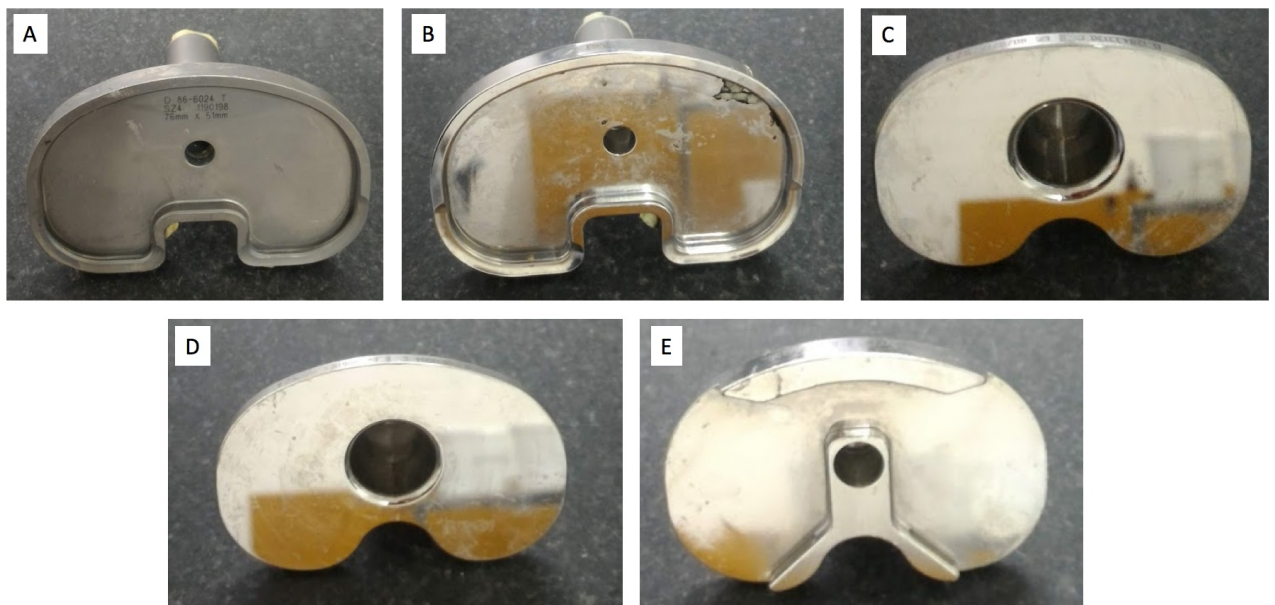
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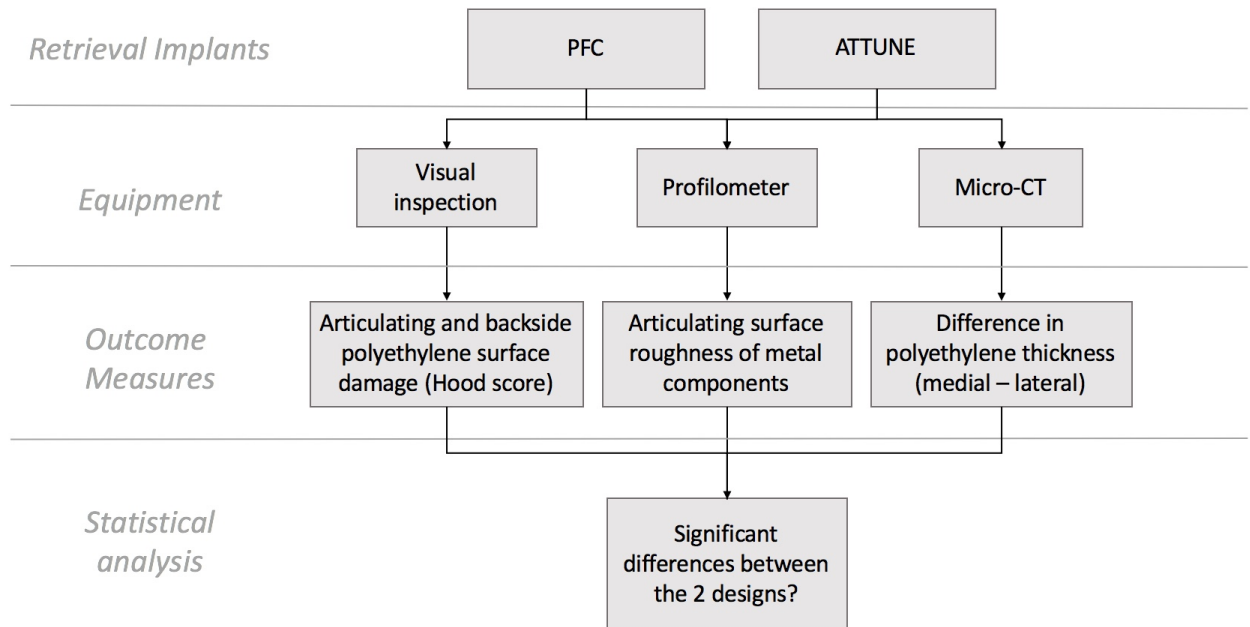


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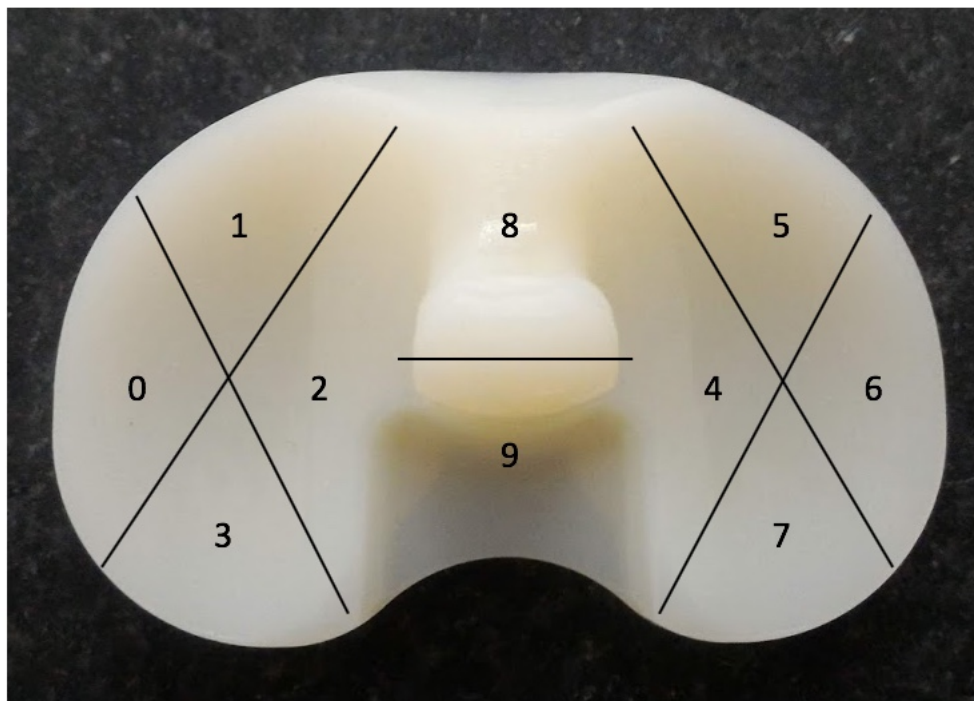
361 **Figure 1:** Examples of 2 designs and relative iterations involved in the study: (A) Ti PFC fixed bearing, (B) CoCr

362 PFC fixed bearing, (C) CoCr PFC RP, (D) Attune fixed bearing, (E) Attune rotating bearing.



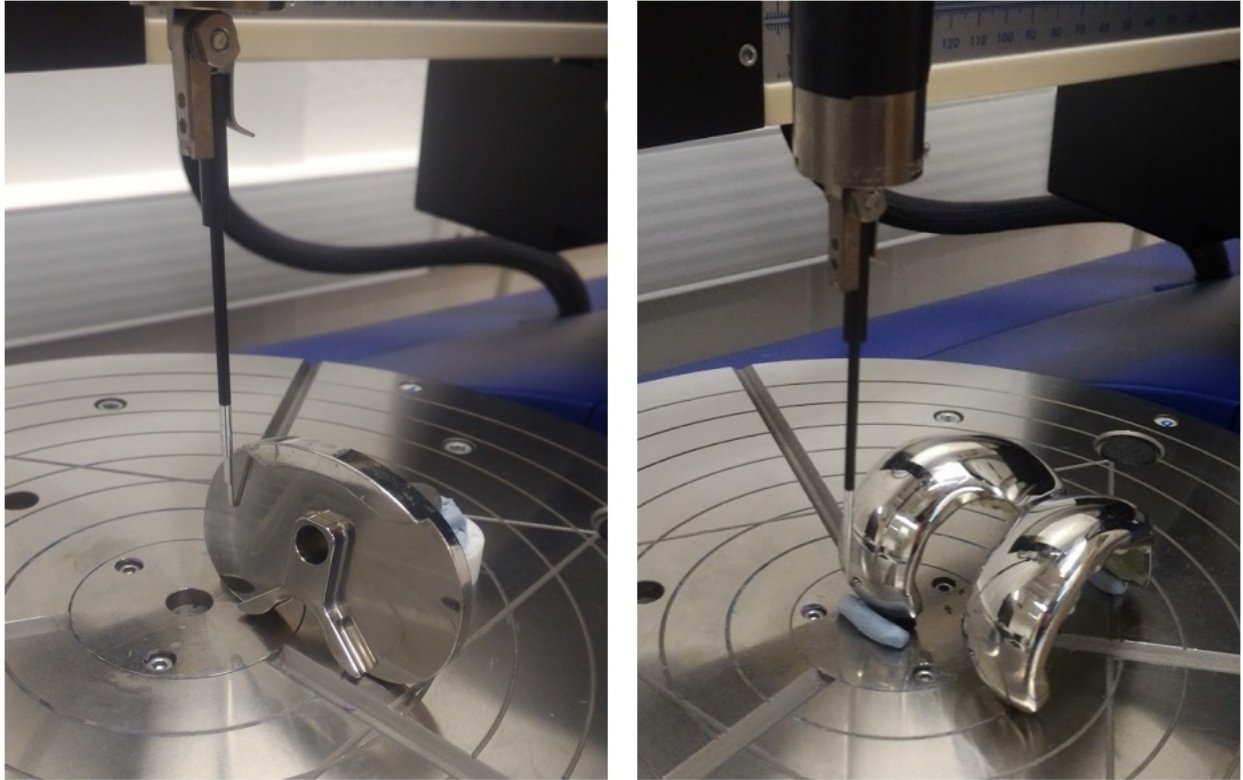
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364 **Figure 2:** Flow chart showing the study design.



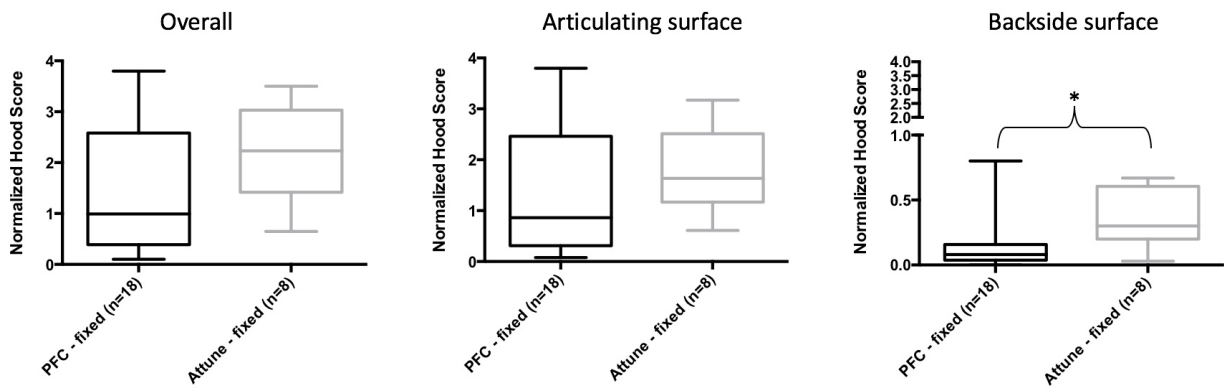
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366 **Figure 3:** Surface division according to the Hood score.



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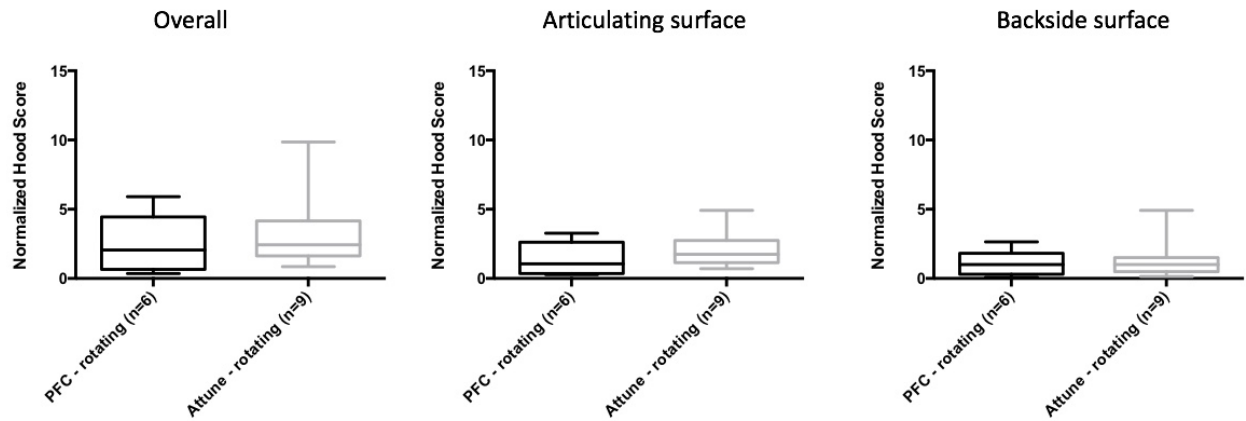
368 **Figure 4:** Example of surface roughness analysis performed by using a contact profilometer.



369

370 **Figure 5:** Graphs showing the comparison of overall, articulating and backside surface normalized Hood score

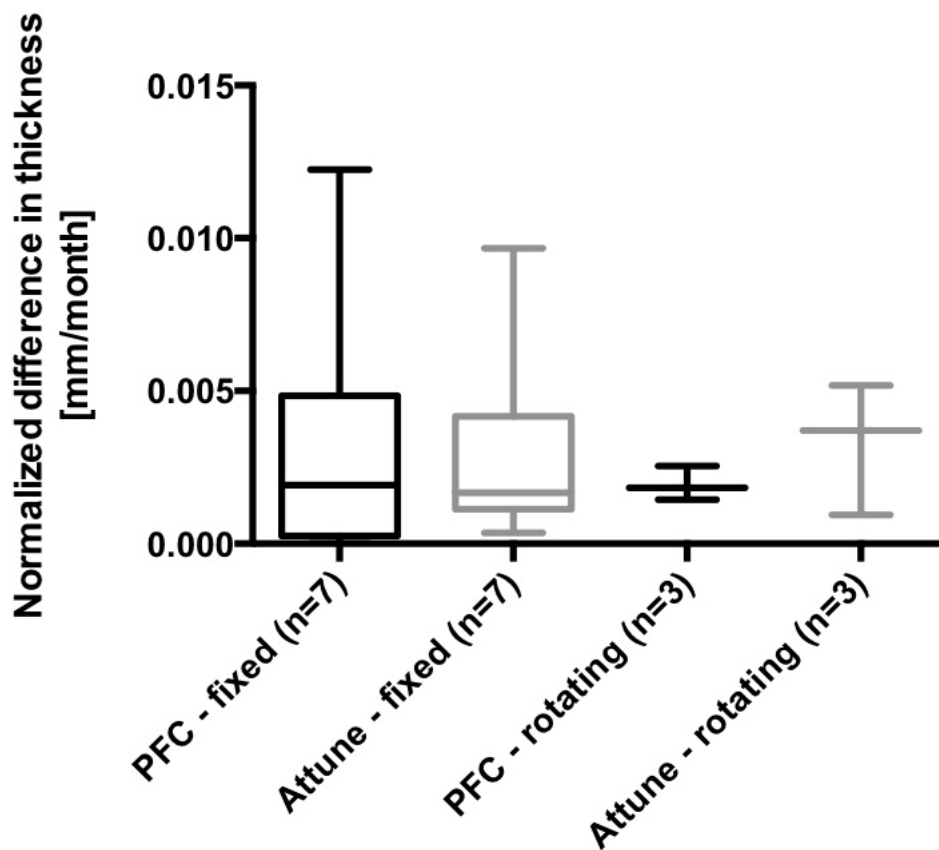
371 between PFC and Attune implants with fixed bearings.



372

373 **Figure 6:** Graphs showing the comparison of overall, articulating and backside surface normalized Hood score

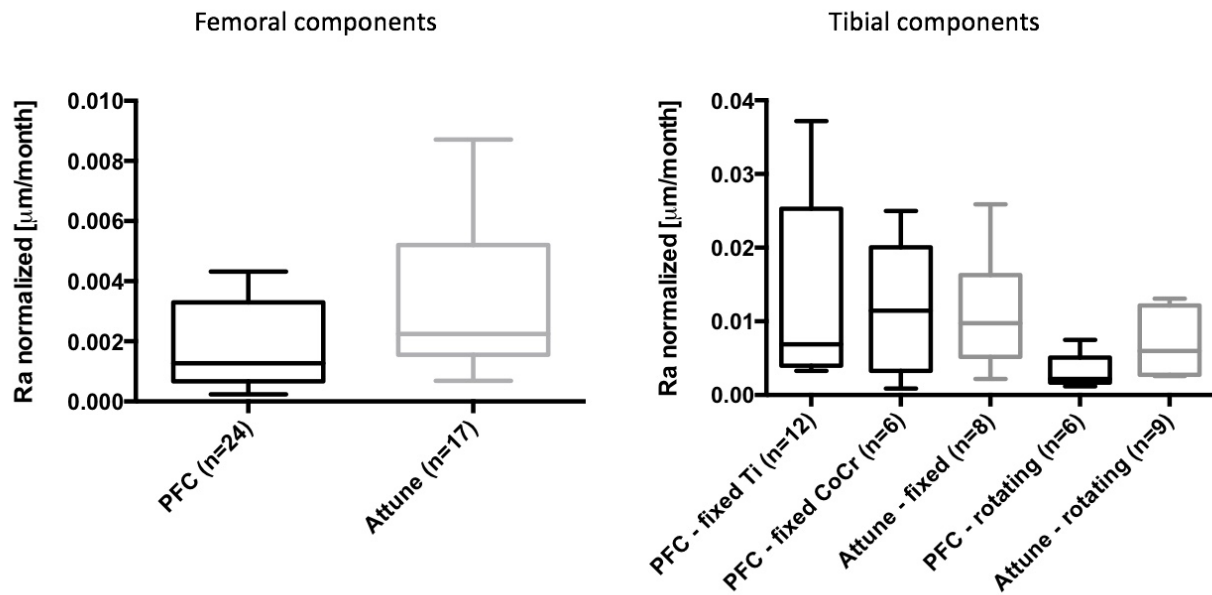
374 between PFC and Attune implants with rotating bearings.



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376 **Figure 7:** Graphs showing the comparison of medio-lateral difference in thickness between PFC and Attune

377 implants.



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379 **Figure 8:** Graph showing the comparison of articulating surface roughness of femoral and tibial components

380 between PFC and Attune implants.

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<i>Case number</i>	<i>Gender</i>	<i>Age [years]</i>	<i>Time to revision [months]</i>	<i>Reasons for revision</i>	<i>Design</i>
1	M	69	15	Aseptic loosening	Ti PFC
2	F	53	45	Malposition	Ti PFC
3	F	78	154	Instability	Ti PFC
4	M	88	118	Infection	Ti PFC
5	F	63	61	Aseptic loosening	Ti PFC
6	F	49	17	Instability	Ti PFC
7	F	67	13	Patella maltracking	Ti PFC
8	F	55	169	Instability	Ti PFC
9	F	62	66	Patella maltracking	Ti PFC
10	M	69	115	Instability	Ti PFC
11	F	76	237	Osteolysis	Ti PFC

12	F	76	105	Instability	Ti PFC
13	F	51	26	Stiffness	Co-Cr PFC
14	F	68	17	Oversized components	Co-Cr PFC
15	F	61	10	Instability	Co-Cr PFC
16	F	64	45	Infection	Co-Cr PFC
17	F	50	39	Instability	Co-Cr PFC
18	F	81	10	Malposition	Co-Cr PFC
19	M	66	53	Malposition	Co-Cr PFC RP
20	F	46	20	Pain	Co-Cr PFC RP
21	F	72	31	Stiffness	Co-Cr PFC RP
22	F	73	11	Instability	Co-Cr PFC RP
23	M	57	115	Instability	Co-Cr PFC RP
24	M	71	174	Instability	Co-Cr PFC RP
25	F	68	15	Instability	Attune
26	F	70	21	Malposition	Attune
27	F	78	13	Instability	Attune
28	F	64	22	Instability	Attune
29	F	62	24	Instability	Attune
30	M	46	56	Aseptic loosening	Attune
31	F	70	21	Malposition	Attune
32	F	79	21	Pain	Attune
33	M	56	12	Instability	Attune
34	M	74	8	Instability	Attune
35	F	67	35	Malposition	Attune
36	F	73	16	Movement restriction	Attune
37	F	58	31	Instability	Attune
38	F	77	15	Instability	Attune
39	F	84	11	PCL rapture	Attune
40	F	72	23	Fracture (tibial bone)	Attune
41	F	58	13	Tibial loosening	Attune

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