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Title: Micro Patterning of Nanocomposite Polymer Scaffolds Using Sacrificial Phosphate Glass Fibres for Tendon Tissue Engineering Applications

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Keywords: Nanocomposite polymer, phosphate glass fibers, tendon graft, micro pattern scaffolds.

Corresponding Author: Dr. Deepak M Kalaskar, PhD

Corresponding Author's Institution: University college London

First Author: Feras Alshomer, MBBS

Order of Authors: Feras Alshomer, MBBS; Camilo Chaves, MBBS, MSc; Tiziano Serra, PhD; Ifty Ahmed, PhD; Deepak M Kalaskar, PhD

Abstract: This study presents a simple and reproducible method of micro patterning the novel nanocomposite polymer (POSS-PCU) using a sacrificial phosphate glass fiber template for tendon tissue engineering applications. The diameters of the patterned scaffolds produced were dependent on the diameter of the glass fibers (15  $\mu\text{m}$ ) used. Scaffolds were tested for their physical properties and reproducibility using various microscopy techniques. For the first time, we show that POSS-PCU supports growth of human tenocytes cells. Furthermore, we show that cellular alignment, their biological function and expression of various tendon related proteins such as scleraxis, collagen I and III, tenascin-C are significantly elevated on the micro patterned polymer surfaces compared to flat samples.

This study demonstrated a simple, reproducible method of micro patterning POSS-PCU nanocomposite polymer for novel tendon repair applications, which when provided with physical cues could help mimic the microenvironment of tenocytes cells.

**UCL Division of Surgery & Interventional Science,  
Faculty of Medical Sciences.**



**UCL**

Dear Editor in Chief,

**Development of Micro Patterned Scaffolds Using Sacrificial Glass Fibres for Tendon Tissue Engineering Applications**

*Feras Alshomer, Camilo Chaves, Tiziano Serra, Ifty Ahmed, Deepak M. Kalaskar*

We would like to thank the editor and reviewers for their feedback and comments to improve our work. We have now address all the comments and amended our manuscript.

All changes are highlighted in revised manuscript for you to track easily.

Yours sincerely

Dr Deepak M kalaskar

Lecturer in Nanotechnology and Cellular Engineering

Centre for Nanotechnology and Regenerative Medicine, University College London, London, UK

E-mail: [d.kalaskar@ucl.ac.uk](mailto:d.kalaskar@ucl.ac.uk)

## Response to Reviewers

### Reviewer #4:

- **In this manuscript, the authors have prepared POSS-PCU patterned scaffolds through dissolving the phosphate glass fiber template in water for tendon tissue engineering application. The results demonstrated that the patterned scaffolds could be generated easily and reproducibly. Most importantly, compared to flat film, the patterned scaffolds significantly induced the human tenocytes cells alignment and enhanced the expression of scleraxis, collagen I and III, tenascin-C. This platform may provide a potential strategy for tendon repairmen in the future. Thus, I recommend to accept this manuscript with minor revisions.**

### Reply:

We would like to thank the reviewer for his/her comments and constructive feedback to improve our work.

- **The authors used 20 % POSS-PCU for flat samples preparation, while 15 % and 5 % POSS-PCU were used for patterned samples fabrication. Justifications are needed to explain why different concentrations of POSS-PCU were chosen and whether the concentration would affect the cell growth.**

### Reply:

We thanks reviewer for pointing out this important point. 20% POSS-PCU solution has higher viscosity. When fibers are put at the interface they submerge into the solution without providing required topographical features. We experimented with various polymer concentrations and finally optimize two stage process, in the first stage 15% solution was casted and allowed to cure before adding second layer of 5% solution. Glass fibers are then sandwiched between these two layers, which allowed fibers to be retained at polymer interface. Once completely cured, fibers can be dissolved leaving topographical patterns as shown in results section.

We have now elaborated this point in the methodology under section “2.2 **Polymer synthesis and scaffold fabrication**”.

- **Page 15, the authors mentioned that Fig. 5C showed the results of cells cultured in both flat film and patterned scaffolds after 3 weeks in the discussion section, however, it showed "Cell attachment after 24 hrs" in the caption. Please double check the incubation time.**

### Reply:

We thanks reviewer for pointing out this mistake. We have now corrected text to make it clear. Fig. 5 indeed corresponds to cell alignment 24-hrs after culture. Text in the manuscript was made clearer as follow: “In order to investigate the potential of micro patterned POSS-PCU as tendon grafts, *In-vitro* assessment of human

tenocytes cultured on these samples was done over a period of 3 weeks. The initial assessment after 24-hrs of cell seeding showed that cells attached at similar levels for both flat and micro patterned POSS-PCU (**Figure 5 C**). However, major differences were observed for cellular alignments 24-hrs after culture, where cells grown on the flat surface failed to orient in a specific direction, whereas on the micro patterned samples, cells aligned in the direction of the grooves (**Figure 5 A and B**)”

- **In addition, Fig 4B indicated that lower cell growths in the patterned scaffolds than the flat samples, which was inconsistent with the results in Fig 5C. Please double check.**

**Reply:**

We thank reviewer for their comment, we have tried to clarify this point further.

Figure 4B shows cell growth over long term culture on both on flat and pattern samples, where cell attachment and growth was non-significant between two surfaces at 24 hr. This was consistent with Figure 5C where cell attachment is shown at 24 hr post cell seeding. However, when cells are grown on these samples for long term (up to 21days), differences in cell growth was observed as shown in Fig 4C.

We have modified text in section “**3.3. Metabolic activity and cellular growth and 3.4. Directing cellular alignment**” to clarify this point further.

- **Figure 2 A and 2 B are in wrong orders.**

**Reply:**

We thank reviewer for pointing this mistake, we have now corrected this in figures section.

- **Figure 2 A, why the pH of deionized water was so low (~5.7)?**

**Reply:**

In this experiment, we have used an in-house water purifier to obtain the de-ionized water. Initial assessment point “Day 0” in Figure 2. A showed that level that was having a mean value of 6.1.

The pH of deionized water is depends on various factors such as its ionic strength and dissolved gases such as carbon dioxide (which is present in the atmosphere) that can decrease pH value. To avoid this misunderstanding we could have use molecular graded deionized water but this product is relatively expensive and not used in routine. To keep consistent with our experiments, we used available di-ionized water, however reported exact pH at the time of the measurement.

- **Figure 2 B, change "gm" to "mg".**

**Reply:**

This point is now been addressed in Fig 2.

- **Please add unit in the y axis of Figure 3B.**

**Reply:**

This unit is now added to the Y axis of Figure 3B.

- **"deionised" changes to "deionized".**

**Reply:**

The spelling has been modified throughout the manuscript.

**Reviewer #5:**

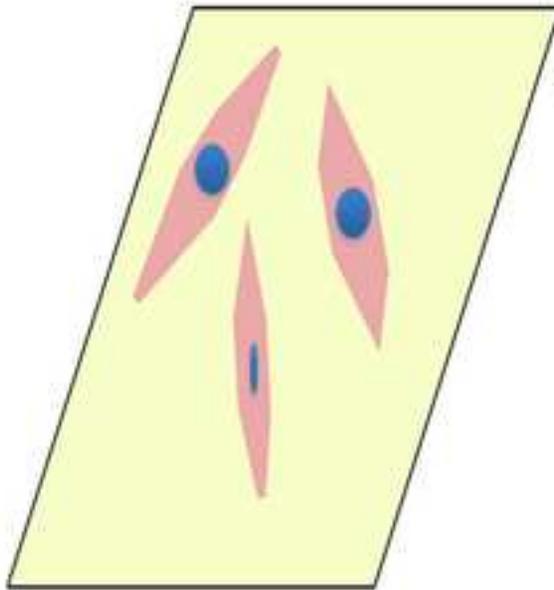
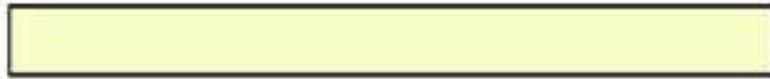
- **The authors have presented an interesting work on micro-patterning of a biocompatible and non-biodegradable POSS-PCU nanocomposite polymer. The authors developed a simple method of micro patterning the POSS-PCU using sacrificial phosphate glass fiber template for tendon tissue engineering applications. The results suggested its suitability for tendon tissue engineering. Furthermore, the authors addressed all the comments one by one. They also correct spelling and grammatical errors throughout the manuscript.**

**Reply:**

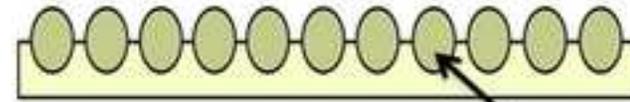
We would like to thank the reviewer for his/her comments and suggestions to improve our work further.

This study for first time show potential of POSS-PCU nanocomposite for tendon repair applications. Micro-patterning of the POSS-PCU is achieved by using sacrificial phosphate glass fibre template. This micro pattern polymer significantly enhances cellular alignment and biological function of tenocytes compared to unpattern surface, thus bio-mimicking tenocytes microenvironment. This study provides simple, effective and reproducible method of micro patterning polymers for tendon repair applications.

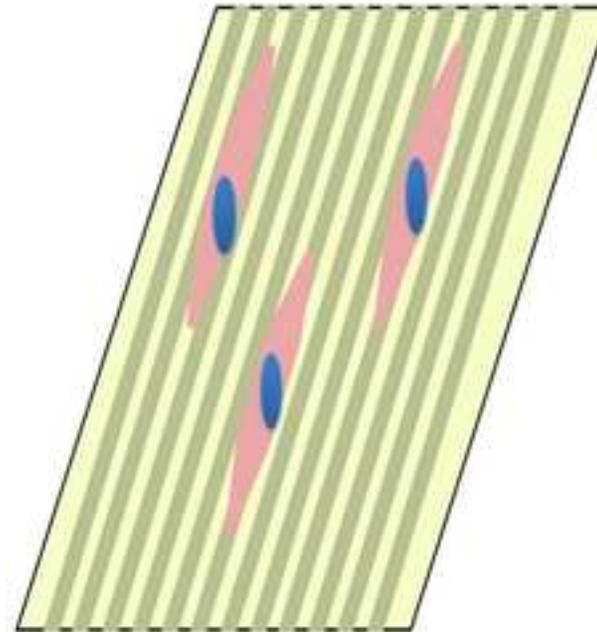
### Flat surface



### Micro Patterned surface



Sacrificial glass template



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# Micro Patterning of Nanocomposite Polymer Scaffolds Using Sacrificial Phosphate Glass Fibres for Tendon Tissue Engineering Applications

Feras Alshomer<sup>1</sup>, Camilo Chaves<sup>1,2</sup>, Tiziano Serra<sup>1</sup>, Ifty Ahmed<sup>3</sup>, Deepak M. Kalaskar \*<sup>1</sup>

<sup>1</sup>*UCL Centre for Nanotechnology and Regenerative Medicine, Division of Surgery & Interventional Science, University College London, London, NW3 2PF, United Kingdom.*

<sup>2</sup>*Université Paris Sud, Orthopedic Surgery, 184, rue du Faubourg-Saint-Antoine, Paris, FR 75012.*

<sup>3</sup>*Advanced Material Research Group, Faculty of Engineering, University of Nottingham, Nottingham. NG7 2RD, United Kingdom.*

\*Corresponding author:

Dr Deepak M Kalaskar

Lecturer in Nanotechnology and Cellular Engineering

Centre for Nanotechnology and Regenerative Medicine

Division of Surgery & Interventional Science

Rowland Street, NW3 2PF

University College London,

London, United Kingdom.

E-mail: [d.kalaskar@ucl.ac.uk](mailto:d.kalaskar@ucl.ac.uk)

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**Keywords:** Nanocomposite polymer, phosphate glass fibers, tendon graft, micro pattern scaffolds.

**ABSTRACT:**

This study presents a simple and reproducible method of micro patterning the novel nanocomposite polymer (POSS-PCU) using a sacrificial phosphate glass fiber template for tendon tissue engineering applications. The diameters of the patterned scaffolds produced were dependent on the diameter of the glass fibers (15  $\mu\text{m}$ ) used. Scaffolds were tested for their physical properties and reproducibility using various microscopy techniques. For the first time, we show that POSS-PCU supports growth of human tenocytes cells. Furthermore, we show that cellular alignment, their biological function and expression of various tendon related proteins such as scleraxis, collagen I and III, tenascin-C are significantly elevated on the micro patterned polymer surfaces compared to flat samples.

This study demonstrated a simple, reproducible method of micro patterning POSS-PCU nanocomposite polymer for novel tendon repair applications, which when provided with physical cues could help mimic the microenvironment of tenocytes cells.

## 1. INTRODUCTION:

1  
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3 Tendon injuries represent a huge economical burden with an estimated cost of \$30 billion  
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5 annually affecting over 110 million patients in USA alone. Repairing these injuries remains  
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7 an ongoing challenge, with long term impairments and squeal like tendinitis re-rupture and  
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9 pain<sup>1</sup>. Surgical options are considered when conservative treatment fails to either repair or  
10  
11 restore tendon function. Tendon grafts are commonly harvested from the same patient to  
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13 replace diseased tendon, however this leads to further injury and defects<sup>2</sup>. Allografts and  
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15 synthetic tendon grafts are also used, however they are limited in use due to possible  
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17 immunological rejection and poor tissue integration, respectively<sup>3-5</sup>.

22 Cells respond to their microenvironment, which is a complex mixture of various physical,  
23  
24 chemical and biological cues<sup>6,7</sup>. Development of appropriate biomaterial strategies to repair  
25  
26 specific tissue types should consider incorporation of these cues during their fabrication.

27  
28 Tendon tissue is made up of a hierarchal structure of collagen fibers, which are aligned, in  
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30 parallel fashion. Tenocytes naturally follow these fibrous topographical features within their  
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32 structure. In order to bio mimic tendon structure, one strategy is the incorporation of micro  
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34 or nanoscale topography that mimics the native collagen fiber arrangement. Previous studies  
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36 showed elevated levels of tenomodulin by tenocytes when grown on micro-grooved silicon  
37  
38 membranes<sup>8</sup>. When mesenchymal cells were grown over aligned collagen threads they  
39  
40 showed increased expression of scleraxis and tenomodulin<sup>9,10</sup>. Additionally, when aligned  
41  
42 PLGA nanofibers were used as a scaffold for tendon regeneration, increased alignment,  
43  
44 proliferation, and matrix deposition<sup>11</sup> together with increased tenogenic differentiation was  
45  
46 observed with Tendon derived stem cells (TDSCs)<sup>12</sup>.

53  
54 In this study, we used a nanocomposite polymer called polyhedral oligomeric  
55  
56 silsesquioxanepoly (carbonate-urea) urethane (POSS-PCU) polymer synthesised in our lab. It  
57  
58 is composed of a PCU backbone cross linked with POSS nanoparticles. Its specific  
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1 nanostructure enhances the mechanical properties and biocompatibility of POSS and PCU  
2 composite. Its biocompatibility is linked to cage-like silsesquioxane molecules containing an  
3 inner inorganic framework composed of silicone and oxygen <sup>13</sup>. The improved mechanical  
4 properties were related to the incorporation of POSS building blocks into the polyuria-  
5 urethane forming a hybrid of inorganic-organic co-polymer improving its eventual elasticity  
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12 <sup>14-15</sup>. The POSS-PCU co-polymer was shown to have amphiphilic properties with  
13 hydrophobic tendency from the POSS molecules <sup>13</sup>. POSS-PCU is a non degradable polymer  
14  
15  
16 <sup>16</sup> with no associated toxicity <sup>17</sup>. This material has been investigated thoroughly for different  
17 applications including; development of skin <sup>18</sup>, lacrimal ducts <sup>19</sup>, tissue engineered larynx <sup>20</sup>,  
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In this work, fabrication of the surface micro topography on this polymer was achieved using fully soluble phosphate glass fibers (of formulation  $50\text{P}_2\text{O}_5-30\text{CaO}-20\text{Na}_2\text{O}$ ) <sup>23-25</sup> as a sacrificial template for the first time. The glass fibers were incorporated within the POSS-PCU scaffold during fabrication and later removed by dissolving in water to create micro patterned scaffolds. These scaffolds were then tested using human tenocytes to evaluate their potential for development of artificial tendon grafts. This study aims to provide simple and cost effective surface patterning technique for POSS-PCU nanocomposite polymer. Fabrication technology can be translated to various other biocompatible polymers for similar applications.

## 2. MATERIALS AND METHODS

### 2.1. Materials

Fully soluble phosphate glass fibers with ternary composition of  $50\text{P}_2\text{O}_5-30\text{CaO}-20\text{Na}_2\text{O}$  were prepared using the following precursors,  $\text{NaH}_2\text{PO}_4$ ,  $\text{CaHPO}_4$  and  $\text{P}_2\text{O}_5$  (Sigma Aldrich, UK). The precursors were dried at  $350^\circ\text{C}$  for 30mins, followed by melting at  $1100^\circ\text{C}$  for 90

1 mins. The molten glass was then poured onto steel plate and left to cool to room temperature.  
2  
3 The glass frit obtained was then used to manufacture phosphate-glass fibers using a specially  
4  
5 designed in house melt drawn fiber production facility (Faculty of Engineering, University of  
6  
7 Nottingham, U.K.)<sup>23-25</sup>.  
8

## 9 **2.2 Polymer synthesis and scaffold fabrication**

10  
11 The process of manufacturing of Polyhedral Oligomeric Silsesquioxane Poly (Carbonate-  
12  
13 urea) Urethane (POSS-PCU) has been described previously in details<sup>16, 26</sup>.  
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16  
17 Two types of POSS-PCU samples were fabricated, flat and patterned by casting polymer  
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19 solution into a glass mold. The flat sample was simply produced by casting 20% of POSS-  
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21 PCU polymer solution into the glass mold (16x16 cm). The sample was then placed in an  
22  
23 oven at 65°C for 16 hours until solvent had evaporated (**Figure 1 A**). In order to produce  
24  
25 pattern surfaces, we use soluble glass fibers of know diameter. When fibers are put at the  
26  
27 interface of liquid polymer film, they submerge into the solution without providing required  
28  
29 topographical features. We experimented with various polymer concentrations and finally  
30  
31 optimize two stage process, in the first stage 15% solution is casted and allowed to cure for  
32  
33 16 hours. In second stage, densely packed Phosphate glass fiber mesh was then laid on top of  
34  
35 the casted layer. Finally, 5% POSS-PCU solution was poured onto the uniformly distributed  
36  
37 fibers so that the fibers were sandwiched between POSS-PCU polymer films (as shown in  
38  
39 **Figure 1 B**). Samples were then cured in oven at 65°C for 16 hours. Two stage process  
40  
41 allowed fibers to be retained at the interface of the casted films, which otherwise sink into the  
42  
43 polymer without providing topographical interface intended in this study.

44  
45 Scaffold films were then cut into circles of 1.6 cm diameter were used in the assessment  
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47 process. In order to produce patterned surfaces, samples were kept in deionized water until  
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49 the glass fiber had completely dissolved using constant agitation on a mechanical roller,  
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51 followed daily with water exchange. Dissolution of fibers was monitored on a regular basis  
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53 by checking the dry weight of the samples along with the pH of the water every day.  
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55 Resultant scaffolds both flat and patterned were stored in a desiccator until further use.  
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## **2.3. PHYSIO-CHEMICAL CHARACTERISATION**

### **2.3.1. Confirmation of dissolution of degradable glass fibres**

To ensure complete removal of the biodegradable glass fibers, both changes in pH and weight of samples were monitored over a period of 7 days. Briefly, scaffold samples were initially weighed then incubated with fixed volume of deionized water with a mechanical roller at room temperature. Initial water's pH was recorded prior to the incubation as a reference point. Change in pH was measured every day using pH 2100 Bench top meter (OAKTON Instruments Ltd. USA) followed by once daily water change. Additionally, samples were air dried and weighed to assess resultant change in weight after dissolution of fibers as a complimentary method. Readings from 4 different samples were obtained at each assessment point (n=4).

### **2.3.2. Surface topography analysis using Scanning Electron Microscope (SEM)**

Morphology of the polymer films both flat and patterned were analyzed using SEM. Samples were mounted on aluminum stubs using carbon tap, and coated with gold (SC500 EM Scope). Samples were analyzed using SEM SIGMA Series of Field Emission Scanning Electron Microscope, LS15 EVO HD (Carl Zeiss, USA).

### **2.3.3. Reproducibility of patterned scaffolds**

Reproducibility of patterned scaffolds was assessed using light microscopy. Samples were placed on glass slides for light microscopic imaging. Nikon TMS-F light microscope with (INFINITY CAPTURE software) was used to obtain three random images per sample from three scaffold samples from three separate production patches (n=3). Spacing between patterns formed after dissolution of glass fibers were analyzed using ImageJ analysis software. Areas with spacing visualized indicated light passing through the sample's gaps.

### **2.3.4. Water contact angle (WCA)**

1 Wettability of the scaffolds due to changes in topography was documented using WCA  
2 measurements. Briefly, static water contact angle was measured on samples using KRÜSS's  
3  
4 DSA 100 water contact angle analysis machine (KRÜSS, Germany). WCA was measured for  
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6 both flat and patterned samples (n=5) with 3 random readings per sample. Briefly, 3- $\mu$ l  
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8 deionized water was dispensed through a needle. Images of WCA were captured using high  
9  
10 speed camera and analysis was conducted using KRÜSS drop shape analysis software.  
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## 16 **2.4. IN-VITRO CELLULAR ASSESSMENT**

### 17 **2.4.1. Cell culture and seeding.**

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19 Human Tenocyte harvested from a 61 year old male patient were purchased from Zen Bio,  
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21 USA, and cultured as per manufacturer's instructions. Briefly, the cells were cultured in  
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23 75cm<sup>2</sup> tissue culture flask coated with collagen at 37°C and 5% CO<sub>2</sub> in high glucose DMEM  
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25 (Gibco®, Life Technologies, UK), along with 1% penicillin/streptomycin and 10% Foetal  
26  
27 bovine serum (FBS), media was changed every 2-3 days. Cells were passaged when reached  
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29 80% confluency. For *in-vitro* testing, polymeric scaffolds were sterilized using 70% ethanol  
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31 for 30 min prior to cell seeding and washed 3 times with PBS. Cells were seeded at a density  
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33 of 20,000 cells / cm<sup>2</sup>. Circular scaffolds of 1.6 cm diameter were used that fits into 24-well  
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35 plates. Four repeats for each of flat and patterned scaffold groups were utilized (n=4). Glass  
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37 cover slips were used as control.  
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### 46 **2.4.2. Quantification of Cellular alignment**

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48 Cellular alignment on flat and patterned surfaces was quantified using actin cytoskeleton  
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50 staining after 24 hours of cell seeding. Detailed procedure is outlined in supplementary  
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52 information. Images were captured randomly from 3 different areas per sample in triplicates  
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54 (n=4). For each image, an ellipse was fitted to the cell outline and the major axis was  
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56 considered as the direction of angle orientation. For the control group (glass coverslip) and  
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1 flat samples, the angle between major ellipse axis and image x-axis was calculated. For the  
2 study group, both the angle of the ellipse major axis and the angle along the grooves direction  
3 were recorded. Accurate angulation values were obtained by subtracting the major axis  
4 calculated from the reference x-axis or grooves and denoted as ( $\alpha$ ). Values that were close to  
5 zero degree were considered in alignment with the reference geometry whereas values close  
6 to 90 degrees were perpendicular to the reference points<sup>27, 28</sup>.  
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### 14 **2.4.3. Cellular metabolic activity and growth.**

15 Cellular metabolic activity and growth were assessed using Alamar blue and DNA assay  
16 respectively. Cellular metabolic activity was monitored using Alamar blue dye reduction,  
17 analysis was carried out as per manufacturer's instructions (Invitrogen, UK). Briefly, samples  
18 were incubated with 10% Alamar blue dye in DMEM for 4 hours at 37°C. 200  $\mu$ l of reduce  
19 dye was transferred to 96 well plate and resultant fluorescent readings were obtained using  
20 Fluoroskan ascent FL reader (Biochrome Ltd, UK) under 530nm excitation and 620nm  
21 emission. The metabolic activity of human tenocytes at passage 4 was assessed over a period  
22 of 21 days. Additionally, cellular growth was assessed using bisBenzimide Hoechst 33258  
23 assay (DNA assay) (Sigma-Aldrich, UK). A series of freeze thawing cycles were used to lyse  
24 the cells followed by mixing with Hoechst-33258 dye solution. Sample Fluorescence was  
25 then measured using Fluoroskan reader having set at 360nm excitation and 460nm emission.  
26 Standard curve was constructed as described in the supplier's kit followed by DNA  
27 quantification. Total of 4 replicates were used during analysis for each test condition (n=4).  
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### 48 **2.4.4. Immunostaining of tendon specific Extracellular matrix proteins**

49 Expressions of different tendon related ECM proteins (collagen I, collagen III, tenascin-C,  
50 and scleraxis) were evaluated at the end of the assessment duration (day 21). Samples were  
51 fixed with 4% (w/v %) Paraformaldehyde for 20 minutes at room temperature. This was  
52 followed by permeabilization for 5 min using 0.1% (v/v %) Triton X-100 in PBS. Samples  
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1 were then blocked using 1% (w/v %) bovine serum albumin (all from Sigma-Aldrich, UK) in  
2 PBS for 30 minutes. Primary antibodies diluted in 1% BSA were incubated overnight.  
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4 Samples were rinsed with 0.1% Tween in PBS. Fluorescent secondary antibodies diluted in  
5  
6 1% BSA were then incubated with their corresponding targeted primary antibodies for 1 hour  
7  
8 at room temperature. Samples were washed three times with 0.1% tween in PBS and stained  
9  
10 with DAPI for 4 minutes, which were then mounted using fluoromount aqueous mounting  
11  
12 media (Sigma-Aldrich, UK) and imaged using Leica DMI 4000b Fluorescence microscope.  
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15

#### 16 **2.4.5. Collagen quantification.**

17  
18 The total collagen production on the scaffolds was quantified using SirCol™ collagen dye  
19  
20 binding assay kit, (Biocolor Ltd., UK) as per manufactures instructions. Details of exact  
21  
22 procedure is provided in supplementary information. Non-seeded scaffolds and glass cover  
23  
24 slip were used as control. Assessment of collagen production was done at 7<sup>th</sup>, 14<sup>th</sup>, and 21<sup>st</sup>  
25  
26 days. At each assessment point four samples for each of the studied scaffold and control  
27  
28 groups were assessed (n=4).  
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#### 33 **2.5. STATISTICAL ANALYSIS.**

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35 All error bars on data are expressed as standard error of mean (SEM). The statistical  
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37 significance was determined at 95% level using a one-way ANOVA, where \* represents  $p <$   
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39 0.05, \*\* represents  $p < 0.01$  and \*\*\* represent  $p < 0.001$ . Post-hoc statistical analysis of the  
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41 means of individual groups was performed using Tukey's test.  
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### 48 **3. RESULTS**

#### 49 **3.1. Fabrication of micro topographical patterned surfaces using sacrificial glass fibers**

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51 Surface topography was produced by dissolving embedded phosphate glass fibers from the  
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53 scaffold using deionized water over a period of 7 days. Measuring the dry weight of the  
54  
55 sample with embedded fibers over a period of 7 days confirmed fiber dissolution (**Figure 2**  
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1 A). From the graph it was clear that the weight of the sample decreased over the 7-day period  
2 of the study, suggesting no more leaching of glass fibers from the scaffold. The pH of the  
3 media was also monitored to indirectly check for the removal of the glass fibers (**Figure 2.**  
4  
5 **B**). The pH decreased at day 1 and then increased to the pH of deionized water after 1 day on  
6 incubation. This confirmation along with weight loss results suggested that the glass fibers  
7 had degraded from the POSS-PCU samples.  
8  
9

10 Scanning electron microscopy further confirmed removal of the glass fibers and production  
11 of micro topography at the interface of the POSS-PCU samples (**Figure 2 C and D**). It was  
12 clear from the Figure that fibers were embedded at the scaffold interface prior to fiber  
13 removal. However after incubation with deionized water over 1 day, dissolution of the fibers  
14 produced micro topographical features resembling the fibers, which have been labelled as  
15 “patterned” scaffold. Analysis of the pattern using image analysis (n=4), confirmed the  
16 average micro topographic width of  $15\pm 1.2\mu\text{m}$ , which was similar to the diameter of the glass  
17 fibres used.  
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20 Reproducibility of the micro topography during different batches of samples was assessed  
21 using light microscopy imaging as reported in the materials and method section. Assessment  
22 of three different batches showed that the gap between the micro patterns was  $86\pm 6\mu\text{m}$   
23 (**Figure 3 A**). No significant difference was found between the 3 production batches  
24 ( $p>0.05$ ), confirming reproducibility of the fabrication process.  
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### 27 **3.2. Surface wettability**

28 Water contact angle (WCA) measurements of both flat and pattern POSS-PCU samples  
29 (**Figure 3 B**) showed changes in wettability of the samples where the POSS-PCU was  
30 inherently hydrophobic with an average WCA of  $98\pm 2^\circ$ . However, after POSS-PCU was  
31 patterned to produce micro topography using aligned fibers, the WCA increased to  $111\pm 2^\circ$  ( $p$   
32  $\leq 0.01$ )  
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### 3.3. Metabolic activity and cellular growth.

Metabolic activity and cell growth of the Tenocytes was monitored using AlamarBlue® and DNA assay respectively as shown in **Figure 4**.

Metabolic activity of the cells on both flat and patterned POSS-PCU samples showed similar behavior until 14 days, however after 21 days significant increase ( $p < 0.05$ ) in metabolic activity was observed on the patterned samples as compared to the flat POSS-PCU samples. On the other hand, DNA assay showed increase in cell numbers until 7 days on flat samples, after which DNA content reached saturation, suggesting that cells had reached confluence. However, the cells maintained their viability and remained attached to the flat surface post 21 days. On the micro patterned surfaces however, cell growth showed no further increase in cell growth post 7 days and remained stable until last assessment point of 21 days.

### 3.4. Directing cellular alignment

After day 1 of cell culture, tenocytes seeded on the samples displayed self organized behavior. Cells seeded on flat POSS-PCU samples did not exhibit any tendency of alignment due to the absence of directional cues. However, on the micro patterned samples cells were oriented along the direction of the micro patterns as shown in **Figure 5 A**. Quantification of cellular alignment showed average angle of  $48 \pm 3^\circ$  for cells grown on flat surface, compared to  $2 \pm 0.5^\circ$  for cells grown on micro patterned samples with significant difference ( $p < 0.001$ ) (**Figure 5 B**). The angle of cytoskeleton alignment of major axis of cells of less than  $10^\circ$  was considered to be well aligned. Results from this study thus confirmed that cells were aligned in response to the micro pattern created. The initial assessment after 24-hrs of cell seeding showed that cells attached at similar levels for both flat and micro patterned POSS-PCU (**Figure 5 C**).

### 3.5. Total Collagen production

1 Functional activity of seeded Tenocytes on different scaffolds was assessed through total  
2 collagen production as shown in **Figure 6**. Collagen production increased significantly  
3 ( $p<0.001$ ) on the micro patterned samples after day 14 and maintained collagen level until 21  
4 days of analysis, compared to flat-POSS-PCU samples.  
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### 8 9 **3.6. Expression of Tendon Specific ECM proteins**

10 Immunofluorescent staining was performed to determine cellular distribution and tendon  
11 related ECM proteins. Expression of collagen-I, collagen -III, tenascin-C, and scleraxis were  
12 assessed 21 days post seeding as shown in **Figure 7 and 8**.  
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18 Cells expressed all markers on both flat and patterned POSS-PCU samples. Differences were  
19 clearly visible in orientation of cells and expression of ECM proteins between the flat and  
20 micro patterned samples. On the micro patterned samples, the cells had deposited tenocyte  
21 associated proteins along the micro patterns, whereas on the flat samples ECM proteins were  
22 randomly distributed. Cells seemed to express higher level of collagen -III, tenascin-C and  
23 scleraxis, however immune fluorescence is a qualitative technique and thus further  
24 quantification of individual proteins will need to be considered in future analyses.  
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## 36 **4. DISCUSSION**

37 Scaffolds which can mimic the native topographic matrix features have proven to be  
38 important in the field of Tissue Engineering (TE). Topographical cues can provide cells with  
39 directional alignment, which can help certain type of cells mimic their native environment <sup>6</sup>.  
40  
41 The concept of physical guidance (stereotropism) was established after the initial work of  
42 Harrison in 1911, who directed cell growth along spider web fibers <sup>7</sup>. This work later evolved  
43 with advancements in different fabrication techniques for various materials including  
44 collagen, polystyrene, silicon and metals creating topographically smart surfaces with an  
45 essential impact on cell adhesion, morphology, subsequent spreading and differentiation <sup>29-33</sup>.  
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1 The use of fully soluble phosphate glass fiber as a scaffold fabrication tool was initially  
2 investigated by Nazhat et al. <sup>25</sup>. In their study, phosphate glass fibers were used to create  
3 micro-channels within plastic compressed collagen gel aiming to improve cell perfusion,  
4 nutrient delivery and potential vascularization throughout the dense construct.  
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9 In this study, the use of soluble phosphate glass fibers with ternary composition of 50P<sub>2</sub>O<sub>5</sub>–  
10 30CaO–20Na<sub>2</sub>O as temporary components to indirectly introduce micro patterned features at  
11 the polymer interface were investigated. Dimensions of micro topographical features  
12 depended on the size of the glass fibers used. Since these fibers are fully soluble, they were  
13 used as a sacrificial template to introduce the micro topographical patterns on POSS-PCU  
14 polymer. In this study the main aim was to investigate whether this novel polymer was able  
15 to support tenocyte growth and provided with physical cues as to whether it could be used as  
16 a potential tendon graft.  
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19 Physical properties and degradation behavior of these fibers was previously reported by  
20 Ahmed et al. <sup>23-25</sup>. Thus, the main focus in this study was on the physical and biocompatible  
21 characterization of the scaffolds produced. The fabrication process showed that the phosphate  
22 glass fibers were removed after 1-day incubation in deionized water at room temperature.  
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24 These results were confirmed by the dry weight measurements and also by monitoring pH of  
25 the water as shown in **Figure 2 A and B**. SEM analysis further confirmed complete fiber  
26 removal, which yielded the surface micro topography together with hollow tubular structures  
27 reflective of the original fiber diameter, orientation, and packing. Image analysis of the  
28 patterned features produced revealed the production of micro grooves with an average width  
29 that resembled the fiber diameters (**Figure 2 C and D**).  
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32 Various methods such as photolithography <sup>28</sup>, thermal pressing micro patterning <sup>34</sup>, the use of  
33 electrospun fibers scaffolds <sup>35</sup> at micro and nano scale level have been investigated by various  
34 authors for tendon tissue engineering. Kappor et al. used photolithography to create 50-250  
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1  $\mu\text{m}$  micro topographical ridges on glass substrates. When they seeded tenocytes on samples  
2 possessing  $50\mu\text{m}$  features, they showed improved cellular alignment and adhesion <sup>28</sup>. Micro  
3 topographical patterns with grooves and stepped features were also created on dried collagen  
4 hydrogels with 30, 75 and 150 grooves/mm of  $2\mu\text{m}$  depth, which also showed to support  
5 cellular alignment <sup>30</sup>. Shi X et al. <sup>34</sup> reported on the fabrication of micro patterned drug  
6 (melatonin) laden poly(lactic-co-glycolic acid) (PLGA) films using indirect Teflon stamps to  
7 impose cellular alignment. It was found that seeded fibroblasts exhibited a significant  
8 alignment that is parallel to the direction of grooves with greater degree over scaffolds  
9 possessing  $50\mu\text{m}$  grooves.

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21 Lu et al. <sup>36</sup> fabricated capillary channels with open grooves on PLA and PET polymers fibers.  
22 The groove depth ranged from  $5\text{--}15\mu\text{m}$  and with a width of  $10\mu\text{m}$  in a three dimensional  
23 fashion. Again, a significant effect for cell alignment was observed together with the potency  
24 of fluid transport across the open channel fibers compared to the round fibers used as control.  
25 The outcomes of the results in this study are of particular interest as the fabrication of both  
26 micro topographical grooves together with hollow channels at the scaffold interface were  
27 achieved. Majority of the previously described fabrication techniques involved the use of  
28 substrate molds where micro topographical features were translated into the scaffold material  
29 of interest in a controlled fashion. However, in current study, the confounding variable was  
30 that topographical features created depended largely on the size and spatial distribution of the  
31 degradable phosphate glass fibers used. Reproducibility of this method was confirmed by  
32 producing 3 different batches of scaffolds and measuring the average spacing between the  
33 micro patterned grooves, which were found to be  $86\pm 6\mu\text{m}$  with no detectable significant  
34 difference among different production batches.

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Topographical features resulted in a change in wettability of the samples, where flat POSS-PCU samples exhibited average WCA of  $98\pm 2^\circ$ , and the micro patterned POSS-PCU showed

1 higher ( $P \leq 0.01$ ) WCA of  $111 \pm 2^\circ$ . These findings seemed to follow Wenzel's theory,  
2 according to which hydrophobic surfaces become more hydrophobic with increasing surface  
3 roughness<sup>37</sup>.  
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7 In order to investigate the potential of micro patterned POSS-PCU as tendon grafts, *In-vitro*  
8 *assessment* human tenocytes were cultured on these samples over a period of 3 weeks. The  
9 *initial assessment after 24-hrs of cell seeding* showed that cells attached at similar levels for  
10 both flat and micro patterned POSS-PCU (**Figure 5 C**). However, major differences were  
11 observed for cellular alignments, where cells grown on the flat surface failed to orient in a  
12 specific direction, whereas on the micro patterned samples, cells aligned in the direction of  
13 the grooves (**Figure 5 A and B**). It is well known that cells respond to physical cues, which  
14 can affect their morphology and proliferation [39]. To further investigate if the guided  
15 alignment of cells could result in favorable cellular function for tendon regeneration, longer  
16 term cell studies were undertaken.  
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31 Screening of cellular viability and metabolic activity was investigated through AlamarBlue®  
32 assay to assess biocompatibility of the scaffold produced (**Figure 4 A**). A significant  
33 ( $p < 0.05$ ) increase in metabolic activity of cells was observed on the micro patterned samples  
34 compared to the flat POSS-PCU samples.  
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41 This finding supported previous studies evaluating the effect of cellular alignment on  
42 subsequent metabolic activity. Vaquette et al.<sup>38</sup> showed that bone marrow MSCs when  
43 seeded on aligned poly(L-lactic-co-e-caprolactone) electrospun microfiber membranes  
44 showed statistically higher metabolic activity compared to random fibers after 14 days of  
45 culture.  
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53 Interestingly, the metabolic activity of the cells increased on the micro patterned samples  
54 compared to flat samples as shown by Alamar blue assay, however, the DNA assay showed  
55 lower cell growth on the patterned surfaces compared to the flat samples (**Figure 4 B**). This  
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1 finding was also of particular interest as previous reports in the literature showed similar  
2 patterns also reduced cellular growth in the presence of these topographical features. Wan et  
3 al.<sup>39</sup> showed an improved OCT-1 osteoblast-like cells adhesion on PLA and polystyrene  
4 substrates possessing nano, and micro topography, however no enhancement of cell  
5 proliferation was seen compared to smooth controls. Bashur et al.<sup>40</sup> showed similar findings  
6 of no significant enhancement of cellular growth (Hoechst 33258) of mesenchymal  
7 progenitor cells seeded on aligned electrospun Polyurethane fiber meshes. Furthermore,  
8 Kapoor et al.<sup>28</sup> showed lower tenocytes cell density at confluence (80hrs of seeding) with  
9 glass substrates having 50  $\mu\text{m}$  grooves compared to other constructs with wider groove  
10 widths and unpatterned control surfaces. The steady state of cellular growth and maintenance  
11 was linked to the effect of the topographic features introduced<sup>41</sup>.

12 The importance of guiding cell morphology and alignment was shown to have an effect over  
13 subsequent expression of tendon related matrix. Li et al.<sup>42</sup> showed that elongated human  
14 tendon fibroblasts were associated with higher levels of collagen I expression when compared  
15 to less stretched cells. The work of Vaquette et al.<sup>38</sup> also showed increased production of  
16 both collagen I and III over aligned microfibers/knitted scaffolds compared to tissue culture  
17 plastic controls. Moreover, cell seeding over electrochemically aligned collagen threads  
18 showed increased expression of scleraxis and tenomodulin with their essential role in tendon  
19 matrix assembly<sup>9, 10</sup>. Sahoo et al. also reported increased expression levels of collagen I,  
20 collagen III, and tenascin-C over polymeric electrospun nanofiber scaffolds<sup>43</sup>. They  
21 suggested that this could be due to the associated changes in focal adhesion orientation, actin  
22 cytoskeleton deformation, and the distribution of traction forces that guided cell  
23 mechanotransduction.

24 To investigate if such effect were present on POSS-PCU samples, expression of different  
25 tendon related matrix proteins (collagen I, collagen III, tenascin-C, and scleraxis) were  
26

1 analyzed using immune staining. Qualitative assessment of immunofluorescent staining  
2 showed a strong expression of different tendon related ECM proteins on the micro-patterned  
3 and flat samples as in (**Figure 7 and 8**). Difference in the expression levels of different  
4 collagen types produced coincided with previously reported results. Sahoo et al.<sup>43</sup> showed  
5 increased level of collagen III compared to collagen I on cell seeded polymeric electro spun  
6 nano fiber scaffolds. This was linked to the fact that collagen III was usually expressed in the  
7 early inflammatory and proliferative phase of tendon healing which was later replaced with  
8 collagen I in the remodeling phase.  
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19 In this study, the effect of topographical modification over total collagen production showed  
20 a significant increase in amount of collagen produced on the micro patterned POSS-PCU  
21 compared to flat POSS-PCU samples ( $P < 0.001$ ) (**Figure 6**). This observation was in line  
22 with previous studies where similar results were reported on various aligned fibrous scaffolds  
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31 Introduction of controlled topography enabled tenocyte cells to align along the patterns  
32 produced. Achieving this alignment of cells was the intention of this work, as it could  
33 potentially assist cells to mimic their native environment. As a consequence of this  
34 alignment, we noted that the cells had different metabolic activity and an increase in collagen  
35 production was also observed. It is unlikely this effect is caused due to changes in wettability  
36 of the surface, as difference water contact angles for Flat ( $98 \pm 2^\circ$ ) and the patterned POSS-  
37 PCU ( $111 \pm 2^\circ$ ), even though significant, it remains quite small. The surface topography  
38 however, is likely to be the major governing factor which has a significant effect on cellular  
39 activity and ECM production, as highlighted in studies reported before.  
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56 Whilst this study demonstrated the potential role to use a polymeric POSS-PCU system as a  
57 scaffold in tendon TE, the study was limited by different factors that might be the scope of  
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1 future work. For example, although production of various tendon related ECM proteins was  
2 increased over scaffolds possessing micro-topographic features, quantitative analysis and  
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4 gene profiles of various ECM molecules produced will further help in understanding tissue  
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6 integration and tendon function. In addition assessment of the mechanical properties of the  
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8 scaffolds produced together with the effect of dynamic culturing conditions will be further  
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10 investigated as these would be considered to be important for aimed clinical application.  
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## 13 **5. CONCLUSIONS:**

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16 This study demonstrated a simple and cost effective method of micro patterning polymer  
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18 surfaces using sacrificial micro phosphate glass fibers. Novel POSS-PCU polymer was  
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20 shown for the first time to support tenocyte viability, proliferation and functional activity.  
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24 This was particularly enhanced with the introduction of micro topographical features.

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26 Tenocytes were shown to exhibit native elongated morphology together with higher  
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28 metabolic activity on micro patterned surfaces compared to flat controls. Additionally,  
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30 contact guidance of cell alignment over seeded patterned-POSS-PCU was associated with  
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32 increased collagen production, along with all essential ECM proteins.  
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36 These encouraging findings support future investigative work exploring potential applications  
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38 of the micro patterned polymer surfaces produced as a tendon graft for tendon repair  
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40 applications.  
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## 43 **Acknowledgments**

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**Figure captions**

1 **Figure 1.** Scaffold fabrication process: Glass mold (16x16cm) was used as substrate where  
2 polymer solution is casted. (A.) Casting a 20% polymer solution into the mold produces flat  
3 scaffold samples. (B.) patterned samples produced by incorporating aligned glass fibers as  
4 sacrificial template at the interface of casted polymer, glass fibers were removed by washing  
5 samples for 24 hrs. In deionized water.  
6

7 **Figure 2.** Removal of glass fibers from interface of scaffolds was monitored by measuring  
8 the change in dry weight in “grams” (A) and pH (B) of samples. Error bars are standard error  
9 of mean, where n= 4. SEM images show micro-topography of embedded glass fibers at  
10 interphase of the POSS-PCU scaffold (C), and image of scaffold after fibers were removed  
11 by dissolution in di-ionized water leaving micro topography at interface of POSS-PCU  
12 samples (D). Scale bar represents 200  $\mu\text{m}$ . Representative cross-section samples are shown at  
13 the bottom of each group. Scale bar represents 20  $\mu\text{m}$ .  
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16 **Figure 3.** Reproducibility of patterned POSS-PCU scaffolds assessed using Light microscopy  
17 (A) shows no significant difference in distance between patterns ( $p>0.05$ ), Error bars are  
18 standard error of mean, where n= 3. Static water contact angle of different scaffolds is shown  
19 (B). Error bars are standard error of mean, where n=5. Statistical significance is reported with  
20 respect to flat POSS-PCU sample.  
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24 **Figure 4.** Metabolic activity measured by AlamarBlue® assay (A) and cellular growth  
25 measured by DNA Assay (B) for cells seeded on both flat and patterned POSS-PCU. Error  
26 bars are standard error of mean, where n=4. Statistical significance is reported with respect to  
27 flat POSS-PCU samples.  
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30 **Figure 5.** Cellular alignment was represented by Actin cytoskeleton staining for cells seeded  
31 on flat (A) and patterned POSS-PCU after 24hrs of culture. Reference axis used for calculation  
32 of cellular angle for Flat and patterned surface is represented by (a) and (a') respectively.  
33 Summary of obtained angulation values represented in (B). Cell attachment after 24 hrs. was  
34 calculated by measuring number of DAPI stained nuclei per sample (C) with no significant  
35 difference found ( $p>0.05$ ). Error bars are standard error of mean, where n=4. Scale bar  
36 represents 200  $\mu\text{m}$ .  
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40 **Figure 6.** Total collagen production (SirCol™ assay). Functional activity of seeded  
41 Tenocytes on different scaffolds was assessed through total collagen production. Error bars  
42 are standard error of mean, where n=4.  
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45 **Figure. 7.** Immunofluorescence staining for collagen-I (green) and collagen -III (red)  
46 expressed by human tenocytes on flat and patterned POSS-PCU samples after 21 days post  
47 seeding, where A and D represent flat and B, C, E and F represent patterned POSS-PCU  
48 samples. G and H represent negative control for collagen -III and collagen -I respectively.  
49 Due to excessive background during imaging, images on patterned samples were presented  
50 separately for collagen -I/ collagen -III and DAPI staining. Scale bar represents 200  $\mu\text{m}$ .  
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53 **Figure. 8.** Immunofluorescence staining for tenascin-C (green) and scleraxis (red) expressed  
54 by human tenocytes on flat and patterned POSS-PCU samples after 21 days post seeding,  
55 where A and D represent flat and B, C, E and F represent patterned POSS-PCU samples. G  
56 and H represent negative control for scleraxis and tenascin-C respectively. Due to excessive  
57 background during imaging, images on patterned samples were presented separately for  
58 tenascin-C/scleraxis and DAPI staining. Scale bar represents 200  $\mu\text{m}$ .  
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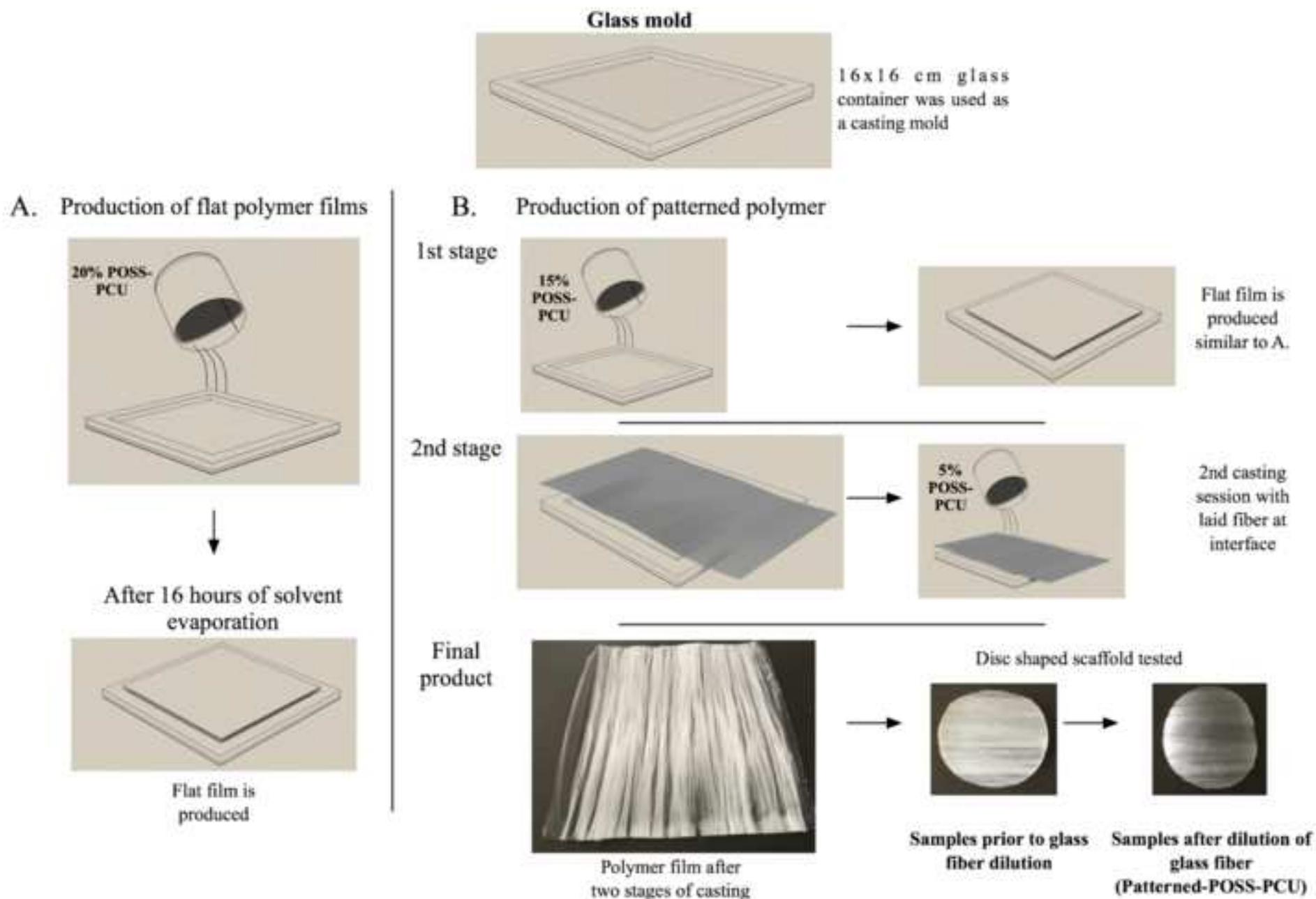


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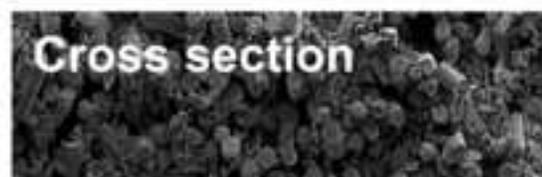
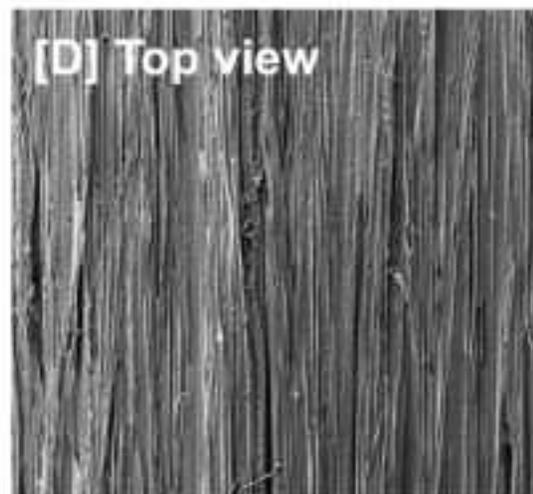
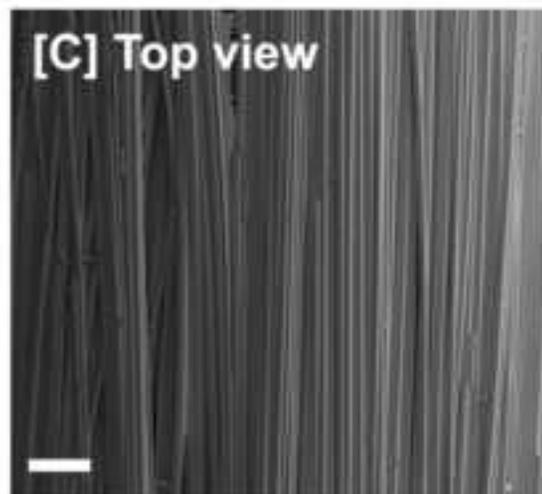
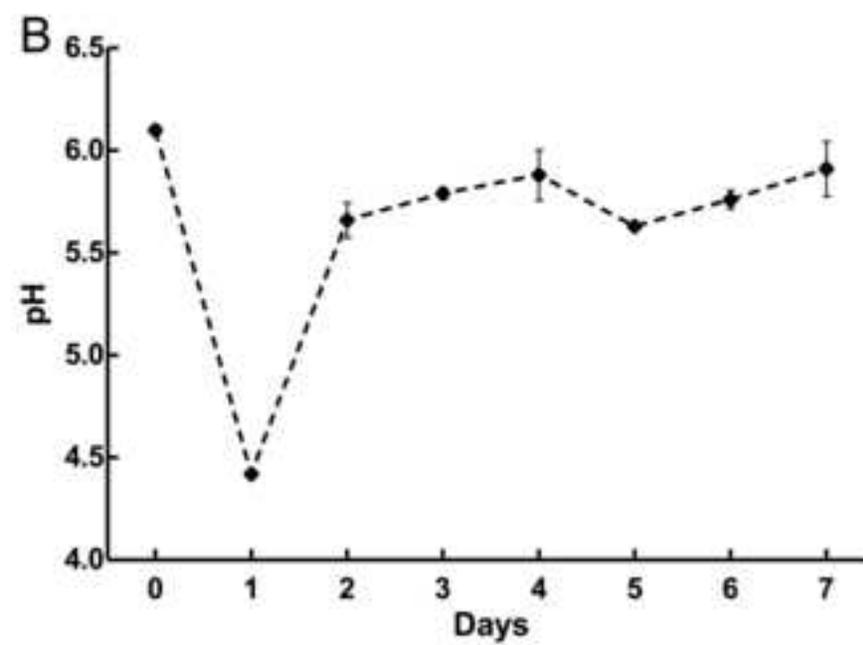
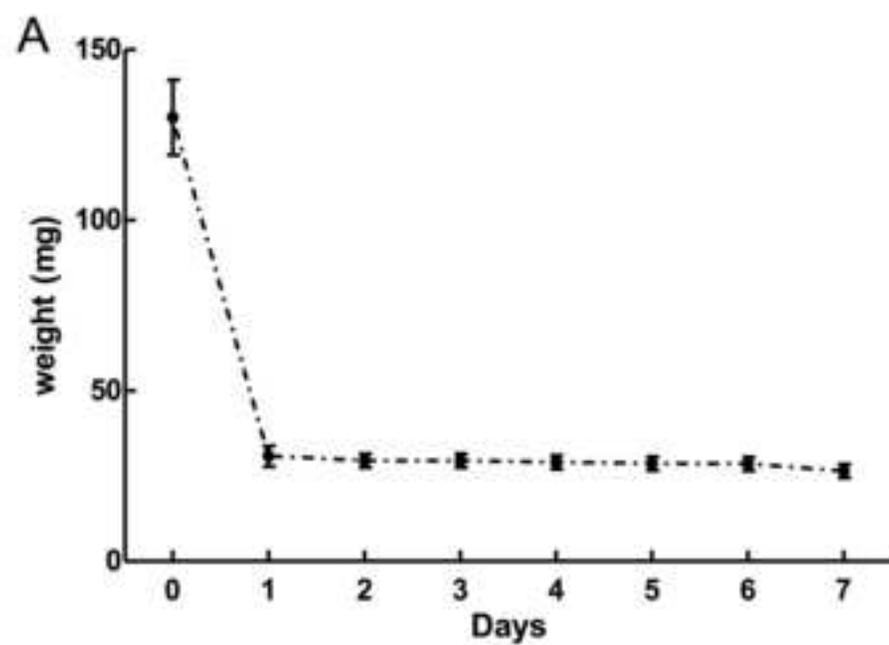


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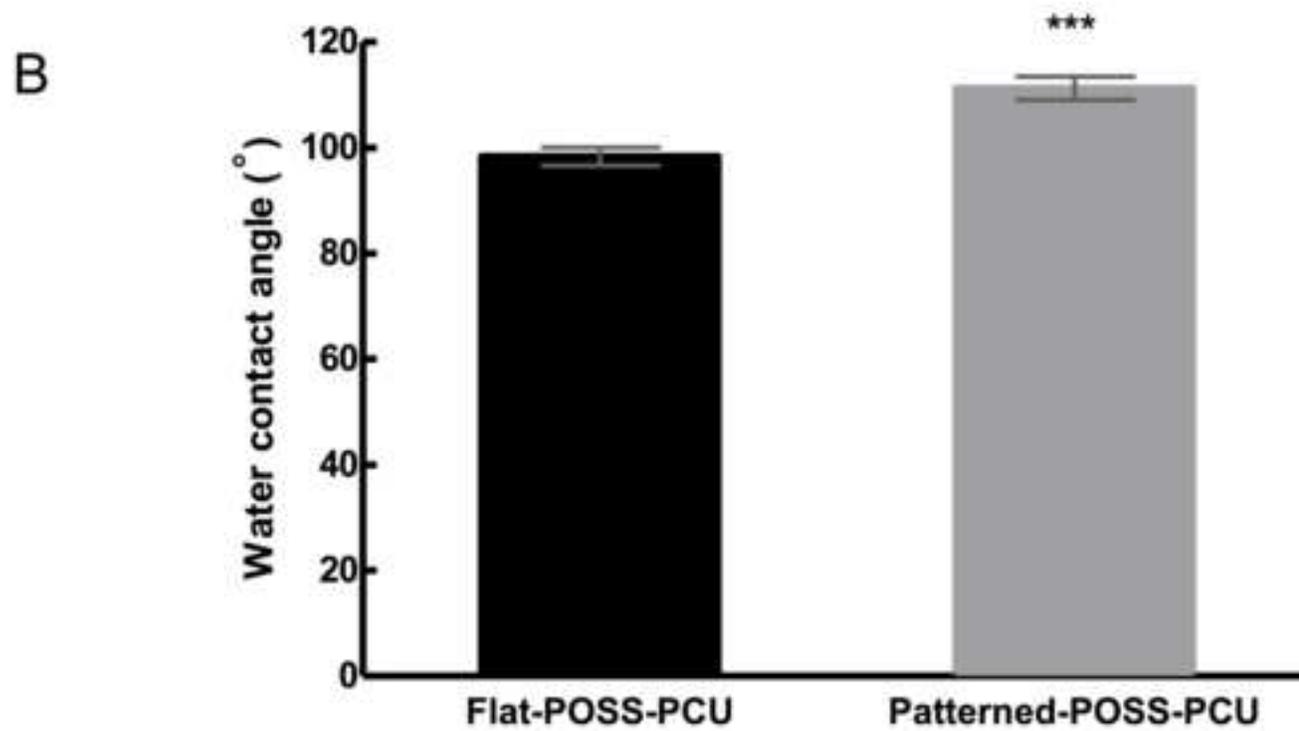
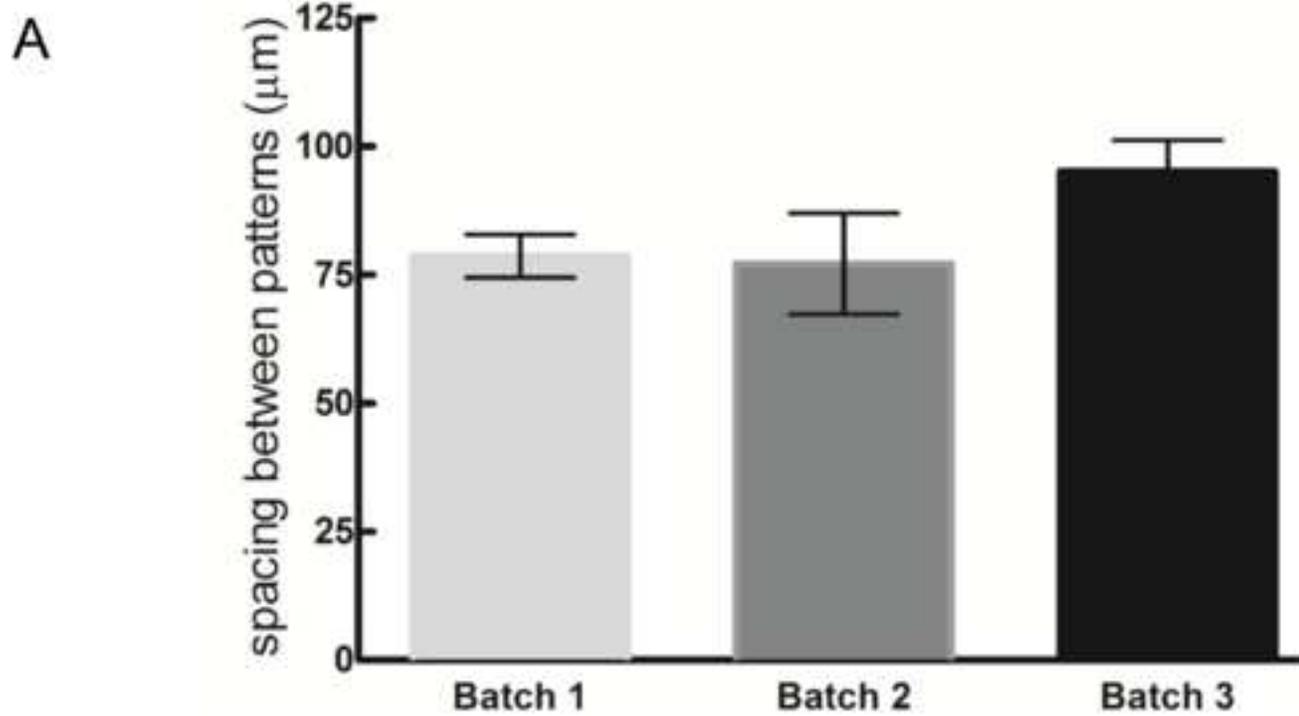
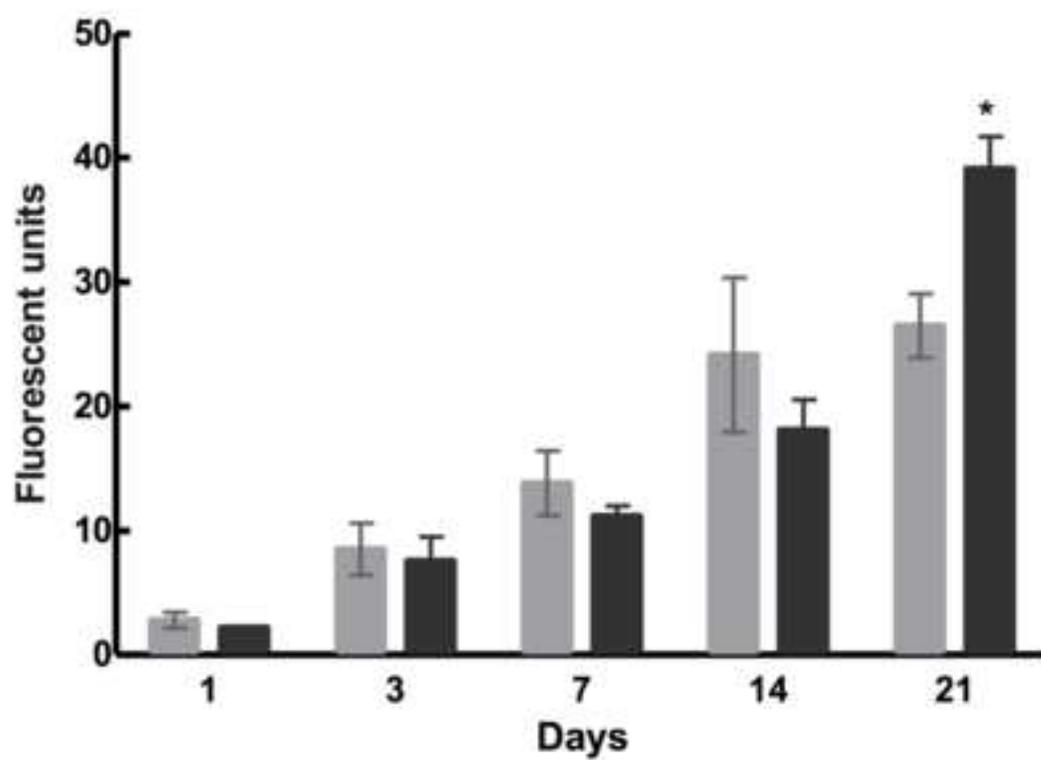


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**B**

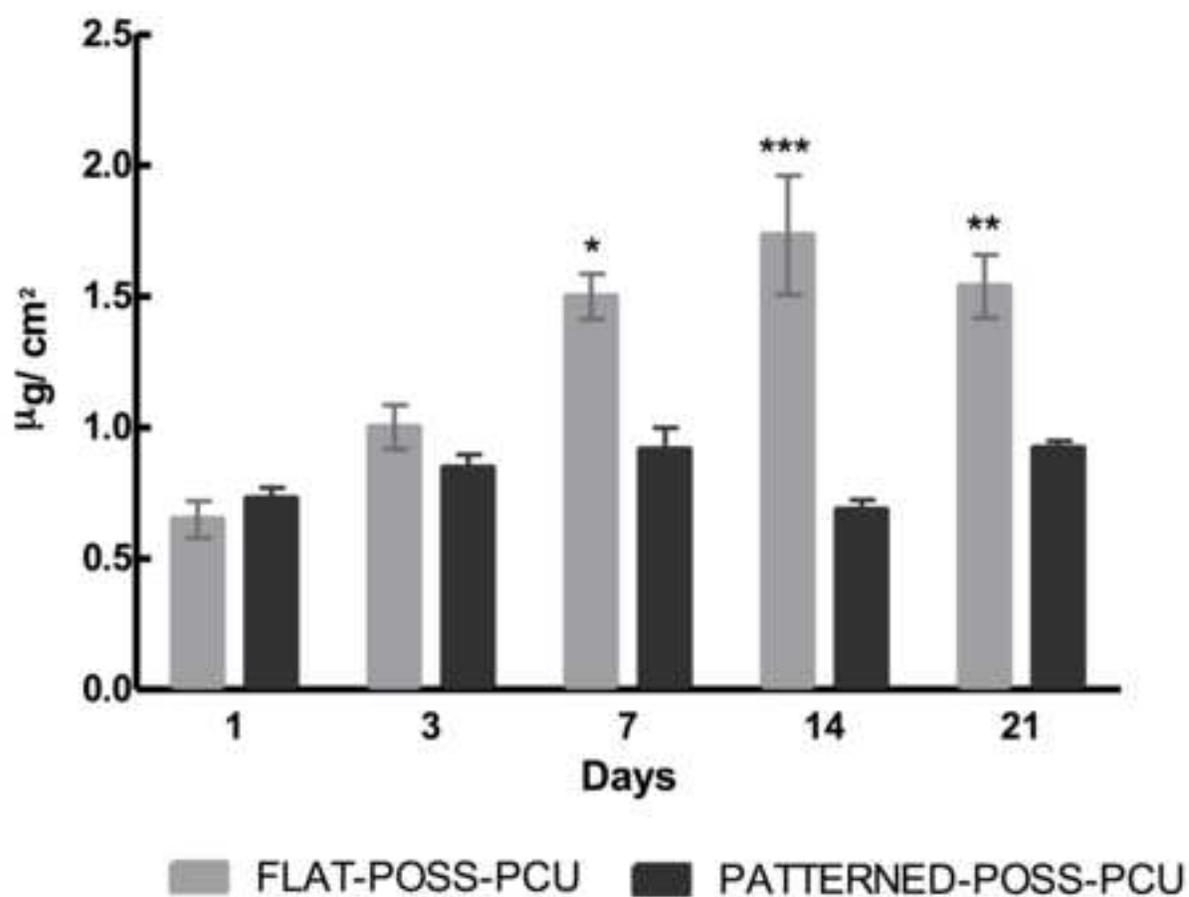


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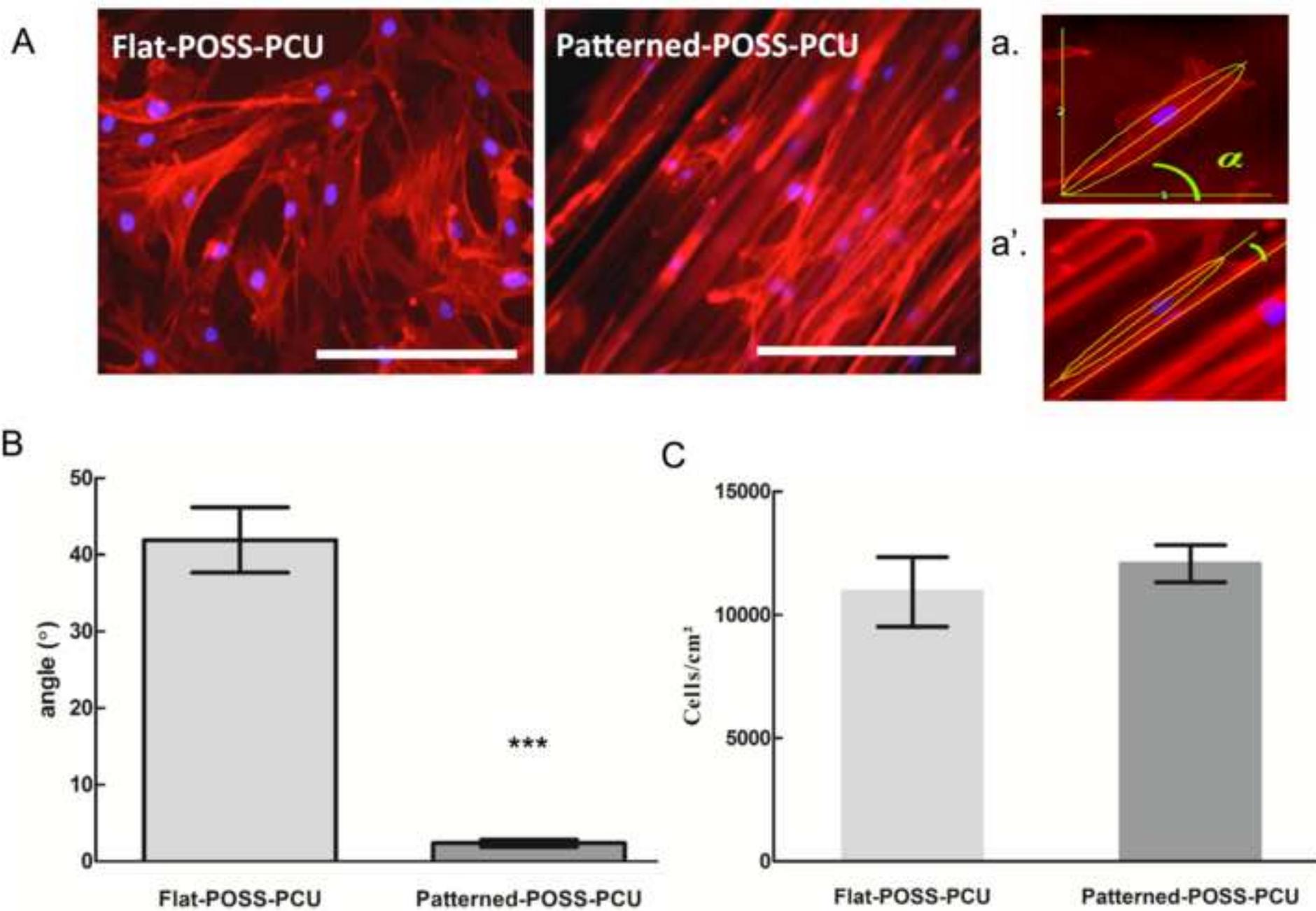


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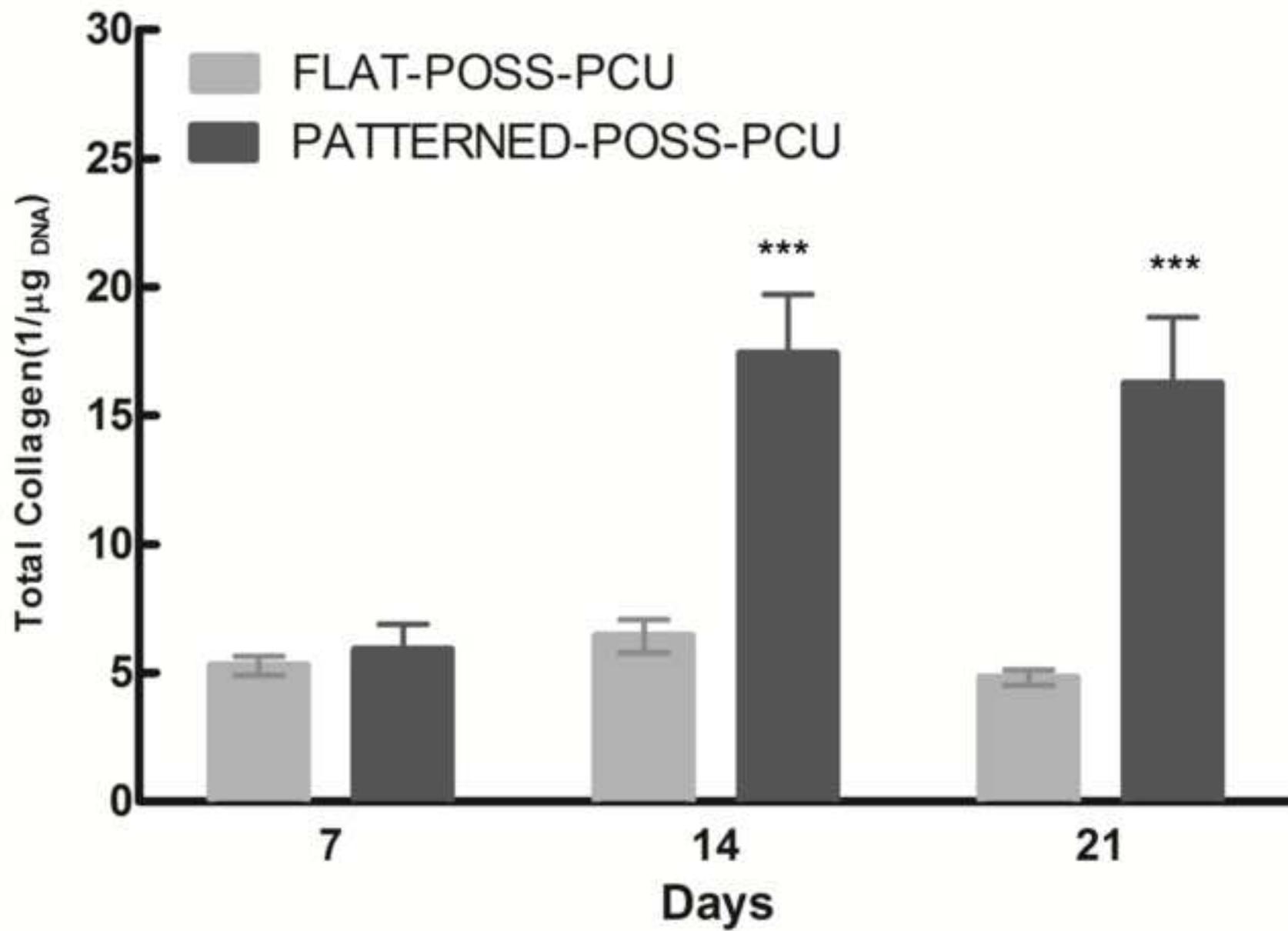


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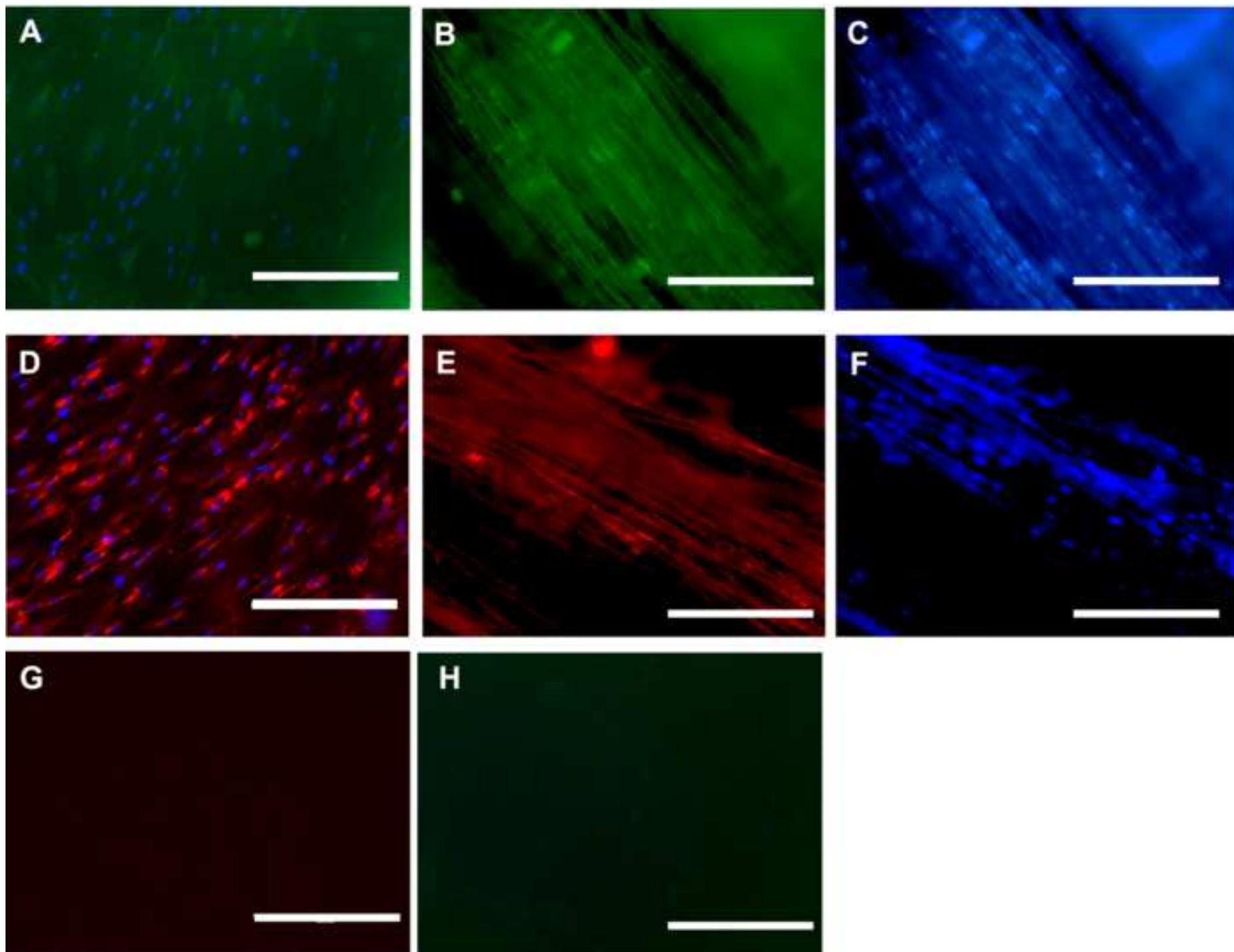
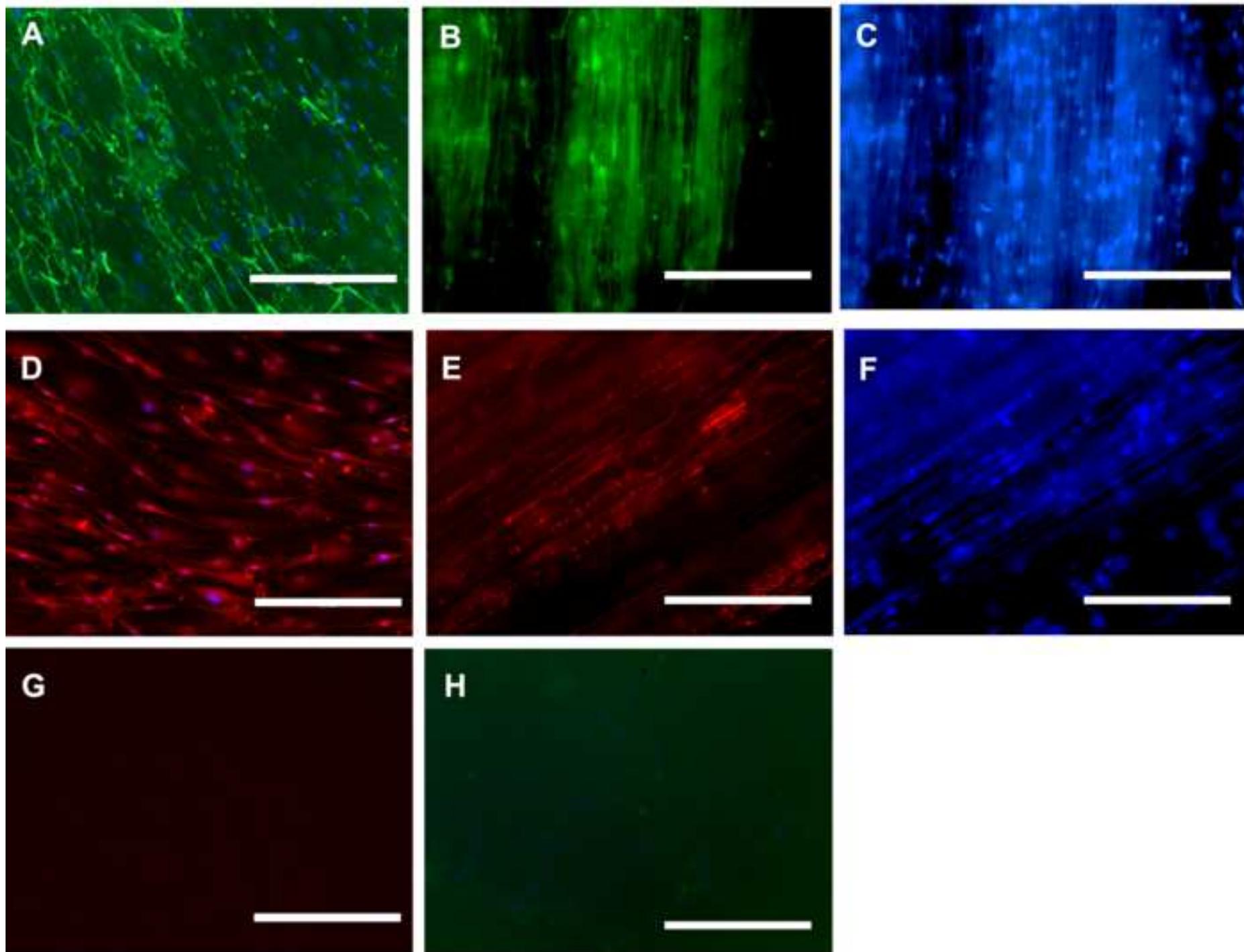


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