Effects of Unsaturation of C₂ and C₃ Hydrocarbons on the Formation of PAHs and on the Toxicity of Soot Particles

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6 Abstract

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Engineering systems such as gas turbines and internal combustion engines utilise gaseous fuels which produce toxic substances when they are burnt. Among these substances are solid soot particles and gas phase polycyclic aromatic hydrocarbons (PAHs). The link between soot and PAHs has long been established. Firstly, PAHs assemble themselves into larger structures which are the soot particles themselves. Secondly, they are mostly found, adsorbed on the surfaces of soot particles and form their toxic components. This paper presents the results of both gas-phase and particle-phase PAHs generated from pyrolysis of ethane, ethylene, acetylene, propane and propylene in a homogenous laminar flow reactor. The PAHs studied were the US EPA 16 priority PAHs, but emphasis was given to those PAHs classified as possible carcinogens to humans (Group B2). Pyrolysis of five gaseous fuel molecules was carried out within the temperature range of 1050 - 1350 °C under oxygen free condition and a fixed fuel concentration of 10,000 ppm on C₁ basis. Soot and gas phase products generated within the reactor were sampled from the exit of the reactor. The PAHs from the samples were then extracted using an accelerated solvent extractor (ASE) and their analysis was carried out using gas chromatography coupled to mass spectrometry (GCMS). The experimental results showed that, depending on the temperature at which a fuel is pyrolysed, its degree of unsaturation plays an important role on the type and concentration of PAHs per unit mass of soot and per unit gas volume. The type of PAH produced and its concentration influenced the overall carcinogenic potential of the gaseous and particulate effluent. It was established that the double bonded C₃ propylene produced the highest amount of soot and particle-phase PAHs per unit mass of soot and per unit volume of gas. Propylene also produced soot particles with

- the highest carcinogenicity in the temperature range of 1050 1250 °C and the carcinogenicity decreased with temperature increase. The triple bonded C_2 acetylene produced the highest amount of gas phase PAHs per unit volume of gas when compared with other C_2 and C_3 fuels. It was concluded that increasing the unsaturation of a fuel increases its gas phase PAHs in the case of the C_2 fuels and particle phase PAHs in the case of the C_3 fuels. The total PAH distribution was therefore dominated by the gas phase PAHs in the C_2 fuels and particle phase PAHs in the C_3 fuels.
- 35 Keywords: PAHs, unsaturation, pyrolysis, fuels, soot, toxicity
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1.0 Introduction

Serious health and environmental effects of combustion generated particulates makes it necessary to investigate their formation and toxicity. Polycyclic Aromatic Hydrocarbons (PAHs) have long been considered as one of the major precursors for soot particles, while they also form the main toxic components adsorbed onto the particulates [1]. Most of the carcinogenic, mutagenic and teratogenic PAHs [2],[3] can be present either adsorbed onto the particulates or found as breathable gaseous species in the atmosphere. Human mortality cases associated with airbone particulates bearing adsorbed PAHs have been reported in some cities in the United Kingdom [4] and the United States [5].

In light of the above health reports, a number of toxicological assessments of PAHs have been made over several decades by various global agencies [6],[7],[8]. These agencies evaluated and selected several PAHs on the basis of their carcinogenicities. The selection made by the United States Environmental Protection Agency (US EPA) constituted a list of 16 priority PAHs that are now being consistently listed by researchers worldwide in the PAH analysis of environmental samples.

54 The PAH benzo(a)pyrene has been confirmed as being the most carcinogenic of the 16 EPA PAHs [9] and, consequently, the most studied [10]. In earlier years, the toxicity of the rest of 55 the 15 EPA PAHs was considered as potent as that of benzo(a)pyrene by the EPA itself [11]. 56 Nisbet and Lagoy [12] subsequently evaluated and modified the new toxic equivalence factors 57 (TEF) for each of the 16 EPA PAHs. The TEF indicates the carcinogenic potential of each of 58 the 16 priority PAH relative to benzo(a)pyrene. Nisbet and Lagoy assigned to benzo(a)pyrene 59 and dibenz[a,h]anthracene a TEF of unity, while benzo(a)anthracene, benzo(b)fluoranthene, 60 benzo(k)fluoranthene and indeno(1,2,3-cd)pyrene were assigned a TEF value of 0.1. The 61 62 remaining 10 PAHs of the US EPA were either 1000 or 100 times less toxic than the aforementioned six PAHs. 63 A year after Nisbet and Lagoy's study, chrysene was added to the above list of six PAHs by 64 the US EPA itself [13] in the provisional guidance for quantitative risk assessment 65 (EPA/600/R-93/089) and was accorded a TEF value of 0.01. The above aggregate of seven 66 PAHs were then grouped by the US EPA (1993) as Group B2 ('possibly carcinogenic to 67 humans'), while 7 out of the remaining 9 PAHs were grouped as 'unclassifiable as to 68 carcinogenicity' (Group D). The work reported in this paper aimed at investigating the effect 69 70 of the degree of unsaturation in C2 and C3 single-molecule fuels on the formation of the 16 71 EPA priority PAHs, while focussing mostly on the formation of the Group B2 PAHs. The EPA 72 PAHs investigated are shown in Table 1, where they are ranked in order of their decreasing 73 toxic equivalence factor (TEF). 74 PAHs produced by some C₂ and C₃ fuels were investigated previously in flames [14],[15],[16] and tube reactors [17],[18],[19]. Advances have also been made using kinetic modelling 75 [20],[21],[22],[23]. However, the characteristics of PAHs in the gaseous phase and those 76 adsorbed onto particles and the relative toxicity of these PAHs with variation in fuel degree of 77 unsaturation are still not precisely understood. Understanding of the linkage between fuel 78

molecular structures and the amount and toxicity of air bone and particulate borne PAHs is still also incomplete.

Furthermore, diesel and gasoline fuels contain a mixture of saturated, unsaturated, branched, and aromatic hydrocarbons [24]. In order to understand and address the influence of fuel molecular structure on the formation and emission of toxic PAH molecules, a homologous series of saturated and unsaturated C₂ and C₃ fuel molecules have been assessed; this could lead to insights that could inform the processing of fuels such that they produce fewer toxic PAH emissions.

Table 1: List of 16 Priority PAHs and their Carcinogenic groups as classified by US EPA (1993)

Sn	PAHs	PAH	Carcinogenic	Toxicity	Molecular	Number	Formula
		Abbreviation	Group	Factor	Weight(g/mole)	of Rings	
1	Benzo(a)pyrene	B[a]P	B2	1.0	252	5	$C_{20}H_{12}$
2	Dibenz[a,h]anthracene	D[ah]A	B2	1.0	278	5	$C_{22}H_{14}$
3	Benzo[a]anthracene	B[a]A	B2	0.1	228	4	$C_{18}H_{12}$
4	Indeno[1,2,3-cd]pyrene	I[123cd]P	B2	0.1	276	6	$C_{22}H_{12}$
5	Benzo[b]fluoranthene	B[b]F	B2	0.1	252	5	$C_{20}H_{12}$
6	Benzo[k]fluoranthene	B[k]F	B2	0.1	252	5	$C_{20}H_{12}$
7	Chrysene	CRY	B2	0.01	228	4	$C_{18}H_{12}$
8	Anthracene	ATR	D	0.01	178	3	$C_{14}H_{10}$
9	Benzo[g,h,i]perylene	B[ghi]P	D	0.01	276	6	$C_{22}H_{12}$
10	Acenaphthylene	ACY	D	0.001	152	3	$C_{12}H_{8}$
11	Fluorene	FLU	D	0.001	166	3	$C_{13}H_{10}$
12	Fluoranthene	FLT	D	0.001	202	4	$C_{16}H_{10}$
13	Naphthalene	NPH	D	0.001	128	2	$C_{10}H_{8}$
14	Phenanthrene	PHN	D	0.001	178	3	$C_{14}H_{10}$
15	Acenaphthene	ACN	NA	0.001	154	3	$C_{12}H_{10}$
16	Pyrene	PYR	NA	0.001	202	4	$C_{16}H_{10}$

*Group B2 are 'possibly carcinogenic to humans' while Group D are 'unclassifiable as to carcinogenicity' NA –Not available

In this paper, a systematic study of both the gas-phase and particle-phase PAHs generated from the pyrolysis of the fuels in a laminar flow reactor was carried out. The PAHs studied were the US EPA 16 priority PAHs, with special attention given to Group B2 PAHs which are classified as possible carcinogens to humans. Pyrolysis of the gaseous fuel molecules was carried out within the temperature range of 1050 - 1350°C under oxygen free condition and a fixed fuel concentration of 10,000 ppm on C₁ basis. Soot and gas phase products generated within the reactor were sampled from the exit of the reactor. The PAHs from the samples were then

extracted using an accelerated solvent extractor (ASE) and their analysis was carried out using gas chromatography coupled to mass spectrometry (GCMS). The oxygen free pyrolysis conditions in the tube reactor and the range of temperatures chosen resemble to a significant extent the conditions in the core of the fuel spray of a diesel engine where, in the early stages of combustion, there is little oxygen available.

2.0 Experimental Approach

2.1 Gaseous Fuel Molecules Tested

Five, CP grade, single components gaseous fuel molecules, sourced from BOC UK, were tested and their properties are shown in Table 2. They included three C_2 fuel molecules (ethane, ethylene and acetylene) and two C_3 fuels (propane and propylene). The percentage purity of each of the gas molecules was at least 99 %. Ethane is a significant component of natural gas, while propane is a principal component of Liquefied Petroleum Gas (LPG).

Table 2: The five fuel molecules tested with their properties at 1.013 bar and 15 °C

Sn	Fuel Molecule	Molecular	C/H	Molecular Mass	Boiling	Density
		Structure		(g/mole)	point (°C)	(kg/m^3)
1	Ethane	H ₃ C-CH ₃	0.33	30.07	-88.6	1.28
2	Ethylene	$H_2C=CH_2$	0.5	28.05	-103.7	1.19
3	Acetylene	HC≡CH	1	26.04	-84.7	1.11
4	Propane	$H_3C-CH_2-CH_3$	0.375	44.10	-42.1	1.90
5	Propylene	$H_3C-CH=CH_2$	0.5	42.08	-47.6	1.81

- The purpose of this paper is to investigate the following aspects of the influence of unsaturation of C_2 and C_3 Fuels on PAH formation:
 - i) Confirm the influence of the degree of unsaturation on the propensity of a fuel to form soot in the tube reactor used for this study
 - ii) Study the influence of fuel unsaturation on the condensation of PAHs on soot particles and the production of PAHs as gas phase species
 - iii) Study the influence of fuel unsaturation on the toxicity of the Group B2 PAHs found on soot particles under pyrolysis conditions

iv) Consider mechanisms that lead to the formation of gas and particle phase PAHs, and in particular, those mechanisms that lead to the formation of Group B2 PAHs

2.2 Sample Generation

Soot and gaseous samples were generated by means of pyrolysis using a tube reactor at temperatures ranging from 1050 -1350 °C. Figure 1 shows a schematic of the experimental set-up. The experimental facility consisted of a reactor temperature control system, oxygen-free nitrogen and fuel gas supplies, mass flow controllers (MFC) (1) for nitrogen and the gaseous fuel, a nitrogen heater, fuel inlet (2), nitrogen/fuel, static mixer (3), circulating cooling water (4), insulated heated nitrogen/fuel lines, tube heater (5), DMS 500 particle size spectrometer instrument and its dilution cyclone, DMS 500 sampling probe (6), soot sampling probe (7), particulate filter housing, a stainless steel resin (XAD-2) cartridge holder, gas volumetric meter, vacuum pump, and a PC for system control and storing data.

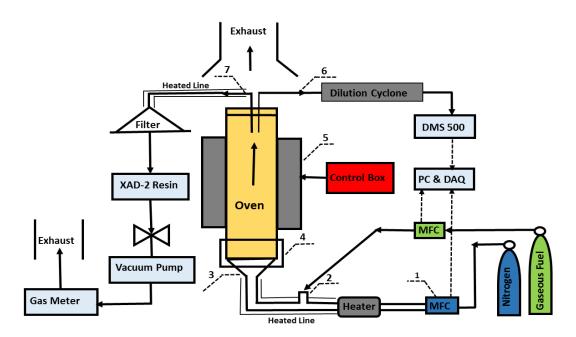


Fig.1: Schematics of the experimental set-up: 1) mass flow controller (MFC) 2) fuel inlet 3) static mixer 4) circulating cooling water 5) tube furnace 6) DMS 500 sampling probe 7) soot sampling probe

The carrier gas used during the pyrolysis of all the gaseous fuel molecules was nitrogen and was metered at a constant flow rate of 20 L/min (at STP conditions) using a MFC (1). All five fuel molecules were supplied to the pyrolyser at a fixed carbon flow rate of 10,000 ppm on C₁ basis. Thus, for example, the volumetric flow rate of ethane was approximately one and half times as high (ml/min) as that of propane. The flow rate of each fuel molecule is shown in Table 3. Ethane was also used as the baseline fuel for daily repeat checks and for drift in the reactor systems and associated instrumentation. The fuel molecules were injected into the nitrogen stream via software-controlled solenoid valves.

Table 3: The concentrations of five fuel molecules tested (ppm is on molar basis)

Sn	Fuel Molecule	Fuel Flow rate	Fuel Flow rate on C ₁ basis
		(mL/min)	(ppm)
1	Ethane	99.80	10,000
2	Ethylene	99.95	10,000
3	Acetylene	98.90	10,000
4	Propane	69.90	10,000
5	Propylene	64.80	10,000

An electrical tape heater surrounded and heated the nitrogen line connected to the fuel inlet (2). A proportional integral derivative (PID) controller maintained the nitrogen gas temperature at 150 °C. In order to avoid condensation of gas phase PAHs, the soot sampling stainless steel probe (7) that led to the filter housing was heated by a tape heater and controlled at a temperature of 120 °C by a separate PID controller.

Immediately when fuel was introduced into the nitrogen stream, the combined fuel and nitrogen stream passed through a static mixer (3). The mixer was packed with 8mm stainless steel ball bearings which were located at the tube reactor inlet. The mixer ensured that the combined streams were homogeneously mixed. The temperature in the mixer was maintained at >180 °C with the aid of a type K thermocouple. The tube reactor was 1440 mm long and had 104 mm diameter. The alumina tube was vertically positioned in an electric furnace and about 600 mm of the tube central length was heated, and was found to be uniform. The tube heated section

was maintained by an electrical PID controlled system at temperatures within the range of 1050 - 1350 °C. The longitudinal temperature profile of the reactor used in this work has been recorded previously [25]. The profile is typical of such tube reactors as reported in Glarborg et al. [26]. The gas residence time (t_r) can be calculated using equation 1.

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$$t_r(s) = \frac{V_r(L)}{Q(L/s)}$$
 (1)

Where V_r is the volume of the 600mm reaction zone of the reactor, and Q is the volumetric flow rate at the reaction temperatures tested. The residence time was therefore dependent on the reactor temperature (T), and can be expressed as 4470/T (s).

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Soot particles generated within the reactor were sampled by means of a stainless steel probe connected to a vacuum pump. The probe was placed at the outlet of the reactor using a 12.5 mm stainless steel tube (7). The flow rate of the vacuum pump was maintained at < 18 L/min using a control valve. Between the soot sampling probe and the vacuum pump, a particulate filter and a resin based system were placed to collect particulate and gaseous PAHs respectively. The soot samples were collected on a glass micro fibre filter (70 mm diameter, 0.7 µm pore size, 75 g/m² mass, 310 s filtration speed) (Fisher Scientific UK). A glass fibre filter was chosen due to its PAH-inertness and heat resistance properties, and was also found suitable by many other studies [27], [17], [18]. The mass of the filter was measured before and after sampling on a high precision mass balance ($d = \pm 0.001$ mg) in order to obtain the soot mass collected. The filter was first baked in an oven, to a temperature of 120 °C for 8 hours so as to minimize the moisture in the filter and used immediately upon being removed from the oven. The filter holder was also maintained at a temperature of 120 °C. Repeatability tests with ethane as the baseline fuel was conducted at 4 different test days. The repeat results for mass concentration from ethane pyrolysis showed that the measurement process was repeatable (Table 4), to satisfactory levels, with the standard deviations in soot masses generated from

ethane pyrolysis being 1mg (20 %) at the temperature of 1050 $^{\circ}$ C and 14 mg (9 %) at the temperature of 1250 $^{\circ}$ C.

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The gas phase PAHs were trapped onto a Supelco brand Amberlite XAD-2 resin (~0.65 mL/g pore volume, 90 Å mean pore size, ~300 m²/g surface area and density of 1.02 g/mL at 25 °C) (Sigma Aldrich, UK). XAD-2 resin was selected since it was reported by EPA 1999 [27] to have higher collection and retention efficiencies compared to other sampling materials such as Tenax® and polyurethane foam (PUF). A preliminary PAH analysis carried out with both the resin and PUF confirmed that the resin was more suitable for trapping gaseous PAHs. A glass cartridge was first loaded with 5g of the XAD-2 resin sandwiched between two pieces of glass wool. The cartridge was then inserted into a custom-made stainless steel housing. The resin housing was connected in series after the particulate filter. The gas volume passed through both the filter and the XAD-2 resin was measured by a diaphragm volumetric gas meter ($Q_{max} = 6$ m³/h) sourced from Bell flow Systems UK. During ethylene pyrolysis at 1150 °C for example, the DMS 500 instrument (particle spectrometer), was used to assess the sample in the flow before and after the filter housing. It was found that particles up to 200 nm were sampled before the filter. After the filter, no particle > 10 nm was passed onto the XAD-2 resin. Therefore, only clean gases without particles > 10 nm entered the XAD-2 resin holder. Particles < 10 nm recorded by the DMS 500 were considered to be condensed species.

The sampling durations for soot and gaseous PAHs was 15 min at all temperatures tested. This duration was chosen after an optimisation exercise in order to trap sufficient mass of soot for subsequent GCMS analysis. The mass of soot and volume of gas passed through the particulate filter and the XAD-2 resin for each test duration were measured. The filter gravimetric soot mass measurements and calculated soot mass concentrations at each temperature, for the C₂ and C₃ fuels are shown in Table 4. The particulate and the gas phase samples collected were

stored separately in 90 mm diameter plastic petri dishes and wrapped with para-film tape and immediately frozen and stored in dark frozen conditions before further analysis.

2.3 Sample Extraction

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The extraction of PAH species from the soot and resin samples was carried out using an Accelerated Solvent Extractor (ASE) (Thermo Scientific Dionex-150). ASE is an automated technique for rapidly extracting molecules such as PAHs at elevated temperature and pressure. It is a recommended technique by the EPA (Method 3545, SW-846, draft update IVA) for extracting PAHs [28]. ASE has advantage over classical Soxhlet extraction, including large solvent reduction, faster extraction times by up to an order of magnitude and improved extraction efficiency and recovery [29]. All samples were extracted using dichloromethane (DCM) solvent. DCM was used as a solvent because it has boiling point far lower than that of all the 16 PAHs of interest and has long been used [30] for PAH recoveries. The extraction was carried out using a 10 mL solvent/sample cell at a temperature of 125 °C and pressure of 100 bar (one static cycle at 5 min, purge time of 60 s, 40 % rinse volume, extraction time of 15min and total extracted volume 20 mL per single extraction) [29]. Extraction of PAHs from each particulate and resin sample was repeated three times in the same collection vial in order to ensure that all the extractable PAHs were extracted. The first, second and third extractions accumulate the total extraction volume to 60 mL per sample. The efficiency of the extraction method was evaluated using 84.6 mg of ethylene soot generated from the reactor at 1150 °C and was found to be 90 %. PAH recoveries of each of the 16 PAHs were calculated relative to the conventional atmospheric Soxhlet extraction and were found to be in the range of 82 – 120 %. Several authors [30], [31] had also compared the recovery efficiencies of ASE and conventional Soxhlet and their results were similar to those reported in this study. In order to prevent any deterioration of PAHs during deep-freeze storage, all the samples were extracted within one week of their generation.

2.4 Sample Concentration

Most of the DCM in the 60 mL extracted volume was evaporated by bubbling gently a nitrogen stream at 5 L/min through the extraction vial containing the extracts. The extraction vial was situated in a custom-made stainless steel PID controlled heating mantle. Each extract was initially concentrated from 60 mL down to about 15 mL and was then transferred into a graduated glass tube (0 to 15 m L) (VWR UK). The 15 mL extract was then concentrated further, down to 1 mL.

2.5 Sample Analysis

The concentrated 1 mL extracts were analysed with gas chromatography coupled to mass spectrometry (GCMS) (Agilent 7890B GC coupled with 5977A MSD to HP-5 column of: 30 m x 250 μm x 0.25 μm). Helium was used as the carrier gas at a flow rate of 1.2 L/min. An automatic liquid sampler (ALS) was used, injecting 1 μL of each sample in a split-less mode. The GC oven was heated starting with an initial temperature of 50 °C, held for 1 min, followed by a ramp rate of 25 °C/min to 150 °C, held for 1 min. Further ramping of 25 °C/min, increased the temperature to 200 °C, and held for 1 min. Another ramp rate of 3 °C/min, increased the temperature to 230 °C, held for 1 min. Finally, a ramp rate of 8 °C/min increased the temperature to 310 °C, held for 3 min. The total run time of each sample was 33 min. The transfer line temperature was 290 °C. The MS used was single quadrupole in electron ionization (EI) mode. MS Source temperature was 230 °C and MS quad temperature was 150 °C.

In order to quantify the PAHs in a sample, the GC was first calibrated using a standard QTM PAH Mix certified reference material of initial concentration of 2000 μ g/mL in dichloromethane. The standard (Sigma Aldrich, UK) contained the 16 PAH compounds shown in Table 1. Each PAH had certified purity ranging from 98.2 - 99.7 %. The PAH standard was first diluted in DCM in the ratio of 1:50 and then serially diluted further into five calibration

levels in the ratio of 1:5. An internal standard mixture (Sigma Aldrich UK) of concentration equivalent to the middle calibration level (1 μ g/mL) was added to each calibration vial based on EPA Method To-13A analysis guidelines for PAHs [27]. The internal standard mixture contained the following 6 compounds and their target PAHs, namely: 1,4-Dichlorobenzene-d4, Naphthalene-d8 (NPH), Acenaphthene-d10 (ACN, ACY, FLR), Phenanthrene-d10 (PHN, ATR, FLT), Chrysene-d12 (PYR, B(a)A, CRY) and Perylene-d12 (B(b)F, B(k)F, B(a)P, I(123cd)P, D(ah)A, B(ghi)P). The GC calibration was carried out by running the five calibration levels. Calibration curves were developed for each of the 16 PAH compounds and their R² values were \geq 98 %. Unknown target PAHs were quantified in a selected ion monitoring (SIM) mode. This was carried out by identifying the target PAHs based on detection of the ions in each PAH molecule and subsequent comparison of the retention times of the ions with those of the QTM PAH Mix calibration standards.

3.0 Results and Discussion

3.1 Effect of unsaturation on Soot Mass

Measured soot mass and calculated soot mass concentrations during the pyrolysis of all the C_2 and C_3 fuels are shown in Table 4. The results from Table 4 showed that, for all the fuels examined, increase in temperature of the reactor from $1050-1250\,^{\circ}\text{C}$ resulted in increase in the mass concentration of soot collected. This trend was consistent with those reported in the literature [18], [32], [33].

It can be observed from Table 4 that the single bonded ethane and the doubled bonded ethylene produced roughly similar soot mass concentrations, indicating that under the experimental conditions tested, the presence of double bond was not significant in determining the rate of soot formation. In an oxygen/fuel environment [34], one would expect ethylene to soot substantially more than ethane, probably because of increased tendency for ethylene to become acetylene by means of hydrogen abstraction due to oxygen radicals. The absence of oxygen in

the pyrolysis reported here does not promote the hydrogen abstraction by means of oxygen radicals.

It is also apparent from Table 4 that when the triple bonded acetylene was pyrolysed, the soot formation, in comparison to the other two C_2 fuels, increased considerably. For instance, the soot concentrations generated in acetylene pyrolysis at the temperatures of 1050 °C and 1150 °C were, respectively, 5 and 2 times those for ethylene. The above observations are supported by the results of other investigations. For example, Ruiz et al. [32] carried out pyrolysis of ethylene and acetylene within the temperature range of 1000 - 1200 °C in a similar tube reactor and they found that the amount of soot generated from acetylene was higher than that from ethylene at all temperatures.

The enhanced soot propensity of acetylene could be that it is directly implicated as a reactive species in the HACA (hydrogen abstraction, acetylene addition) mechanism, which contributes to PAH and particle growth [35]. Mechanistic studies have highlighted the significance of the HACA mechanism in fuel rich hydrocarbon flames [36] and under pyrolysis conditions [19]. Acetylene has also been identified as directly involved in the formation of the first aromatic ring [1], this sets it apart from ethane and ethylene, which must both undergo dehydrogenation in order to form acetylene. The large differences in the soot concentrations for ethane, ethylene and acetylene, observed at low temperature in Table 4, reduced significantly at the higher temperatures. Similarly, it can be seen from Table 4 that propylene yielded more soot concentrations than propane at all conditions tested. This is not surprising since propylene (C₃H₆) is a doubled bonded unsaturated C₃ fuel that can produce propargyl radical (C₃H₃) during pyrolysis [37]. Propargyl radicals are also known to be highly instrumental in the formation of the first aromatic ring [38], thus speeding up subsequent PAH growth and initial soot particle inception. This is probably why propylene was more prolific in soot formation.

Higher soot propensity for propylene, when compared with propane, was also reported for flames by Wang and Chung [39].

Table 4: soot mass and soot concentrations from filter gravimetric measurements

Temperature	(°C) Etha	ine	Ethyle	ene	Acet	ylene
	Soot Mass	Soot Conc.	Soot Mass	Soot Conc.	Soot Mass	Soot Conc.
	(mg)	(mg/m^3)	(mg)	(mg/m^3)	(mg)	(mg/m^3)
1050	5.100 ± 1.000	16.00	8.000	25.70	36.30	119.0
1150	75.00 ± 11.00	433.5	84.60	485.5	142.4	863.0
1250	153.0 ± 14.00	956.3	155.4	953.4	202.6	1282
1350	124.5 ± 11.00	793.0	135.0	849.1	169.3	1092
Temperature	(°C) Propa	ne	Propylen	e		
	Soot Mass	s Soot Conc.	Soot mass	Soot Conc.		
	(mg)	(mg/m^3)	(mg)	(mg/m^3)		
1050	31.40	88.20	45.90	173.2		
1150	146.3	774.1	202.0	1080		
1250	202.9	1222	221.4	1366		
1350	157.5	966.3	222.6	1436		

*Conc. is equivalent to concentration

Finally, looking at all the results for the C_2 and C_3 fuels in Table 4, it can be concluded that the tendency of a fuel molecule to soot increases when its unsaturation level increases within the homologous series of the fuels shown in the Table, however, this does not seem to apply in the case of ethane and ethylene.

3.2 Gas and Particle phase PAH Distributions

Fig.2 shows the PAH results for ethane. The figure shows the PAHs extracted from the XAD-2 resin and from the particulate collected on the filter. In Fig.2, the results of the PAHs extracted from the resin are labelled "GP" (gas phase) PAHs while those extracted from particulate are labelled "PP" (particle phase) PAHs. The error bars in Fig.2 denote standard deviations. Fig.2a shows the gas phase PAH mass normalised with the volume of gas passed through the resin and the filter (in series) (i.e., gas phase PAH concentration), while Fig.2b shows the corresponding concentration of the mass of PAH extracted from the particulate per unit volume of gas passed through the filter. Fig. 2c shows the mass of PAH extracted from the particulate normalised with the particulate mass. Finally, Fig.2d shows the total PAH (gas and particulate borne) normalised by the volume of gas.

It can be observed from Fig.2a that smaller PAHs ranging from naphthalene (MW= 128 g/mole) to pyrene (MW= 202 g/mole) were consistently identified in the gas phase (GP) in significantly high concentrations at all the temperatures tested. This trend was consistent with those reported in the literature [17], [18]. The GP PAHs have higher vapour pressures and lower boiling points which reduces their condensation and adsorption rates onto the particulates. The GP PAH concentration (Fig.2a) decreased with temperature rise from 1050 - 1350 °C. One possible explanation for this decrease in the concentrations of GP PAH with temperature rise was that, at a temperature of 1050 °C for example, the kinetics for their growth into larger PAH was slower, hence, they continuously accumulate in the gas phase in relatively high concentrations. At higher temperatures, it is expected that the rate of growth of a specific PAH into larger PAH accelerated, exceeding the rate at which the specific PAH was formed from smaller PAHs. In this way, one would expect the concentration of a specific PAH to be dependent on the balance between its formation through smaller PAHs and its change into larger PAHs through growth. As PAHs grew to larger structures, these were incorporated into new or the nascent soot particles. Figure 2a shows that at a temperature of 1050 °C heavier PAHs (CRY, B(k)F, I(123cd)P and B(ghi)P) occur in both GP and PP, but at about 1150 °C and above, they are predominantly found in the PP. This could be due to surface area available for PAH condensation at lower temperatures. The disappearance of these four PAHs from the GP at higher temperatures (>1150 °C) could therefore, be due to the increased rate of soot and particle surface area available for PAH condensation and adsorption. Fig.2b shows that five lighter PAHs (NPH, ACY, FLR, PHN and FLT – see Table 1 for PAH abbreviations) were found in the particle phase (PP) and these were at low concentrations. Also, heavier PAHs ranging from PYR to

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B(ghi)P (MW = 276 g/mole) were found in the particle phase (PP) at high concentrations.

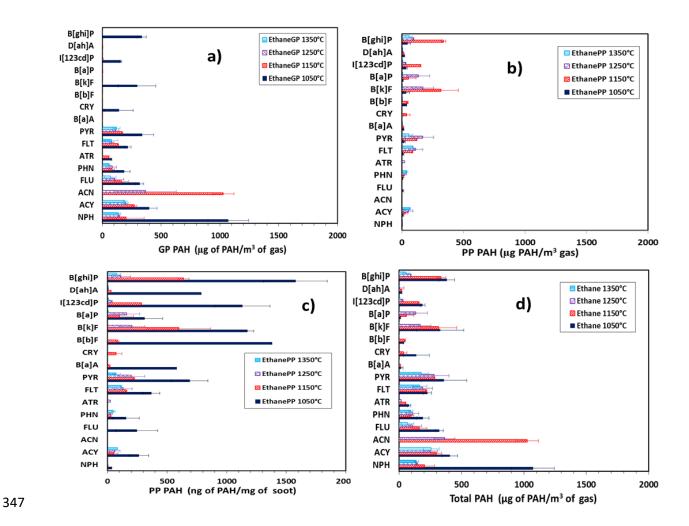


Fig. 2: The distributions of PAHs during ethane pyrolysis from temperature range of 1050 - 1350°C: a) Gas Phase (GP) (μg of PAH/m³ of gas) b) Particle Phase (PP) (μg of PAH/m³ of gas) c) Particle Phase (ng of PAH/mg Soot). d) Total PAHs (GP +PP) (μg of PAH/m³ of gas). Error bars denote the standard deviation. The PP PAHs normalised with the mass of soot from which they were extracted is shown in Fig.2c, it can be observed that both the lighter and heavier PAHs on the soot particles decreased with temperature rise. For example, the concentrations of B(g,h,i)P per unit mass of soot at a temperature of 1050 °C decreased by 2.5 times at 1150 °C, 14 times at 1250 °C and 21 times at 1350 °C. This is believed to be related to a decrease, with rising temperature, in the number of soot particles size caused by agglomeration of primary soot particles which led to the corresponding increase in the sizes of the soot particles sampled. Hence, the surface area available for the PP PAHs to condense onto decreased. Another explanation to decrease in the PAH mass on the soot particle is that temperature increase led to more carbon being converted

to soot, hence, less carbon was available as PAHs. It is also possible that the decrease in the amount of PP PAHs at higher temperature was due to more organised soot particle microstructure [33] which made them less reactive [32] and thus, they might have therefore accommodated smaller amounts of PAHs. Fig.2d combines the GP and PP PAHs; the total PAHs per unit volume of gas is shown in the figure, which was drawn by adding the GP PAHs in Fig.2a to the PP PAHs in Fig.2b. The total PAH distribution includes most of the 16 EPA priority PAHs. It can be observed from Fig.2d that the trend in the concentrations of the total PAHs resembled more that of the GP than that for the PP PAHs. Thus, the total PAH found in the gaseous and particulate phases in ethane pyrolysis was dominated by the GP PAHs. The variations of GP and PP PAHs per unit volume of gas, and of the PP per unit mass of soot for ethane pyrolysis was broadly similar with those found for the other C2 fuels and all the C3 fuels tested. Tables 5, 6 and 7 summarise the variations of the GP and PP PAHs for all the fuels tested. Among all the PAH results displayed in those Tables, only ethane results are shown in Figure 2 as an example, and also as a guide for discussion. The relative contributions of the GP and PP PAHs to the total PAH are shown in Fig.3 for the C₂ and C₃ fuels investigated. It can be seen from Fig.3a that at the temperature of 1050 °C, for example, the proportion GP from ethane pyrolysis was 95 %. This proportion decreased to 64 % and 58 % at 1150 °C and 1250 °C, respectively. In the case of ethylene (Fig.3b), the proportion of GP dropped gradually from 93 % to 66 % when the temperature was raised from 1050 – 1350 °C. However, Fig.3c shows that the pattern for acetylene pyrolysis was largely dominated by the GP PAHs in the temperature range of 1050 - 1250 °C by a constant proportion of approximately 84 %, followed by a marked drop of this proportion to 50 % at

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1350 °C.

Table 5: Normalised Gas and Particle Phase PAHs of the remaining C₂ Fuels (µg of PAH/m³ of gas) (*bdl denotes 'below detection limit' of the PAH)

			Eth	ane							Ethy	lene					Acetylene PAHs							
	1050	PC	1150	°C	1250)°C	1350 °C		105	50°C	11	50°C	125	60 °C	13:	50 °C	1050°C		1150°C		1250°C		1350°	C
PAHs	GP	PP	GP	PP	GP	PP	GP	PP	GP	PP	GP	PP	GP	PP	GP	PP	GP	PP	GP	PP	GP	PP	GP	PP
NPH	1071	1.04	201.7	2.139	141.5	1.77	137	1.84	300	1.24	212	2.7	246	2.2	215	2.08	1337	1.62	1280	2.7	685	2.09	279	2.31
ACY	399.6	7.73	272.0	27.51	199.5	51.3	194	64.2	315	bdl	258	bdl	276	bdl	229	9.84	407.8	bdl	341	41	352	14.5	160	bdl
ACN	bdl	bdl	1030	bdl	368.1	bdl	bdl	bdl	853	bdl	698	bdl	473	bdl	bdl	bdl	530.6	bdl	627	bdl	412	bdl	bdl	bdl
FLU	316.7	7.22	163.9	bdl	106.7	bdl	69.6	bdl	176	bdl	162	bdl	120	bdl	bdl	bdl	190.9	bdl	206	bdl	99.6	bdl	86.6	bdl
PHN	186.5	4.54	81.69	15.28	85.97	23.2	57.2	37.3	71.0	1.59	69	3.47	73.9	2.82	68.3	2.67	77.04	2.09	70.6	3.4	72.6	10.7	44.7	32.7
ATR	bdl	bdl	bdl	bdl	bdl	bdl	bdl	bdl	281	bdl	219	bdl	bdl	101	bdl	83.2	574.9	bdl	bdl	bdl	bdl	bdl	bdl	190
FLT	216.8	10.7	135.1	83.11	79.1	111	78.8	87.8	165	11.2	123	57.8	164	34.0	135	56.9	173.2	24.7	167	47	111	46.3	61.2	110
PYR	339.8	20.2	167.4	117.9	114.1	166	122	55.5	283	23.1	174	102	153	67.6	150	67.5	335.3	58.9	295	86	215	82.7	56.9	212
B[a]A	0.204	0.25	0.448	0.517	0.427	0.43	0.48	0.443	0.24	0.30	0.4	0.65	0.49	0.53	0.54	0.5	0.283	0.39	0.56	0.6	0.51	0.51	0.60	0.56
CRY	140.9	bdl	bdl	37.91	bdl	bdl	bdl	bdl	34.7	bdl	bdl	bdl	bdl	bdl	bdl	16.3	74.89	27.3	bdl	bdl	bdl	bdl	bdl	bdl
B[b]F	0.718	0.88	1.578	1.82	1.503	1.5	1.70	1.56	0.82	1.05	1.5	2.3	1.72	1.87	1.91	1.77	0.998	33.8	1.98	2.3	1.79	1.78	2.11	1.96
B[k]F	296.1	34.3	2.08	315.2	1.982	170	2.25	2.06	138	40.9	2.0	235	2.27	2.46	2.53	2.33	174.3	104	2.62	88	2.35	55.9	2.78	2.59
B[a]P	2.422	9.09	5.32	53.45	5.07	133	5.75	5.30	63.4	9.45	5.0	55.1	5.82	6.3	6.46	5.96	95.14	97.3	6.71	175	6.00	44.1	7.13	35.4
I[123cd]P	157.3	33.1	7.43	149.5	7.075	28	8.02	7.35	3.90	29.6	7.1	217	8.12	27.3	9.01	15.6	26.58	143	9.35	47	8.37	17.9	9.96	9.25
D[ah]A	2.736	3.37	6.01	6.936	5.727	5.73	6.49	5.95	3.20	4.02	5.7	8.77	6.57	7.12	7.30	6.74	3.803	5.26	7.57	8.7	6.78	6.78	8.06	7.48
B[ghi]P	336.7	46.1	bdl	337.3	2.423	93.5	2.75	57.0	205	70.8	2.4	367	2.78	271	3.09	162	35.25	261	3.23	219	2.87	137	3.41	3.17
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Table 6: Normalised Particle Phase PAHs of C₂ and C₃ Fuels (x 10 ng of PAH/mg of soot) (*bdl denotes 'below detection limit' of the PAH)

			1050 °C	7				115	0 °C				1250 °C			1350 °C				
PAHs	C_2H_6	C_2H_4	C_2H_2	C_3H_8	C_3H_6	C_2H_6	C_2H_4	C_2H_2	C_3H_8	C_3H_6	C_2H_6	C_2H_4	C_2H_2	C_3H_8	C_3H_6	C_2H_6	C_2H_4	C_2H_2	C_3H_8	C_3H_6
NPH	3.56	4.3	1.37	2.6	1.79	0.41	0.62	0.3	0.28	0.23	0.22	0.23	0.18	0.14	0.2	0.24	0.27	0.14	0.21	0.14
ACY	26.4	bdl	bdl	bdl	87.8	5.21	bdl	4.8	7.3	11.8	6.15	Bdl	1.23	1.93	2.9	8.5	1.26	bdl	6.61	4.84
ACN	bdl																			
FLU	24.7	bdl																		
PHN	15.5	5.5	1.75	3.4	43	2.9	0.8	0.39	2.53	3.9	2.78	0.3	0.91	1.92	2.2	4.9	0.34	1.94	3.68	3.31
ATR	bdl	bdl	bdl	bdl	332	bdl	bdl	bdl	bdl	bdl	bdl	10.8	bdl	13.3	2.8	bdl	10.6	11.2	50.5	2.24
FLT	36.7	38.7	20.7	39	64.6	15.7	13.3	5.5	8.78	10.6	13.3	3.62	3.91	7.93	5.8	11.6	7.26	6.5	10.5	5.77
PYR	69.0	79.8	49	83	109	22.3	23.5	10	14.5	16.7	19.9	7.2	6.99	12	20	7.3	8.62	12.5	8.25	15.0
B[a]A	0.86	1.03	0.33	0.6	0.41	0.1	0.15	0.07	0.07	0.06	0.05	0.06	0.04	0.03	0.04	0.06	0.06	0.03	0.05	0.03
CRY	bdl	bdl	23	27	78.9	7.18	bdl	bdl	bdl	6.5	bdl	bdl	bdl	bdl	bdl	bdl	2.08	bdl	bdl	bdl
B[b]F	3.02	3.64	28	2.2	1.43	0.35	0.53	0.26	0.24	0.2	0.18	0.20	0.15	0.12	0.13	0.21	0.23	0.12	0.18	0.12
B[k]F	117	141	87	239	306	59.7	54.1	10.2	50	55.2	20.4	0.26	4.73	8.82	3.7	0.27	0.30	0.15	0.24	0.15
B[a]P	31.1	32.7	82	154	121	10.1	12.7	20.2	7.42	16.9	15.9	0.67	3.73	9.85	3.5	0.70	0.76	2.09	0.61	0.39
I[123cd]P	113	106	120	241	104	28.3	50.1	5.44	22	28.3	3.36	2.91	1.51	1.61	0.6	0.97	2.0	0.55	0.84	0.55
D[ah]A	11.5	1.39	4.42	109	52	1.31	2.02	0.1	0.91	0.75	0.69	0.76	0.57	0.44	0.48	0.79	0.86	0.44	0.68	0.44
B[ghi]P	158	245	220	238	244	6.39	84.7	25.3	33.4	40.6	11.2	28.9	11.6	13	5.04	7.53	20.7	0.19	0.29	0.19

Table 7: Normalised Gas and Particle Phase PAHs of C3 Fuels (µg of PAH/m³ of gas)

			Propai	ne PA	Hs					Propy	lene PA	Hs					
			1050°C	7	1150°C	12	50°C	1350)°C	1050	0°C	115	0 °C	125	0 °C	135	50°C
Sn	PAHs	GP	PP	\mathbf{G}	P PP	GP	PP	GP	PP	GP	PP	GP	PP	GP	PP	GP	PP
1	NPH	207	2.31	195	2.19	131	1.68	121	2.03	426	2.91	198	2.50	146	2.04	94	1.95
2	ACY	346	bdl	266	56.6	241	23.6	162	63.9	275	152	263	127	166	39.5	138	69.4
3	ACN	326	bdl	bdl	bdl	bdl	bdl	bdl	bdl	791	bdl	653	bdl	bdl	bdl	bdl	bdl
4	FLU	193	bdl	138	bdl	69.8	bdl	bdl	bdl	238	bdl	197	bdl	93.5	bdl	bdl	bdl
5	PHN	71.7	2.97	46	19.6	32.3	23.4	24	35.6	73.8	74.5	52	42.5	2.18	29.9	29	33.1
6	ANT	bdl	bdl	bdl	bdl	331	163	bdl	487	bdl	576	bdl	bdl	bdl	384	bdl	322
7	FLR	172	34.1	120	67.9	69.5	96.9	58.5	101	149	112	114	114	58.9	79.3	26	82.6
8	PYR	360	72.9	155	112	96.7	147	90.1	79.7	208	188	156	180	39.3	274	26	215
9	B[a]A	0.22	0.56	0.4	0.53	0.52	0.40	0.45	0.48	0.33	0.71	0.5	0.60	0.41	0.49	0.5	0.47
10	CRY	bdl	24.0	bdl	29.4	bdl	bdl	bdl	bdl	53.8	137	bdl	69.9	bdl	bdl	bdl	bdl
11	B[b]F	0.78	1.97	1.5	1.85	1.83	1.41	1.58	1.72	1.15	2.47	1.6	2.13	1.44	1.73	1.8	1.66
12	B[k]F	260	211	1.9	387	2.42	108	2.08	2.27	148	531	2.1	597	1.91	50.0	2.4	2.19
13	B[a]P	60.6	136	5.1	57.5	6.19	120	5.33	5.82	34.5	209	5.5	183	4.88	47.6	6.1	5.6
14	I[123cd]P	57.3	213	7.0	171	8.63	19.6	7.44	8.12	5.41	181	7.7	306	6.81	8.17	8.6	7.82
15	D[ah]A	3.08	95.9	5.7	7.08	6.99	5.37	6.02	6.57	4.38	90.1	6.2	8.11	5.51	6.61	6.9	6.33
16	B[ghi]P	101	210	2.4	258	2.95	159	2.54	2.78	1.85	422	2.6	438	2.33	68.9	2.9	2.67

389 *bdl is below detection limit

The decrease in the proportion of GP PAHs due to temperature increase seen in Fig.3,a,b & c could generally be linked with a corresponding increase in the mass of soot generated and to increasing PP PAHs condensed on the soot particles. For example, in the case of ethylene pyrolysis, the soot mass concentration sampled at 1050 °C was 25.7 mg/m³ and it increased remarkably by a factor of 19 and 37 at temperatures of 1150 °C and 1250 °C respectively.

Owing to the fact the C₃ fuel molecules yielded substantially higher soot masses, Fig.3d showed that the proportion of the GP PAHs in propane pyrolysis was relatively low at only 68 % at a temperature of 1050 °C and then decreased to 40 % at 1150 °C. At a temperature higher than 1150 °C, Fig.3d shows that, for propane pyrolysis, the proportion of the PP PAHs on propane soot particles overtakes those in the GP PAHs and they dominated the total PAH distribution up to 1250 °C. The temperature at which the PP PAHs crossed-over the GP PAHs was observed earlier in propane (1150 °C) than in acetylene (1350 °C), hence, the PP PAHs will only be greater than the GP PAHs in acetylene pyrolysis at temperature higher than 1350°C (see Fig.3c).

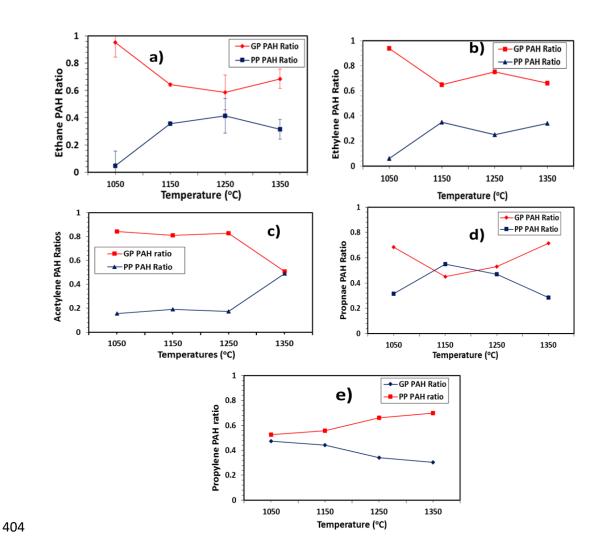


Fig. 3: Gas phase (GP) and Particle phase (PP) PAH Ratios of C2 and C3 Fuels: a) Ethane b) Ethylene c)

Acetylene d) Propane e) Propylene ("Ratio" on the Y- axis refers to the fractional contribution of GP and

PP PAHs to the total PAHs, hence, GP ratio + PP ratio = 1)

The proportions of GP and PP PAH for propylene pyrolysis are shown in Fig.3e. It can be seen from the figure that the GP and PP PAHs converged initially at a temperature of < 1050 °C with relative proportions of 43 % and 57 % respectively, and then diverged markedly with temperature rise. The PP PAHs in propylene dominated the total PAH at higher temperatures. One could hypothesise from Fig.3e that the GP PAHs probably have higher concentrations at temperatures lower than 1050 °C.

Lighter PAHs up to and including pyrene were generally found more abundant in the gaseous phase, while the heavier PAHs were found more abundantly adsorbed on the particulates.

Fig.4 summarises these observations. The 6 PAHs in Fig.4 (NPH, ACN, ACY, FLU, PHN, ATR) are categorised as the light PAHs. The four, 4ring PAHs (FLT, PYR, B[a]A, CRY) are grouped as medium PAHs, while the 6 PAHs (B(b)F, B(k)F, B(a)P, I(123cd)P, D[ah]A and B(ghi)P) are classified as the heavier PAHs [40]. Fig.4 demonstrates that as the molecular weight of the PAHs increased from naphthalene to benzo (g,h,i)perylene, the concentrations of gas phase PAHs decreased while those of the PP PAHs increased. Pyrene (a 4 ring PAH) was found in both the gas and the particulate phases in an approximately 1:1 ratio and marks the transition between the lighter PAHs mostly found in the gas phase and the heavier PAHs found mostly on the particulates.

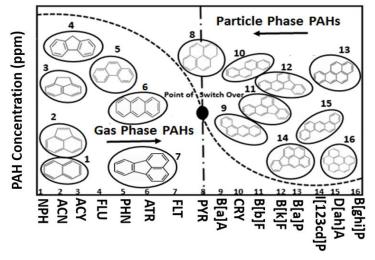


Fig.4: Summary on the increase or decrease of the particulate and gas phase PAHs as the molecular weight increases

Frenklach [20] also reported pyrene as the principal 'precursor to soot particle nucleation' which might imply that in addition to being adsorbed on the particulate, pyrene also contributes directly to the formation of larger PAHs which eventually lead to soot particle nucleation. Therefore, the transition between GP and PP PAHs occurs around 4-ring PAHs and interestingly, this observation is in agreement with that reported by Alam et al. [41] who measured atmopsheric PAHs in the city of Birmingham, UK. One limitation of the phenominological PAH distributions in Fig.4 is that it is most applicable within tempeture

range of 1150 -1250 °C of the tube reactor (and under the conditions studied), where significant proportions of both gas phase and particle phase PAHs were detected.

3.3 Growth of Individual Total PAHs

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The total mass concentration of the gaseous and particulate PAHs was found by adding together the gas phase (GP) and particle phase (PP) PAH concentrations for each of the 16 individual PAH. Figure 5 shows the total concentrations of individual PAHs for all the C₂ and C₃ fuels tested. It can be observed from Fig.5a that naphthalene concentration in acetylene pyrolysis was substantially higher when compared with other fuels investigated. The abundance of naphthalene in acetylene pyrolysis agreed with the findings of other published works [17],[18] and was expected since acetylene contribute significantly to the formation of the first aromatic ring (benzene or phenyl). Formation of napthalene often follows the formation of the first aromatic ring through a number of possible pathways [1],[42], [43], [44]. One of the pathways to formation of benzene is the reaction of vinyl acetylene (C₄H₄) with acetylene (C₂H₂), with C₄H₄ formed via acetylene dimerisation [19]. The same mechanisms to benzene formation were reported in ethylene pyrolysis [23], [45]. Returning to Fig.5a, at the high temperature of 1350 °C for example, naphthalene concentrations for both ethylene and acetylene were almost the same and this agrees with the findings that the behaviour of ethylene and acetylene is identical at high temepature [32], [45]. Ethane also showed significant amount of naphthalene at 1350 °C, and likely this is because ethane could readily yield ethylene [46]. Furthermore, Fig.5 shows that various PAHs from two to four rings were obtained at mostly similar concentrations for ethane and ethylene. Turning attention to the C₃ fuel molecules now, the formation of the first aromatic ring from propane and propylene was reported to be formed via propargyl radical (C₃H₃) recombination [37],[43]. Following the formation of the first aromatic ring, the growth process to two-ring naphthalene from phenyl radicals could readily occur via the two-stage HACA mechanism

[23], [47]. Although it was reported that the route to naphthalene via phenyl-acetylene was dominant [47], Shukla and Koshi [19] supported that the growth to naphthalene occurs from phenyl radicals via the two stage HACA mechansim. Naphthalene could also be formed by the self-reaction of cyclopentadenyl radicals (C₅H₅) [1], [42]. All the routes above are likely to contribute to naphthalene formation with the 2-stage HACA and phenyl-acetylene pathways contributing perhaps the most.

Once naphthalene has been formed, it could then grow further by means of the HACA mechanism to the four-ring pyrene either through the five membered ring PAH acenaphthylene, shown in Fig. 5b, or via the benzenoid PAH phenanthrene (Fig. 5c) [23]. Both acenaphthylene and phenanthrene could be formed from naphthalene via the HACA mechanism. The appreciable amounts of biphenyl compounds identified by GCMS in the products of pyrolysis of most of the fuels examined suggests that phenanthrene could have grown via biphenyl through the HACA mechanism. Richter et al. [5] also reported phenathrene formation via the biphenyl route, but in premixed benzene flames.

Looking at Fig.5c more closely, it can be seen that the concentrations of phenanthrene in the pyrolysis of all the fuels examined were much lower than those of pyrene (Fig 5d). This comparison may imply that phenathrene was not available in sufficiently high concentrations, to support pyrene formation to high concentrations. It is therefore possible that pyrene might have instead grown via acenaphthylene pathway by HACA, since, the concentrations of acenaphthylene in the pyrolysis of the five fuels examined was high relative to that of phenanthrene. Abundance of acenaphthylene over phenantherene in ethylene and acetylene pyrolyses was also reported previously by other researchers [14],[17]. An alterative, contrasting, possibilty was that bezenoid-phenanthrene was observed in low concentration because it was significantly depleted through readily being converted to benzenoid-pyrene.

Nevertheless, the growth of naphthalene to pyrene by the HACA mechanism, principally via acenaphthylene pathway, was found to be the dominant route [23].

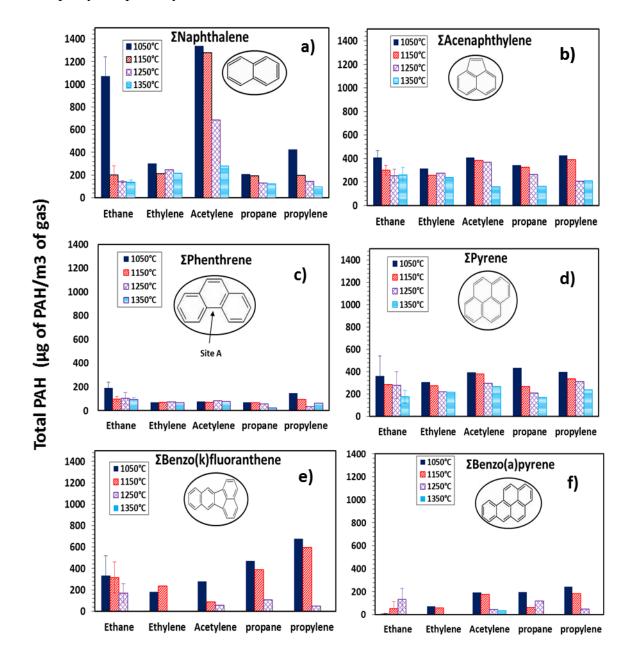


Fig.5: Distributions of total PAHs produced during the pyrolysis of C2 and C3 Fuels a) Naphthalene b)

Acenaphthylene c) Phenantherene d) Pyrene e) Benzo(k)fluoranthene and f) Benzo(a)pyrene.

A possible route for the growth of acenaphthylene to fluoranthene by HACA was recently reported [19]. It can also be seen from Fig.5d that pyrene was found in approximately equal concentrations in the pyrolysis products of all the 5 fuel molecules investigated, regardless of

their degree of unsaturation. An explanation for this observation is that probably all 2 and 3 ring PAHs pass through pyrene in order to grow further to heavier PAHs.

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Once pyrene or fluoranthane had been formed, further PAH growth from either of them to heavier PAHs, especially the Group B2 PAHs, could be achieved either by HACA or HAVA (hydrogen abstraction, vinyl radical addition) [19]. Other growth pathways, depending on intermediate precursors, include phenyl addition and cyclisation (PAC) as well as methyl addition and cyclisation (MAC) [48]. Further growth of the Group B2 PAHs could occur either within thesemselves or via Group D PAHs. For example, the five ring benzo(k)fluoranthene (Fig.5e) a member of Group B2 PAHs, could be formed from the three ring fluoranthene via HAVA [19]. Chrysene, also a four ring member of Group B2 PAHs, could grow from the three ring phenathrene radical by one-stage HACA. Similarly, the four ring benzo(a)anthracene could grow from the three ring anthracene and then benzo(a)anthracene could be converted to the five ring benzo(a)pyrene (Fig.5f) by means of further dehydrogenation and acetylene addition (-H₂/+C₂H₂) [49]. It is noteworthy mentioning that the conversion of the three ring anthracene to the four ring benzo(a)anthracene and then to the highly mutagenic five ring benzo(a)pyrene increases toxicity by 10 times at each growth stage. A two-stage HACA starting with the two ring naphthalene radical (2-naphthyl) could lead to three ring anthracene [5]. Also, isomerisation of the three ring phenanthrene to the three ring anthracene was found to be possible at temperatures > 1327°C [50]. This is in agreement with the increasingly high concentrations of anthracene detected over phenanthrene at a temperature of 1350°C (see Tables 5, 6 and 7) suggesting isomerisation at this higher temperature of phenanthrene to anthracene. From a view point of the stability of anthracene, it is worth mentioning here that anthracene was not detected at most of the pyrolysis temperatures for most of the fuels, since the kinked-phenanthrene was already known to be more stable than the linear-anthracene [51].

This notable absence of anthracene could be associated with the consistent partial sublimation inherent with it [5]. The five ring mutagenic benzo(a)pyrene (Fig.5f) could be produced through a number of pathways, including from the pyrene radical (2-pyrenyl) via two consecutive steps of the HACA mechanism [5]. The six ring indeno(1,2,3-cd)pyrene, another Group B2 toxic PAH, could be formed from a pyrene radical (4-pyrenyl) by phenyl addition to 4-pyrenyl. Finally, it is possible for the six ring benzo(g,h,i)perylene to be produced from the four ring pyrene via several consecutive HACA steps [23].

3.4 Number of PAH Rings

Fig.6 groups, for each fuel, the total PAH concentration according to number of rings. The resulting PAH concentration for the different number of rings helps observe the growth of PAHs. Fig.6 shows that regardless of the degree of unsaturation of the fuel molecules investigated, the concentrations of the PAHs increased from those for two rings, peaked at three rings and then tended to decrease in the case of four to five and then to six rings.

For exmple, in ethylene pyrolysis at temperature of $1050\,^{\circ}$ C, the concentrations of 2 ring PAHs was about $200\,\mu\text{g/m}^3$, increasing morethan eightfold to >1500 $\mu\text{g/m}^3$ for the 3 ring PAHs and then reduced drastically to around $500\,\mu\text{g/m}^3$ for the 4 rings, $200\,\mu\text{g/m}^3$ for the 5 rings and slightly increased to about $250\,\mu\text{g/m}^3$ for the 6 ring PAHs. A similar trend was observed for all the fuels and at most temperatures investigated.

It is evident, therefore, from Fig.6, that pyrolysis of the C₂ and C₃ fuels yielded substantially higher concentrations of the 3 ring PAHs than the PAHs having 2 rings or 4 to 6 rings. The three ring PAHs (which were dominated by the five membered ring and kinked PAHs such as phenanthrene) were discussed ealier (in relation to Fig.5) and are believed to have major impact on the growth of the 4 - 6 ring PAHs. Probably because they have more growth sites 'arm chairs' (site A in Fig.5c) at which a new ring could be completed readily through the

HACA mechanism. Furthermore, considering Fig.6a, 6b, and 6c, ethane, ethylene and acetylene had respectively significant number of two ring PAH, and the concentration of the 2 ring PAHs tended to increase with increased degree of unsaturation of the fuel.

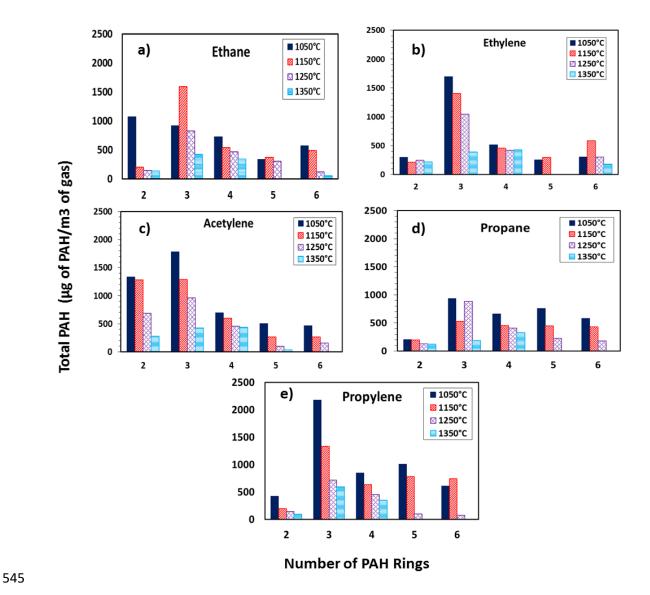


Fig. 6: Number of PAH rings of C2 and C3 Fuels: a) Ethane b) Ethylene c) Acetylene d) Propane e) Propylene
Fig.6d and 6e show that propane and propylene respectively had lower concentrations of two ring PAHs when compared with the C₂ fuels; the concentrations of the two ring PAH in the C₃ fuels also increased somewhat with increase in unsaturation of the fuel particularly at the lower temperature of 1050 °C. The concentrations of four ring PAHs (pyrene, fluorathene, chrysene

and benzo(a)anthracene) were fairly close to each other irrespective of the C₂ or C₃ fuel used. Regarding the 5 and 6 ring PAHs, Fig.6 shows that the concentrations of 5 and 6 ring PAHs in the C₃ fuels were somewhat higher than those in the C₂ fuels. Another observation from Fig.6 is that for the C₂ fuels, the concentration of the 6 ring PAHs was greater than that for the 5 ring PAHs, while the converse is true for the C₃ fuels. These variations in 5 and 6 ring PAH concentrations could be attributed to the way in which the 5 and 6 rings PAHs were consumed for soot formation in the C₂ and C₃ fuels. In the C₂ fuels for example, the production rates of the 5 ring PAHs was, possibly, faster than the consumption rates of the 6 rings to heavier PAHs and eventually into, nascent soot particles. The oppsosite could possibly be the case for the C₃ fuels. It is noteworthy mentioning that the majority of the mutagenic group B2 PAHs are either 5 or 6 rings, with the exception of benzo(a)anthracene and chrysene, which are 4 ring PAHs and can be seen from Fig.6 to be present in substantial concentrations.

3.5 Total PAH Analysis

The total concentrations of gas phase and particulate PAHs are shown in Fig.7a and 7b respectively. The total PAHs in Fig.7 were found by summing-up, for each fuel, the individual concentrations of all the 16 PAHs that were detected at each temperature. It can be observed from Fig.7a that the GP PAH concentrations per unit volume of gas of all the C₂ and C₃ fuels decreased with rise in temperature from 1050 – 1350 °C. Also it can be seen from Fig.7a that the triple bonded acetylene had the highest concentrations of GP PAHs in the temperature range of 1050 – 1320 °C, followed by also high concentrations in the case of ethane and ethylene. For instance, ethane was found to have higher concentrations of GP PAHs than ethylene at a temperature of 1050 °C. Ethane shows a 25 % higher GP concentrations of PAHs than ethylene at the temperature of 1050 °C, however, when the temperature was increased to 1350 °C, both fuels were found to have the same concentrations of PAHs.

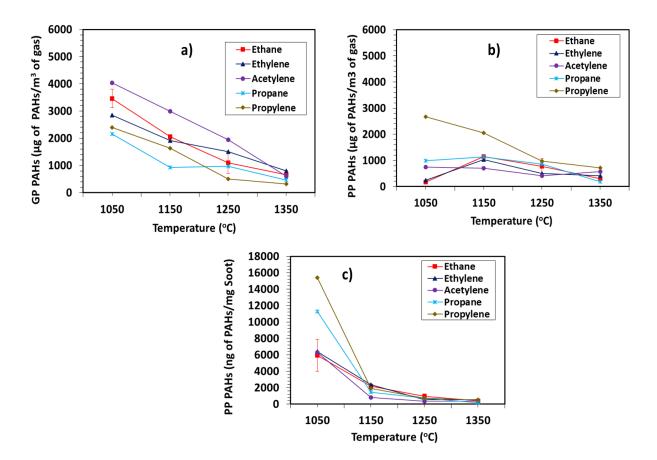


Fig. 7: Normalised Total PAH Concentrations: a) Gas Phase (μg of PAH/m³ of gas) b) Particle Phase (μg of PAH/m³ of gas) c) Particle Phase (ng of PAH/ mg of soot)

Fig.7a also shows that the concentrations of GP PAHs for the C₃ fuels were lower than those for the C₂ fuels at all the temperatures examined. Propylene shows higher GP PAH concentration than propane up to a temperature of 1200 °C. It would therefore appear from Fig.7a that the highly unsaturated acetylene, which is also a key growth specie in the HACA mechanism shows consistently the highest concentration of PAH at all temperatures; however, there is no such clear trend for the unsaturated C₂ and C₃ fuels (ethylene and propylene) when compared with the saturated C₂ and C₃ fuels (ethane and propane). The particle phase (PP) PAH concentrations per unit volume of gas, shown in Fig.7b, indicate that the double bonded C₃ propylene yielded the highest concentrations of PP PAHs at all temperatures compared with the other fuels investigated. The results shown in Fig.7b suggest that apart from the case of

by rising temperature than the GP PAHs shown in Fig.7a. 590 The normalised PP PAH concentrations per unit mass of soot are shown in Fig.7c. The figure 591 shows high abundance of PAH mass concentrations at the low temperature of 1050 °C, but the 592 concentrations decreased drastically when the tempetature rose to 1150 °C. Further decrease in 593 the PAH mass concentrations can be seen as the temperaure was increased to 1350 °C. This 594 595 observation suggest that the condensation of PP PAHs on soot particle does not only result in solvent-extractable PAH, but also that it results in incorporation of the condensed PAHs into 596 597 soot particle structure. The high mass concentration of PP PAHs at the lowest temperature of 1050 °C might 598 additionally be related to the total surface area of the soot particles available for condensation 599 600 of the PP PAHs. Measurements made with a DMS 500 particle size spectrometer in the case of ethane pyrolysis provided estimates of the total surface area at 1050 °C of 6 x 10⁶ µm²/cm³ of 601 soot and at 1350 °C of 7 x10² µm²/ cm³. The total surface area decreased substantially with 602 temperature increase as a result of increased soot particle agglomeration which resulted in 603 fewer, larger particles. 604 It is apparent from Fig. 7c that propylene yielded the highest amount of PP PAHs per unit mass 605 of soot at 1050 °C, followed by propane. The C₂ fuels formed similar amounts of PP PAHs at 606 1050 °C, ethane and ethylene maintained PAH mass concentrations of similar magnitude even 607 at higher temeparatures. It is interesting to note that this closeness in the mass concentrations 608 of PAHs for ethane and ethylene from 1050 to 1350 °C coincides with similar soot masses for 609 these two fuels recorded in Table 4 for the range of 1050 to 1350 °C. 610 Finally, returning to Fig.7a and 7b, as mentioned above, the GP PAH concentrations are seen 611 to decrease in Fig.7a as temperature rises, while the PP PAH concentration are seen to be less 612

propylene, the particle phase concentrations of PAHs per unit volume of gas were affected less

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sensitive to rising temperature. A posssible explanation for this is that the rate at which GP

PAHs grow and become carbonaceous soot is greater than the rate at which GP condense on particles and remain extractable by the ASE process.

3.6 Toxicity of Soot Particles

This section focuses on the Group B2 PAHs extracted from the soot particles and assesses the carcinogenicity of the particulate generated by the various fuels used. The weighted carcinogenicity of PAHs (WC-PAHs) was defined as shown equation 2, that is, as the sum of the product of each of the EPA16 priority PAH concentration (C_i) and their toxicity equivalent factor (TEF). The TEFs adopted, shown in Table 1, were those proposed by Nisbet and Lagoy [12] which are widely used by investigators to assess PAH toxicity. Since TEF is a relative factor and dimensionless and C_i has unit of concentration, WC-PAH also has units of concentration.

625 WC- PAHs =
$$\sum_{i=1}^{16} (TEF_i * Ci)$$
 2)

The weighted carcinogenicity (WC- PAHs) of the soot particles for the C₂ and C₃ fuels, on volume of gas and mass of soot bases, is shown is shown in Figs. 8a and 8b respectively. Considering Fig.8a first (gas volume basis), It is apparent that the soot particles produced from propylene pyrolysis had the highest carcinogenicity in the temperature range of 1050 - 1250 °C and the carcinogenicity decreased with temperature increase. For example, the weighted carcinogenicity of propylene soot particles at temperature of 1050 °C was 1.5 times that of propane, 3 times that acetylene and 20 times that of ethane and ethylene. This trend is due to the significantly higher amount of benzo(a)pyrene condensed on propylene soot particles. Other Group B2 PAHs that contributed to the carcinogenicity of propylene soot particles can also be seen in Tables 5, 6 and 7.

Even though propane soot particles had the second highest carcinogenicity at a temperature of 1050 °C, their carcinogenicity was the highest at 1250 °C. This result reflects high concentrations of both B(a)P and D(a,h)A on propane produced soot particles. The trends of

carcinogenicities for ethane and ethylene soot particles shown in Fig.8a were similar to their PAH concentrations shown in Fig.7b.

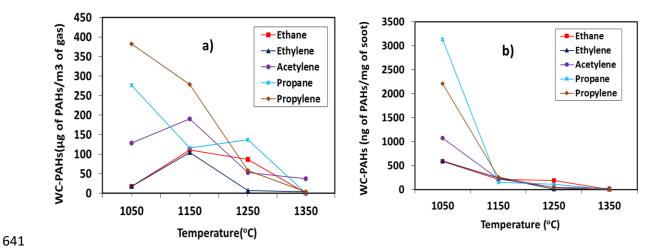


Fig. 8: Normalised Weighted Carcinogencity: a) weighted carcinogenicity of PP PAHs (μg PAH/m³ gas) b) weighted carcinogenicity of PP PAHs (μg PAH/ g soot)

Considering now Fig.8b, which is plotted on soot mass basis, this shows that the soot particles generated from propane had the highest carcinogenicity per unit mass of soot at 1050 °C and it was found to be approximately 1.5 times that for propylene, 3 times acetylene and 5 times that of ethane and ethylene. In conclusion, while low pyrolysis temperature was associated with low abundance of soot particles, the toxicity of soot particles generated at low temperature was found to be much higher than the toxicity levels at higher temperatures. Potential implication of this observation might be that lower temperature combustion systems, for example, those designed for NOx control, may have higher overall levels of particulate WC-PAH toxicity.

4.0 Conclusions

The results of both gas-phase and particle-phase PAHs generated from the pyrolysis of ethane, ethylene, acetylene, propane and propylene were presented.

1) The degree of unsaturation of the fuels tested was observed to have a significant impact on the resulting amount of soot concentration in the effluent gas (nitrogen). The amount of soot

658	and th	ne gas phase PAHs generated from the C2 fuels were found to be increasing with							
659	increa	sing unsaturation in the fuels.							
660	2) The	e C ₃ fuels also followed a similar trend with those of the C ₂ fuels, but they had greater							
661	soot y	ield and particle phase PAHs.							
662	3) Th	e particle phase PAHs included, invariably, Group B2 members, while the gas phase							
663	PAHs	included members of Group D. Even though Group D PAHs are unclassifiable by the							
664	EPA in terms of carcinogenicity, however, they contribute substantially to the mechanisms of								
665	growth of the carcinogenic Group B2 PAHs.								
666	4) The	ere was greater abundance of PAHs (including those of Group B2) at low temperature,							
667	while higher temperatures promoted increased soot yield but lower PAH concentration in both								
668	the gas and particulate phases.								
669	5) The	e total PAH concentration increased from two rings, peaked at three rings and then tended							
670	to dec	crease in the case of four to five and then to six rings, regardless of the degree of							
671	unsatı	aration of the fuel molecules investigated.							
672	Ackn	owledgements							
673	The fi	rst author wish to gratefully acknowledge the Petroleum Technology Development							
674	Fund	(PTDF) for sponsoring his research studies at University College London (UCL)							
675	Refer	ences							
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